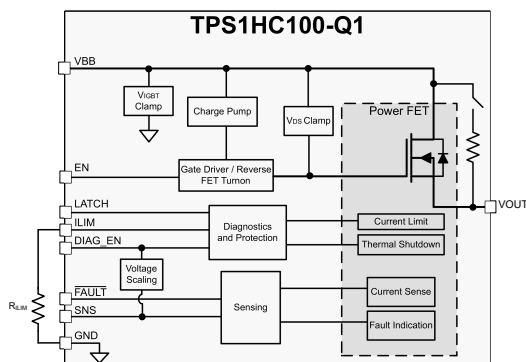


# TPS1HC100-Q1, 100-mΩ, 2.5-A Single-Channel Automotive Smart High-Side Switch

## 1 Features

- Single-channel smart high-side power switch for 12-V automotive systems with full diagnostics
  - Open-drain status output
  - Current sense analog output
- Wide operating voltage 3 to 28 V
- Low standby current, < 0.5  $\mu$ A at 85°C
- Operating junction temperature, –40 to 150°C
- 1.8-V, 3.3-V and 5-V logic compatible
- Fault sense voltage scaling for ADC protection
- Programmable current limit accuracy  $\pm$ 18% at 1.9 A
- High-accuracy current sense,  $\pm$ 6% at 1 A
- Protection
  - Overload and short-circuit protection
  - Inductive load negative voltage clamp
  - Undervoltage Lockout (UVLO) protection
  - Thermal shutdown and swing with self recovery
  - Loss of GND, loss of supply protection
  - Reverse battery protection with external components
- Diagnostic
  - On- and off-state output open-load and short-to-battery detection
  - Overload and short to ground detection
  - Thermal shutdown and swing detection
- Qualifications
  - AEC-Q100 automotive qualified for grade 1 temperature
  - Functional Safety-Capable
    - Documentation available to aid functional safety system design
  - Tested according to AECQ100-12 Grade A, 1 million times short-to-GND test
  - Electrical transient disturbance immunity certification of ISO7637-2 and ISO16750-2
- 14-pin thermally-enhanced PWP package



**Functional Block Diagram**

## 2 Applications

- Automotive display module
- ADAS modules
- Seat comfort module
- HVAC control module
- Body control module

## 3 Description

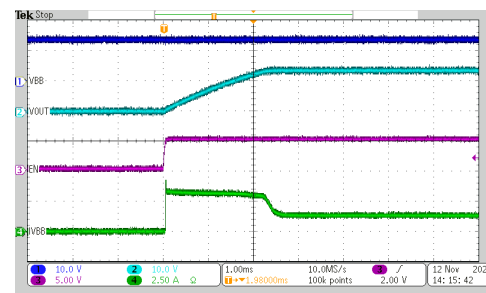
The TPS1HC100-Q1 device is a fully protected high-side power switch, with integrated NMOS power FET and charge pump, targeted for the intelligent control of various loads. Accurate current sense and programmable current limit features differentiate it from the market.

Low logic high threshold,  $V_{IH}$ , of 1.5 V on the input pins allow use of MCUs GPIO signals to 1.8 V. High-accuracy current sensing provides a better real-time monitoring effect and more accurate diagnostics without further calibration. The external high-accuracy current limit allows setting the current limit value by application. The device highly improves the reliability of the system by effectively clamping the inrush current under start-up or short-circuit conditions. The TPS1HC100-Q1 device can be used as a high-side power switch for a wide variety of resistive, inductive, and capacitive loads, including low-wattage bulbs, LEDs, relays, solenoids, and heaters.

### Device Information<sup>(1)</sup>

| PART NUMBER  | PACKAGE     | BODY SIZE (NOM)   |
|--------------|-------------|-------------------|
| TPS1HC100-Q1 | HTSSOP (14) | 4.40 mm × 5.00 mm |

- (1) For all available packages, see the orderable addendum at the end of the data sheet.



**Capacitive Charging Application**



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## 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| Changes from Revision * (July 2021) to Revision A (December 2021)     | Page     |
|-----------------------------------------------------------------------|----------|
| • Changed status from "Advance Information" to "Production Data"..... | <b>1</b> |

## 5 Pin Configuration and Functions

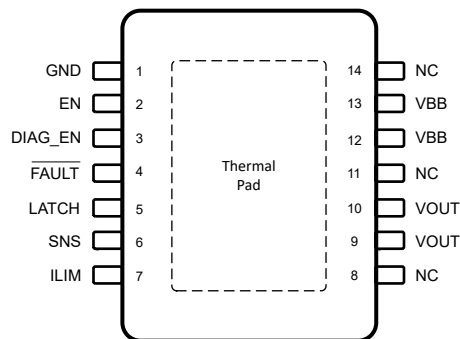


**Figure 5-1. PWP Package 14-Pin HTSSOP Top View**

**Table 5-1. Pin Functions**

over operating free-air temperature range (unless otherwise noted)

| PIN         |         | TYPE  | DESCRIPTION                                                                                        |
|-------------|---------|-------|----------------------------------------------------------------------------------------------------|
| NO.         | NAME    |       |                                                                                                    |
| 1           | GND     | Power | Ground of device. Connect to resistor-diode ground network to have reverse battery protection.     |
| 2           | EN      | I     | Input control for channel activation                                                               |
| 3           | DIAG_EN | I     | Enable-disable pin for diagnostics, internal pulldown                                              |
| 4           | FAULT   | O     | Open drain global fault output. Referred to FAULT, FLT, or fault pin.                              |
| 5           | LATCH   | I     | Thermal shutdown behavior, latch off or auto retry, internal pull down                             |
| 6           | SNS     | O     | Output corresponding sense value based on sense ratio                                              |
| 7           | ILIM    | O     | Adjustable current limit. Short to ground or leave floating if external current limit is not used. |
| 8, 11, 14   | NC      | N/A   | No internal connection                                                                             |
| 9, 10       | VOUT    | Power | Output of high side switch, connected to load                                                      |
| 12, 13      | VBB     | Power | Power supply                                                                                       |
| Thermal Pad | Pad     | —     | Thermal Pad, internally shorted to ground                                                          |

## 5.1 Recommended Connections for Unused Pins

The TPS1HC100-Q1 is designed to provide an enhanced set of diagnostic and protection features. However, if the system design only allows for a limited number of I/O connections, some pins can be considered as optional.

