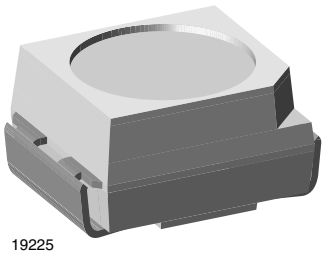
High Intensity SMD LED PLCC-2



19225

FEATURES

- SMD LED with exceptional brightness
- Luminous intensity and color categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- Compatible with IR reflow, vapor phase and wave solder processes according to CECC 00802 and J-STD-020
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$
- Preconditioning according to JEDEC® level 2a
- ESD-withstand voltage: up to 2 kV according to JESD22-A114-B
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

AUTOMOTIVE GRADE

Pb-free

e3

RoHS COMPLIANT

HALOGEN FREE

GREEN (5-2008)

DESCRIPTION

This device has been designed to meet the increasing demand for AlInGaP technology.

The package of the VLMR31.. is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: standard
- Angle of half intensity: ± 60°

APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches, and symbols
- General use

PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMR31Q2T1-GS08	Amber	90	160	355	20	612	618	624	20	1.8	2.0	2.4	20	AlInGaP on GaAs
VLMR31Q2T1-GS18 (1)	Amber	90	160	355	20	612	618	624	20	1.8	2.0	2.4	20	AlInGaP on GaAs

Note

(1) Not for new designs

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ABSOLUTE MAXIMUM RATINGS (T_{amb} = 25 °C unless otherwise specified)
VLMR31..

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage (1)		V_R	5	V
DC forward current	$T_{amb} \leq 85$ °C	I_F	30	mA
Surge forward current	$t_p \leq 10$ µs	I_{FSM}	0.7	A
Power dissipation		P_V	80	mW
Junction temperature		T_j	125	°C
Operating temperature range		T_{amb}	-40 to +100	°C
Storage temperature range		T_{stg}	-40 to +100	°C
Thermal resistance junction to ambient	Mounted on PC board (pad size > 16 mm²)	R_{thJA}	400	K/W

Note

(1) Driving the LED in reverse direction is suitable for a short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C unless otherwise specified)
VLMR31.., AMBER

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity (1)	I_F = 20 mA	VLMR31Q2T1	I_V	90	160	355	mcd
Dominant wavelength	I_F = 20 mA	VLMR31Q2T1	λ_d	612	618	624	nm
Peak wavelength	I_F = 20 mA		λ_p	-	624	-	nm
Angle of half intensity	I_F = 20 mA		φ	-	± 60	-	°
Forward voltage (2)	I_F = 20 mA		V_F	1.8	2	2.4	V
Reverse voltage	I_R = 10 µA		V_R	5	-	-	V
Junction capacitance	V_R = 0 V, f = 1 MHz		C_j	-	15	-	pF

Notes

(2) In one packing unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$

(3) Forward voltage is tested at a current pulse of 10 ms and an accuracy of ± 0.1 V

LUMINOUS INTENSITY CLASSIFICATION

GROUP	LIGHT INTENSITY (mcd)		
STANDARD	OPTIONAL	MIN.	MAX.
Q	1	71	90
	2	90	112
R	1	112	140
	2	140	180
S	1	180	224
	2	224	280
T	1	280	355
	2	355	450

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.
  The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).
  In order to ensure availability, single brightness groups will not be orderable.
  In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.
  In order to ensure availability, single wavelength groups will not be orderable

CROSSING TABLE

VISHAY	OSRAM
VLMR31Q2T1	LA T676-Q2T1-24

COLOR CLASSIFICATION

GROUP	AMBER	
	DOM. WAVELENGTH (nm)	
	MIN.	MAX.
2	612	616
3	616	620
4	620	624

Note

- Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm

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TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