**Table 5-2. Connections For Optional Pins**

| PIN NAME | CONNECTION IF NOT USED                             | IMPACT IF NOT USED                                                                                                                                                                                                                            |
|----------|----------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SNS      | Ground through 1-kΩ resistor                       | Analog sense is not available.                                                                                                                                                                                                                |
| LATCH    | Float or ground through R <sub>PROT</sub> resistor | With LATCH unused, the device auto-retries after a fault. If latched behavior is desired, but the system describes limited I/O, it is possible to use one microcontroller output to control the latch function of several high-side channels. |
| ILIM     | Float                                              | If the ILIM pin is left floating, the device is set to the default internal current-limit threshold.                                                                                                                                          |
| DIA_EN   | Float or ground through R <sub>PROT</sub> resistor | With DIA_EN unused, the analog sense, open-load, and short-to-battery diagnostics are not available.                                                                                                                                          |
| FAULT    | Float                                              | Open drain FAULT signal is not able to be used                                                                                                                                                                                                |

## 6 Specifications

### 6.1 Absolute Maximum Ratings

Over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>

|                                              |                            | MIN  | MAX | UNIT |
|----------------------------------------------|----------------------------|------|-----|------|
| Maximum continuous supply voltage, $V_{BB}$  |                            |      | 28  | V    |
| Load dump voltage, $V_{LD}$                  | ISO16750-2:2010(E)         |      | 36  | V    |
| Reverse Polarity Voltage                     | Maximum duration 3 minutes | -18  |     | V    |
| Enable pin current, $I_{EN}$                 |                            | -1   | 20  | mA   |
| Enable pin voltage, $V_{EN}$                 |                            | -1   | 7   | V    |
| Diagnostic Enable pin current, $I_{DIA\_EN}$ |                            | -1   | 20  | mA   |
| Diagnostic Enable pin voltage, $V_{DIA\_EN}$ |                            | -1   | 7   | V    |
| Sense pin current, $I_{SNS}$                 |                            | -100 | 10  | mA   |
| Sense pin voltage, $V_{SNS}$                 |                            | -1   | 5.5 | V    |
| Latch pin current, $I_{LATCH}$               |                            | -1   | 10  | mA   |
| Latch pin voltage, $V_{LATCH}$               |                            | -1   | 7   | V    |
| FLT pin current, $I_{FLT}$                   |                            | -30  | 10  | mA   |
| FLT pin voltage, $V_{FLT}$                   |                            | -0.3 | 7   | V    |
| Reverse ground current, $I_{GND}$            | $V_{BB} < 0$ V             |      | -50 | mA   |
| Storage temperature, $T_{stg}$               |                            | -65  | 150 | °C   |

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute maximum rated conditions for extended periods may affect device reliability.

### 6.2 ESD Ratings

|             |                                        |                                                                                  | VALUE | UNIT |
|-------------|----------------------------------------|----------------------------------------------------------------------------------|-------|------|
| $V_{(ESD)}$ | Electrostatic discharge <sup>(1)</sup> | Human-body model (HBM), per AEC Q100-002 Classification Level H2 <sup>(2)</sup>  | ±2000 | V    |
|             |                                        | Human-body model (HBM), per AEC Q100-002 Classification Level H3A <sup>(2)</sup> | ±4000 |      |
|             |                                        | Charged-device model (CDM), per AEC Q100-011 Classification Level C5             | ±750  |      |

- (1) All ESD strikes are with reference from the pin mentioned to GND  
(2) AEC-Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specifications.

### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>

|                |                                         | MIN | MAX | UNIT |
|----------------|-----------------------------------------|-----|-----|------|
| $V_{VBB\_NOM}$ | Nominal supply voltage <sup>(1)</sup>   | 3.5 | 18  | V    |
| $V_{VBB\_EXT}$ | Extended supply voltage <sup>(2)</sup>  | 2.6 | 28  | V    |
| $V_{VBB\_SC}$  | Short circuit supply voltage capability |     | 28  | V    |
| $V_{EN}$       | Enable voltage                          | -1  | 5.5 | V    |
| $V_{DIA\_EN}$  | Diagnostic Enable voltage               | -1  | 5.5 | V    |
| $V_{LATCH}$    | Latch voltage                           | -1  | 5.5 | V    |
| $V_{SNS}$      | Sense voltage                           | -1  | 7   | V    |
| $T_A$          | Operating free-air temperature          | -40 | 125 | °C   |

- (1) All operating voltage conditions are measured with respect to device GND

- (2) Device will function within extended operating range, however some timing parametric values might not apply. See the respective sections for what voltages are used. Additionally more explanation can be found in [Power Supply Recommendations](#)

## 6.4 Thermal Information

| THERMAL METRIC <sup>(1) (2)</sup> |                                              | TPS1HC100-Q1 | UNIT |
|-----------------------------------|----------------------------------------------|--------------|------|
|                                   |                                              | PWP (HTSSOP) |      |
|                                   |                                              | 14 PINS      |      |
| $R_{\theta JA}$                   | Junction-to-ambient thermal resistance       | 42.6         | °C/W |
| $R_{\theta JC(top)}$              | Junction-to-case (top) thermal resistance    | 34.7         | °C/W |
| $R_{\theta JB}$                   | Junction-to-board thermal resistance         | 13.8         | °C/W |
| $\Psi_{JT}$                       | Junction-to-top characterization parameter   | 0.7          | °C/W |
| $\Psi_{JB}$                       | Junction-to-board characterization parameter | 14.0         | °C/W |
| $R_{\theta JC(bot)}$              | Junction-to-case (bottom) thermal resistance | 1.8          | °C/W |

- (1) For more information about traditional and new thermal metrics, see the [SPRA953](#) application report.  
 (2) The thermal parameters are based on a 4-layer PCB according to the JESD51-5 and JESD51-7 standards.

## 6.5 Electrical Characteristics

$V_{BB} = 6\text{ V to }28\text{ V}$ ,  $T_A = -40^\circ\text{C to }125^\circ\text{C}$  (unless otherwise noted); Typical application is 13.5V, 10 $\Omega$ , RILIM=Open (unless otherwise specified)

| PARAMETER                     |                                                                       | TEST CONDITIONS                                                                                                            |                                 | MIN | TYP  | MAX | UNIT |
|-------------------------------|-----------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|---------------------------------|-----|------|-----|------|
| INPUT VOLTAGE AND CURRENT     |                                                                       |                                                                                                                            |                                 |     |      |     |      |
| V <sub>Clamp</sub>            | V <sub>DS</sub> clamp voltage                                         |                                                                                                                            | T <sub>J</sub> =25°C            | 35  |      | 43  | V    |
|                               |                                                                       |                                                                                                                            | T <sub>J</sub> = -40°C to 150°C | 33  |      | 45  | V    |
| V <sub>UVLOR</sub>            | V <sub>BB</sub> undervoltage lockout rising                           | Measured with respect to the GND pin of the device                                                                         |                                 | 3.0 | 3.5  | 4.0 | V    |
| V <sub>UVLOF</sub>            | V <sub>BB</sub> undervoltage lockout falling                          |                                                                                                                            |                                 | 2.4 | 2.6  | 3.0 | V    |
| I <sub>SB</sub>               | Standby current (total device leakage including both MOSFET channels) | V <sub>BB</sub> ≤ 28 V, V <sub>EN</sub> = V <sub>DIA_EN</sub> = 0 V, V <sub>OUT</sub> = 0 V                                | T <sub>J</sub> = 25°C           |     |      | 0.3 | μA   |
|                               |                                                                       |                                                                                                                            | T <sub>J</sub> = 85°C           |     |      | 0.5 | μA   |
| I <sub>NOM</sub>              | Continuous load current, per channel                                  | Channel enabled, T <sub>AMB</sub> = 85°C                                                                                   |                                 |     | 2    |     | A    |
| I <sub>OUT(standby)</sub>     | Output leakage current (per channel)                                  | V <sub>BB</sub> ≤ 28 V, T <sub>J</sub> = 25°C<br>V <sub>EN</sub> = V <sub>DIA_EN</sub> = 0 V, V <sub>OUT</sub> = 0 V       |                                 |     | 0.01 | 0.1 | μA   |
|                               |                                                                       | V <sub>BB</sub> ≤ 28 V, T <sub>J</sub> = 85°C<br>V <sub>EN</sub> = V <sub>DIA_EN</sub> = 0 V, V <sub>OUT</sub> = 0 V       |                                 |     |      | 0.3 | μA   |
| I <sub>DIA</sub>              | Current consumption in diagnostic mode                                | V <sub>BB</sub> ≤ 28 V, I <sub>SNS</sub> = 0 mA<br>V <sub>EN</sub> = 0 V, V <sub>DIA_EN</sub> = 5 V, V <sub>OUT</sub> = 0V |                                 |     | 1.3  | 1.5 | mA   |
| I <sub>Q</sub>                | Quiescent current channel enabled                                     | V <sub>BB</sub> ≤ 28 V<br>V <sub>EN</sub> = V <sub>DIA_EN</sub> = 5 V, I <sub>OUTx</sub> = 0 A                             |                                 |     | 1.6  | 2.5 | mA   |
| t <sub>STBY</sub>             | Standby mode delay time                                               | V <sub>ENx</sub> = V <sub>DIA_EN</sub> = 0 V to standby                                                                    |                                 |     | 20   |     | ms   |
| RON CHARACTERISTICS           |                                                                       |                                                                                                                            |                                 |     |      |     |      |
| R <sub>ON</sub>               | On-resistance (Includes MOSFET channel and metallization on die)      | 6 V ≤ V <sub>BB</sub> ≤ 28 V, I <sub>OUT</sub> = 1 A                                                                       | T <sub>J</sub> = 25°C           |     | 88   |     | mΩ   |
|                               |                                                                       |                                                                                                                            | T <sub>J</sub> = 150°C          |     |      | 176 | mΩ   |
|                               |                                                                       | 3V ≤ V <sub>BB</sub> ≤ 6V, I <sub>OUT</sub> =1A                                                                            | T <sub>J</sub> = 25°C           |     |      | 190 | mΩ   |
|                               |                                                                       |                                                                                                                            | T <sub>J</sub> = 150°C          |     |      | 250 | mΩ   |
| R <sub>ON(REV)</sub>          | On-resistance during reverse polarity                                 | -18 V ≤ V <sub>BB</sub> ≤ -6 V                                                                                             | T <sub>J</sub> = 25°C           |     | 94   |     | mΩ   |
|                               |                                                                       |                                                                                                                            | T <sub>J</sub> = 150°C          |     |      | 188 | mΩ   |
| CURRENT SENSE CHARACTERISTICS |                                                                       |                                                                                                                            |                                 |     |      |     |      |