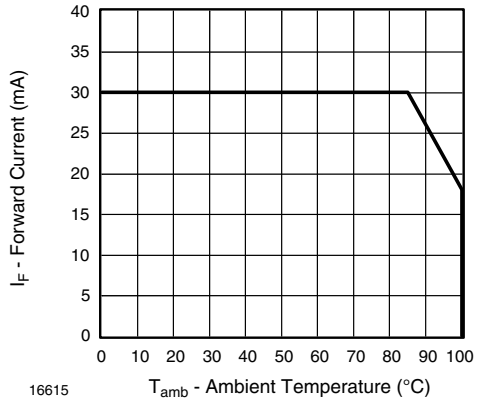

Fig. 1 - Forward Current vs. Ambient Temperature

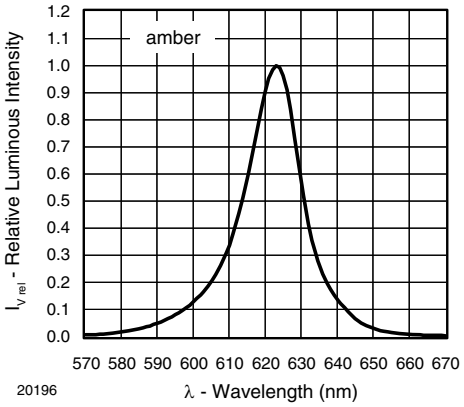

Fig. 4 - Relative Intensity vs. Wavelength

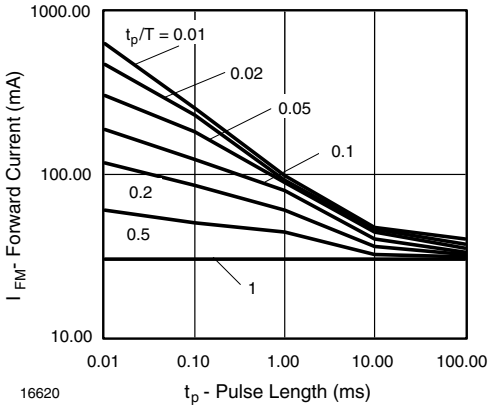

Fig. 2 - Forward Current vs. Pulse Length

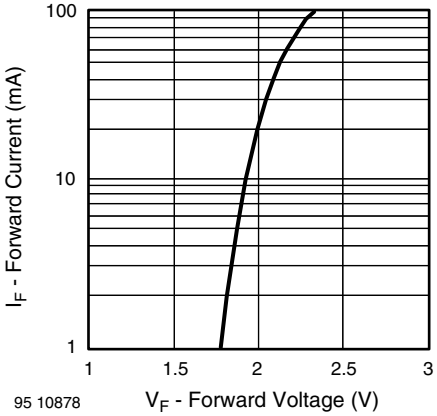

Fig. 5 - Forward Current vs. Forward Voltage

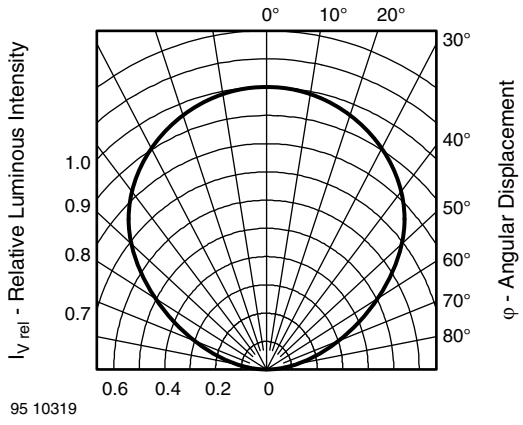

Fig. 3 - Relative Luminous Intensity vs. Angular Displacement

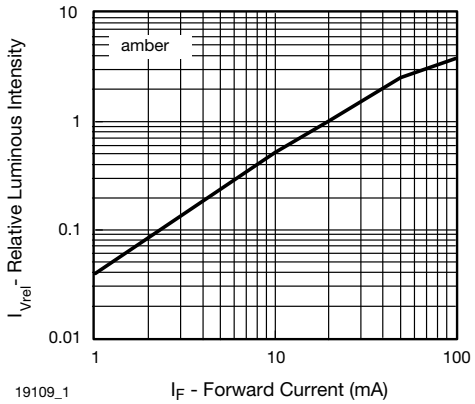

Fig. 6 - Relative Luminous Intensity vs. Forward Current

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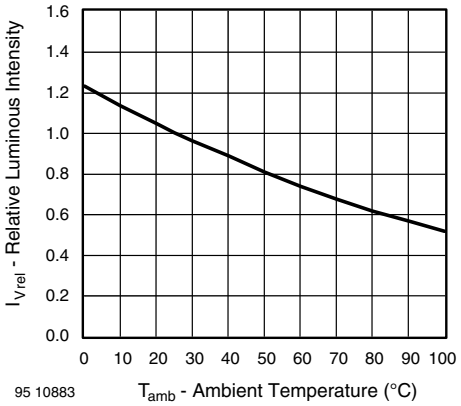