## 6.5 Electrical Characteristics (continued)

$V_{BB} = 6\text{ V to }28\text{ V}$ ,  $T_A = -40^\circ\text{C to }125^\circ\text{C}$  (unless otherwise noted); Typical application is 13.5V, 10 $\Omega$ , RILIM=Open (unless otherwise specified)

| PARAMETER      |                                            | TEST CONDITIONS                                   |                           | MIN | TYP    | MAX | UNIT |
|----------------|--------------------------------------------|---------------------------------------------------|---------------------------|-----|--------|-----|------|
| $K_{SNS}$      | Current sense ratio<br>$I_{OUT} / I_{SNS}$ | $I_{OUT} = 1\text{ A}$                            |                           |     | 1040   |     |      |
| $I_{SAT\_SNS}$ | Saturated sense current level              | Maximum amount of load current that can be sensed |                           |     | 6      |     | A    |
| $I_{SNSI}$     | Current sense current and accuracy         | $V_{EN} = V_{DIA\_EN} = 5\text{ V}$               | $I_{OUT} = 4\text{ A}$    |     | 3.87   |     | mA   |
|                |                                            |                                                   |                           | -6  |        | 6   | %    |
|                |                                            |                                                   | $I_{OUT} = 2\text{ A}$    |     | 1.93   |     | mA   |
|                |                                            |                                                   |                           | -6  |        | 6   | %    |
|                |                                            |                                                   | $I_{OUT} = 1\text{ A}$    |     | 0.96   |     | mA   |
|                |                                            |                                                   |                           | -6  |        | 6   | %    |
|                |                                            |                                                   | $I_{OUT} = 500\text{ mA}$ |     | 0.48   |     | mA   |
|                |                                            |                                                   |                           | -6  |        | 6   | %    |
|                |                                            |                                                   | $I_{OUT} = 200\text{ mA}$ |     | 0.192  |     | mA   |
|                |                                            |                                                   |                           | -6  |        | 6   | %    |
|                |                                            |                                                   | $I_{OUT} = 100\text{ mA}$ |     | 0.096  |     | mA   |
|                |                                            |                                                   |                           | -6  |        | 6   | %    |
|                |                                            |                                                   | $I_{OUT} = 50\text{ mA}$  |     | 0.048  |     | mA   |
|                |                                            |                                                   |                           | -7  |        | 7   | %    |
|                |                                            |                                                   | $I_{OUT} = 20\text{ mA}$  |     | 0.0192 |     | mA   |
|                |                                            |                                                   |                           | -15 |        | 15  | %    |
|                |                                            |                                                   | $I_{OUT} = 10\text{ mA}$  |     | 0.0096 |     | mA   |
|                |                                            |                                                   |                           | -40 |        | 40  | %    |
|                |                                            |                                                   | $I_{OUT} = 5\text{ mA}$   |     | 0.0048 |     | mA   |
|                |                                            |                                                   |                           | -70 |        | 70  | %    |

### SNS CHARACTERISTICS

|               |                                                                         |                                                  |                           |      |      |               |
|---------------|-------------------------------------------------------------------------|--------------------------------------------------|---------------------------|------|------|---------------|
| $V_{SNSFH}$   | $V_{SNS}$ fault high-level                                              | $V_{DIA\_EN} = 5\text{ V}$                       | 4.75                      | 5    | 5.5  | V             |
|               |                                                                         | $V_{DIA\_EN} = 3.3\text{ V}$                     | 3.3                       | 3.5  | 3.75 | V             |
| $V_{SNSFH}$   | $V_{SNS}$ fault high-level                                              | $V_{DIA\_EN} = V_{IH}$                           | 2.8                       | 3.15 | 3.5  | V             |
| $I_{SNSFH}$   | $I_{SNS}$ fault high-level                                              | $V_{DIA\_EN} > V_{IH,DIA\_EN}$                   |                           | 6.6  |      | mA            |
| $I_{SNSleak}$ | $I_{SNS}$ leakage                                                       | $V_{DIA\_EN} = 5\text{ V}$ , $I_L = 0\text{ mA}$ | $T_A = 25^\circ\text{C}$  |      | 1.8  | $\mu\text{A}$ |
|               |                                                                         |                                                  | $T_A = 125^\circ\text{C}$ |      | 2.2  | $\mu\text{A}$ |
| $V_{BB\_SNS}$ | $V_{BB}$ headroom needed for full current sense and fault functionality | $V_{DIA\_EN} = 3.3\text{ V}$                     | 5.3                       |      |      | V             |
| $V_{BB\_SNS}$ | $V_{BB}$ headroom needed for full current sense and fault functionality | $V_{DIA\_EN} = 5\text{ V}$                       | 6.5                       |      |      | V             |

### CURRENT LIMIT CHARACTERISTICS

|                 |                                                                        |                                                                           |                                                         |                     |                     |   |
|-----------------|------------------------------------------------------------------------|---------------------------------------------------------------------------|---------------------------------------------------------|---------------------|---------------------|---|
| $I_{CL\_LINPK}$ | Linear Mode peak                                                       | $T_J = -40^\circ\text{C to }150^\circ\text{C}$ $dI/dt < 0.01\text{ A/ms}$ | $I_{LIM} = 0.7\text{ A to }7\text{ A}$                  | $0.9 \times I_{CL}$ | $1.4 \times I_{CL}$ | A |
| $I_{CL\_ENPS}$  | Peak current enabling into permanent short                             | $T_J = -40^\circ\text{C to }150^\circ\text{C}$                            | $R_{LIM} = 7.15\text{ K to }71.5\text{ K}$              |                     | $2 \times I_{CL}$   | A |
| $I_{OVCR}$      | OVCR Peak current threshold when short is applied while switch enabled | $T_J = -40^\circ\text{C to }150^\circ\text{C}$                            | $R_{LIM} > 35\text{ k}\Omega$                           |                     | 6.5                 | A |
|                 |                                                                        |                                                                           | $15\text{ k}\Omega \leq R_{LIM} \leq 35\text{ k}\Omega$ |                     | 9.5                 | A |
|                 |                                                                        |                                                                           | $R_{LIM} < 15\text{ k}\Omega$                           |                     | 16                  | A |

## 6.5 Electrical Characteristics (continued)

$V_{BB} = 6\text{ V to }28\text{ V}$ ,  $T_A = -40^\circ\text{C to }125^\circ\text{C}$  (unless otherwise noted); Typical application is 13.5V, 10 $\Omega$ , RILIM=Open (unless otherwise specified)

| PARAMETER                  |                                                    | TEST CONDITIONS                                                                                                                                                         |                                           | MIN   | TYP  | MAX   | UNIT   |
|----------------------------|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|-------|------|-------|--------|
| I <sub>CL</sub>            | I <sub>CL</sub> Current Limit Threshold            | T <sub>J</sub> = -40°C to 150°C                                                                                                                                         | R <sub>ILIM</sub> = GND                   | 5     | 7    | 9     | A      |
|                            |                                                    |                                                                                                                                                                         | R <sub>ILIM</sub> = open, or out of range | 3     |      |       | A      |
| K <sub>CL</sub>            | Current Limit Ratio                                | T <sub>J</sub> = -40°C to 150°C                                                                                                                                         | R <sub>ILIM</sub> = 7.15 kΩ               | 36.34 | 44.3 | 55.41 | A * kΩ |
|                            |                                                    |                                                                                                                                                                         | R <sub>ILIM</sub> = 25 kΩ                 | 45    | 48.5 | 57.25 | A * kΩ |
|                            |                                                    |                                                                                                                                                                         | R <sub>ILIM</sub> = 71.5 kΩ               | 36.75 | 49   | 61.26 | A * kΩ |
| FAULT CHARACTERISTICS      |                                                    |                                                                                                                                                                         |                                           |       |      |       |        |
| R <sub>VOL</sub>           | Open-load (OL) detection internal pull-up resistor | V <sub>EN</sub> = 0 V, V <sub>DIA_EN</sub> = 5 V                                                                                                                        | 150                                       |       |      |       | kΩ     |
| t <sub>OL</sub>            | Open-load (OL) detection deglitch time             | V <sub>EN</sub> = 0 V, V <sub>DIA_EN</sub> = 5 V, When V <sub>BB</sub> – V <sub>OUT</sub> < V <sub>OL</sub> , duration longer than t <sub>OL</sub> . Openload detected. | 350                                       |       |      | 1000  | μs     |
| V <sub>OL</sub>            | Open-load (OL) detection voltage                   | V <sub>EN</sub> = 0 V, V <sub>DIA_EN</sub> = 5 V                                                                                                                        | 2                                         |       |      | 2.5   | V      |
| V <sub>FLT</sub>           | FLT low output voltage                             | I <sub>FLT</sub> = 2.5 mA                                                                                                                                               |                                           |       |      | 0.5   | V      |
| t <sub>OL1</sub>           | OL and STB indication-time from EN falling         | V <sub>EN</sub> = 5 V to 0 V, V <sub>DIA_EN</sub> = 5 V<br>I <sub>OUT</sub> = 0 mA, V <sub>OUT</sub> = V <sub>BB</sub> - V <sub>OL</sub>                                | 350                                       |       |      | 1000  | μs     |
| t <sub>OL2</sub>           | OL and STB indication-time from DIA_EN rising      | V <sub>EN</sub> = 0 V, V <sub>DIA_EN</sub> = 0 V to 5 V<br>I <sub>OUT</sub> = 0 mA, V <sub>OUT</sub> = V <sub>BB</sub> - V <sub>OL</sub>                                |                                           |       |      | 1000  | μs     |
| T <sub>ABS</sub>           | Thermal shutdown                                   |                                                                                                                                                                         | 165                                       |       |      |       | °C     |
| T <sub>REL</sub>           | Relative thermal shutdown                          |                                                                                                                                                                         | 60                                        |       |      |       | °C     |
| T <sub>HYS</sub>           | Thermal shutdown hysteresis                        |                                                                                                                                                                         | 25                                        |       |      |       | °C     |
| t <sub>FAULT_FLT</sub>     | Fault indication-time                              | V <sub>DIA_EN</sub> = 5 V<br>Time between fault and FLT asserting                                                                                                       |                                           |       |      | 60    | μs     |
| t <sub>FAULT_SNS</sub>     | Fault indication-time                              | V <sub>DIA_EN</sub> = 5 V<br>Time between fault and I <sub>SNS</sub> settling at V <sub>SNSFH</sub>                                                                     |                                           |       |      | 60    | μs     |
| t <sub>RETRY</sub>         | Retry time                                         | Time from fault shutdown until switch re-enable (thermal shutdown).                                                                                                     | 1                                         | 2     | 3    |       | ms     |
| EN PIN CHARACTERISTICS     |                                                    |                                                                                                                                                                         |                                           |       |      |       |        |
| V <sub>IL, EN</sub>        | Input voltage low-level                            | No GND Network                                                                                                                                                          |                                           |       |      | 0.8   | V      |
| V <sub>IH, EN</sub>        | Input voltage high-level                           | No GND Network                                                                                                                                                          | 1.5                                       |       |      |       | V      |
| V <sub>IHYS, EN</sub>      | Input voltage hysteresis                           |                                                                                                                                                                         | 280                                       |       |      |       | mV     |
| R <sub>EN</sub>            | Internal pulldown resistor                         |                                                                                                                                                                         | 200                                       | 350   | 500  |       | kΩ     |
| I <sub>IL, EN</sub>        | Input current low-level                            | V <sub>EN</sub> = 0.8 V                                                                                                                                                 | 2.2                                       |       |      |       | μA     |
| I <sub>IH, EN</sub>        | Input current high-level                           | V <sub>EN</sub> = 5 V                                                                                                                                                   | 14                                        |       |      |       | μA     |
| DIA_EN PIN CHARACTERISTICS |                                                    |                                                                                                                                                                         |                                           |       |      |       |        |
| V <sub>IL, DIA_EN</sub>    | Input voltage low-level                            | No GND Network                                                                                                                                                          |                                           |       |      | 0.8   | V      |
| V <sub>IH, DIA_EN</sub>    | Input voltage high-level                           | No GND Network                                                                                                                                                          | 1.5                                       |       |      |       | V      |
| V <sub>IHYS, DIA_EN</sub>  | Input voltage hysteresis                           |                                                                                                                                                                         | 280                                       |       |      |       | mV     |
| R <sub>DIA_EN</sub>        | Internal pulldown resistor                         |                                                                                                                                                                         | 100                                       | 250   | 450  |       | kΩ     |
| I <sub>IL, DIA_EN</sub>    | Input current low-level                            | V <sub>DIA_EN</sub> = 0.8 V                                                                                                                                             | 3.2                                       |       |      |       | μA     |
| I <sub>IH, DIA_EN</sub>    | Input current high-level                           | V <sub>DIA_EN</sub> = 5 V                                                                                                                                               | 20                                        |       |      |       | μA     |
| LATCH PIN Characteristics  |                                                    |                                                                                                                                                                         |                                           |       |      |       |        |
| V <sub>IL, LATCH</sub>     | Input voltage low-level                            | No GND Network                                                                                                                                                          |                                           |       |      | 0.8   | V      |
| V <sub>IH, LATCH</sub>     | Input voltage high-level                           | No GND Network                                                                                                                                                          | 1.5                                       |       |      |       | V      |