Fig. 7 - Relative Luminous Intensity vs. Ambient Temperature

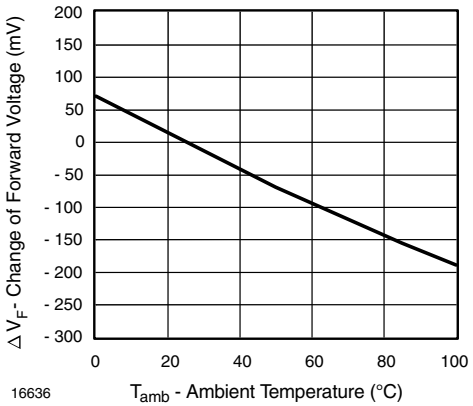
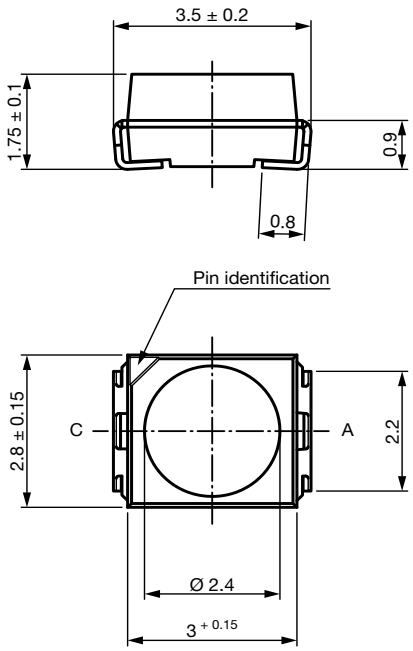


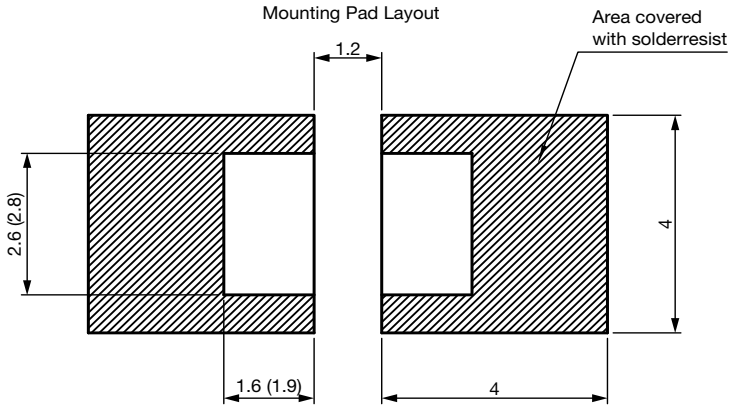
Fig. 8 - Forward Voltage vs. Ambient Temperature

PACKAGE DIMENSIONS in millimeters



technical drawings
according to DIN
specifications

Drawing-No.: 6.541-5067.01-4
Issue: 7; 12.03.14



Dimensions: reflow and vapor phase (wave soldering)

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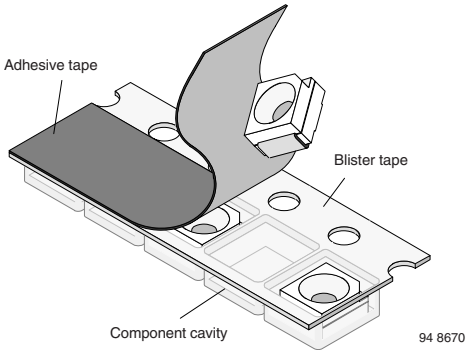
METHOD OF TAPING / POLARITY AND TAPE AND REEL

SMD LED (VLM3 - SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



TAPING OF VLM.3..

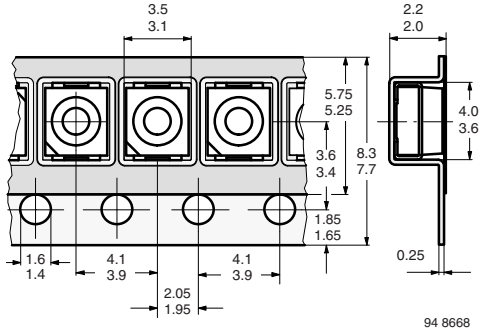


Fig. 9 - Tape Dimensions in mm for PLCC-2

REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS08 (= 1500 PCS.)

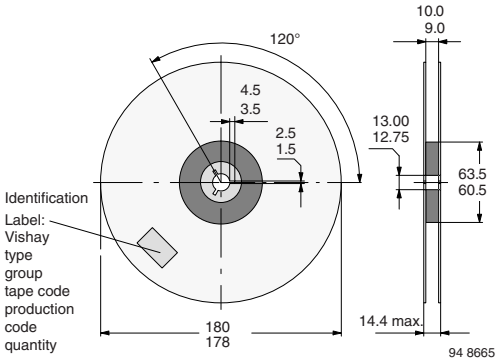


Fig. 10 - Reel Dimensions - GS08

REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS18 (= 8000 PCS.) PREFERRED