## 6.5 Electrical Characteristics (continued)

$V_{BB} = 6\text{ V to }28\text{ V}$ ,  $T_A = -40^\circ\text{C to }125^\circ\text{C}$  (unless otherwise noted); Typical application is 13.5V, 10 $\Omega$ , RILIM=Open (unless otherwise specified)

| PARAMETER         | TEST CONDITIONS                                         | MIN | TYP | MAX | UNIT          |
|-------------------|---------------------------------------------------------|-----|-----|-----|---------------|
| $V_{IHYS, LATCH}$ | Input voltage hysteresis                                |     | 280 |     | mV            |
| $R_{LATCH}$       | Internal pulldown resistor                              | 0.5 | 1   | 1.5 | M $\Omega$    |
| $I_{IL, LATCH}$   | Input current low-level<br>$V_{DIA\_EN} = 0.8\text{ V}$ |     | 2.2 |     | $\mu\text{A}$ |
| $I_{IH, LATCH}$   | Input current high-level<br>$V_{DIA\_EN} = 5\text{ V}$  |     | 5   |     | $\mu\text{A}$ |

## 6.6 SNS Timing Characteristics

$V_{BB} = 6\text{ V to }18\text{ V}$ ,  $T_J = -40^\circ\text{C to }+150^\circ\text{C}$  (unless otherwise noted)

| PARAMETER                         | TEST CONDITIONS                                                                                                                                                                                                                                                      | MIN | TYP | MAX | UNIT          |
|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|-----|---------------|
| <b>SNS TIMING - CURRENT SENSE</b> |                                                                                                                                                                                                                                                                      |     |     |     |               |
| $t_{SNSION1}$                     | Settling time from rising edge of DIA_EN<br>50% of $V_{DIA\_EN}$ to 90% of settled ISNS<br>$V_{ENx} = 5\text{ V}$ , $V_{DIA\_EN} = 0\text{ V to }5\text{ V}$<br>$R_{SNS} = 1\text{ k}\Omega$ , $I_L = 1\text{ A}$                                                    |     |     | 30  | $\mu\text{s}$ |
| $t_{SNSION1}$                     | Settling time from rising edge of DIA_EN<br>50% of $V_{DIA\_EN}$ to 90% of settled ISNS<br>$V_{EN} = 5\text{ V}$ , $V_{DIA\_EN} = 0\text{ V to }5\text{ V}$<br>$R_{SNS} = 1\text{ k}\Omega$ , $I_L = 30\text{ mA}$                                                   |     |     | 30  | $\mu\text{s}$ |
| $t_{SNSION2}$                     | Settling time from rising edge of EN and<br>DIA_EN<br>50% of $V_{DIA\_EN}$ $V_{EN}$ to 90% of settled ISNS<br>$V_{EN} = V_{DIA\_EN} = 0\text{ V to }5\text{ V}$<br>$V_{BB} = 13.5\text{ V}$ $R_{SNS} = 1\text{ k}\Omega$ , $R_{LOAD} = 10\Omega$                     |     |     | 150 | $\mu\text{s}$ |
| $t_{SNSION3}$                     | Settling time from rising edge of EN with<br>DIA_EN HI;<br>50% of $V_{DIA\_EN}$ $V_{EN}$ to 90% of settled ISNS<br>$V_{EN} = 0\text{ V to }5\text{ V}$ , $V_{DIA\_EN} = 5\text{ V}$ $V_{BB} = 13.5\text{ V}$<br>$R_{SNS} = 1\text{ k}\Omega$ , $R_{LOAD} = 10\Omega$ |     |     | 150 | $\mu\text{s}$ |
| $t_{SNSIOFF}$                     | Settling time from falling edge of DIA_EN<br>$V_{EN} = 5\text{ V}$ , $V_{DIA\_EN} = 5\text{ V to }0\text{ V}$ $V_{BB} = 13.5\text{ V}$<br>$R_{SNS} = 1\text{ k}\Omega$ , $R_L = 10\Omega$                                                                            |     |     | 20  | $\mu\text{s}$ |
| $t_{SETTLEH}$                     | Settling time from rising edge of load step<br>$V_{EN} = 5\text{ V}$ , $V_{DIA\_EN} = 5\text{ V}$<br>$R_{SNS} = 1\text{ k}\Omega$ , $I_{OUT} = 0.5\text{ A to }3\text{ A}$                                                                                           |     |     | 20  | $\mu\text{s}$ |
| $t_{SETTLEL}$                     | Settling time from falling edge of load step<br>$V_{EN} = 5\text{ V}$ , $V_{DIA\_EN} = 5\text{ V}$<br>$R_{SNS} = 1\text{ k}\Omega$ , $I_{OUT} = 3\text{ A to }0.5\text{ A}$                                                                                          |     |     | 20  | $\mu\text{s}$ |

## 6.7 Switching Characteristics

$V_{BB} = 13.5\text{ V}$ ,  $T_J = -40^\circ\text{C to }+150^\circ\text{C}$  (unless otherwise noted)

| PARAMETER | TEST CONDITIONS                                                                                                       | MIN | TYP  | MAX | UNIT             |
|-----------|-----------------------------------------------------------------------------------------------------------------------|-----|------|-----|------------------|
| $t_{DR}$  | Channel Turnon delay time (from Standby)<br>$V_{BB} = 13.5\text{ V}$ , $R_L = 10\Omega$ 50% of EN to 10% of $V_{OUT}$ | 10  | 40   | 55  | $\mu\text{s}$    |
| $t_{DR}$  | Channel Turnon delay time (from Active)<br>$V_{BB} = 13.5\text{ V}$ , $R_L = 10\Omega$ 50% of EN to 10% of $V_{OUT}$  | 10  | 30   | 45  | $\mu\text{s}$    |
| $t_{DF}$  | Channel Turnoff delay time<br>$V_{BB} = 13.5\text{ V}$ , $R_L = 10\Omega$ 50% of EN to 90% of $V_{OUT}$               | 10  | 30   | 45  | $\mu\text{s}$    |
| $SR_R$    | $V_{OUT}$ rising slew rate<br>$V_{BB} = 13.5\text{ V}$ , 20% to 80% of $V_{OUT}$ , $R_L = 10\Omega$                   | 0.1 | 0.25 | 0.5 | V/ $\mu\text{s}$ |
| $SR_F$    | $V_{OUT}$ falling slew rate<br>$V_{BB} = 13.5\text{ V}$ , 80% to 20% of $V_{OUT}$ , $R_L = 10\Omega$                  | 0.1 | 0.25 | 0.5 | V/ $\mu\text{s}$ |
| $f_{max}$ | Maximum PWM frequency <sup>(1)</sup>                                                                                  |     | 0.4  | 2   | kHz              |
| $t_{ON}$  | Channel Turnon time<br>$V_{BB} = 13.5\text{ V}$ , $R_L = 10\Omega$ 50% of EN to 80% of $V_{OUT}$                      | 30  | 70   | 145 | $\mu\text{s}$    |
| $t_{OFF}$ | Channel Turnoff time<br>$V_{BB} = 13.5\text{ V}$ , $R_L = 10\Omega$ 50% of EN to 20% of $V_{OUT}$                     | 39  | 70   | 145 | $\mu\text{s}$    |

## 6.7 Switching Characteristics (continued)

$V_{BB} = 13.5\text{ V}$ ,  $T_J = -40^\circ\text{C}$  to  $+150^\circ\text{C}$  (unless otherwise noted)

| PARAMETER          |                                        | TEST CONDITIONS                                                                             | MIN | TYP | MAX | UNIT          |
|--------------------|----------------------------------------|---------------------------------------------------------------------------------------------|-----|-----|-----|---------------|
| $t_{ON} - t_{OFF}$ | Turnon and off matching                | 1ms enable pulse $V_{BB} = 13.5\text{ V}$ , $R_L = 10\ \Omega$                              | -30 |     | 30  | $\mu\text{s}$ |
|                    |                                        | 200- $\mu\text{s}$ enable pulse, $V_{BB} = 13.5\text{ V}$ , $R_L = 10\ \Omega$ ,            | -30 |     | 30  | $\mu\text{s}$ |
| $\Delta_{PWM}$     | PWM accuracy - average load current    | 200- $\mu\text{s}$ enable pulse (1ms period), $V_{BB} = 13.5\text{ V}$ , $R_L = 10\ \Omega$ | -25 |     | 25  | %             |
|                    |                                        | $\leq 500\text{Hz}$ , 50% Duty cycle $V_{BB} = 13.5\text{ V}$ , $R_L = 10\ \Omega$          | -10 |     | 10  | %             |
| $E_{ON}$           | Switching energy losses during turnon  | $V_{BB} = 13.5\text{ V}$ , $R_L = 10\ \Omega$                                               |     | 0.5 |     | mJ            |
| $E_{OFF}$          | Switching energy losses during turnoff | $V_{BB} = 13.5\text{ V}$ , $R_L = 10\ \Omega$                                               |     | 0.5 |     | mJ            |

## 6.8 Typical Characteristics

All the following data are based on the mean value of the three lots samples,  $V_{VBB} = 13.5\text{ V}$  if not specified.