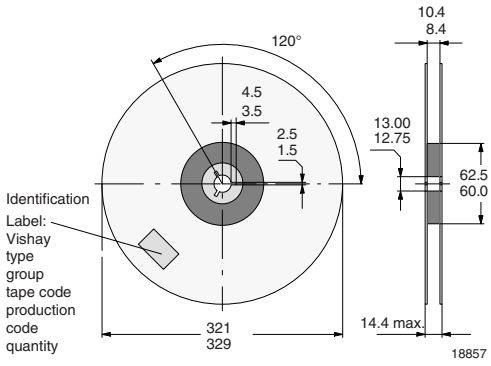


Fig. 11 - Reel Dimensions - GS18

SOLDERING PROFILE

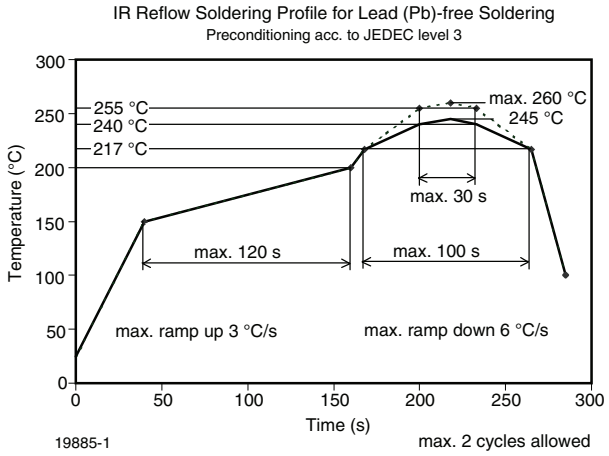


Fig. 12 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

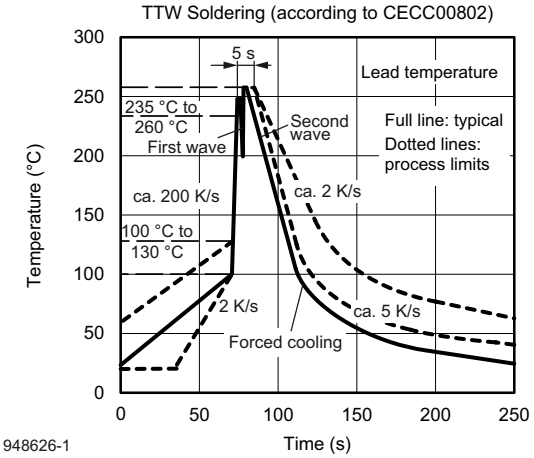


Fig. 13 - Double Wave Soldering of Opto Devices (all packages)

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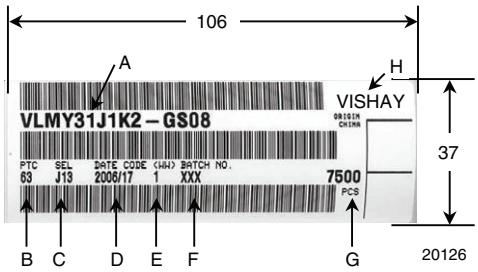
BAR CODE PRODUCT LABEL (example)



A) Type of component

B) Manufacturing plant

C) SEL - selection code (bin):
e.g.: J1 = code for luminous intensity group
3 = code for color group

D) Date code year / week

E) Day code (e.g. 1: Monday)

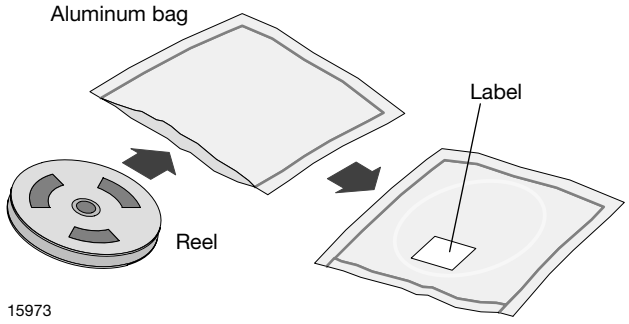
F) Batch no.

G) Total quantity

H) Company code

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

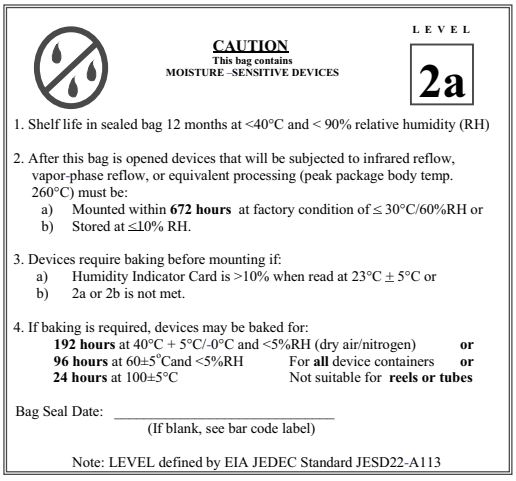
- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen)
or
96 h at 60 °C + 5 °C and < 5 % RH for all device containers
or
24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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