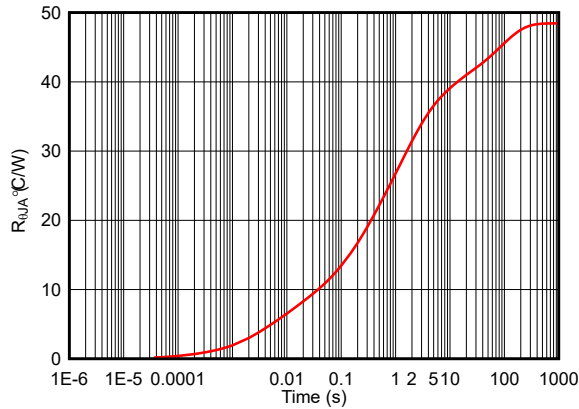


**Figure 6-1. Transient Thermal Impedance**

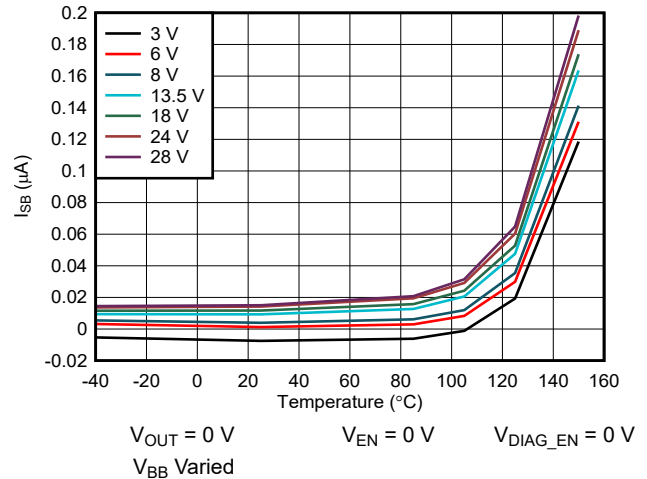


**Figure 6-2. Standby Current  $I_{SB}$  vs. Temperature**

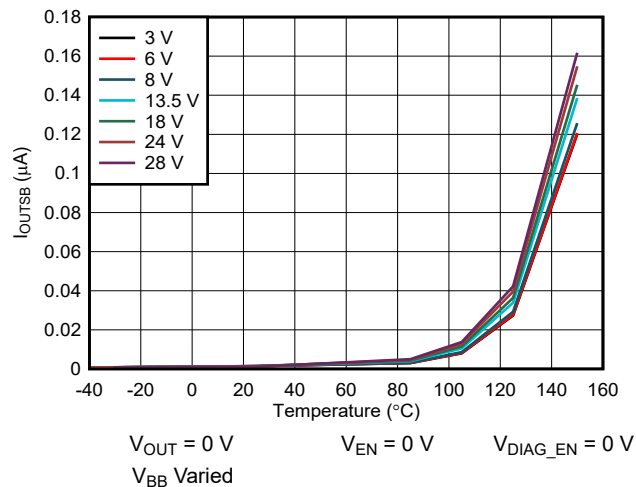


**Figure 6-3. Output Leakage Current  $I_{OUT,STBY}$  vs Temperature**

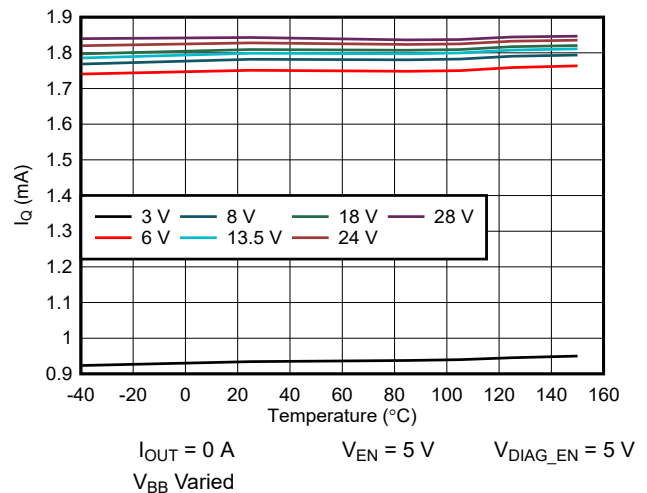


**Figure 6-4. Quiescent Current  $I_Q$  vs Temperature**

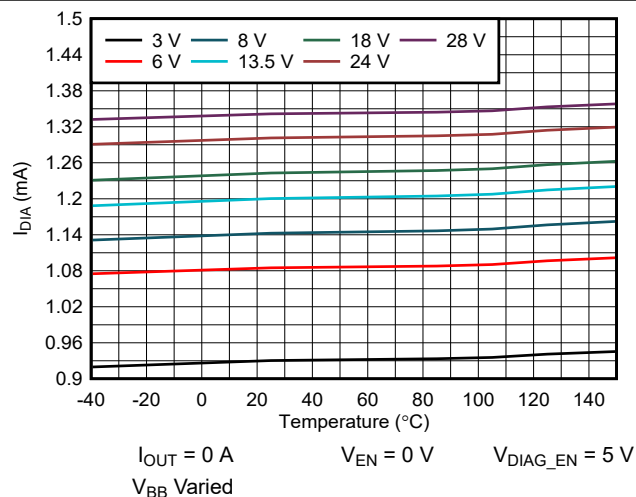


**Figure 6-5. Diagnostic Current  $I_{DIA}$  vs Temperature**

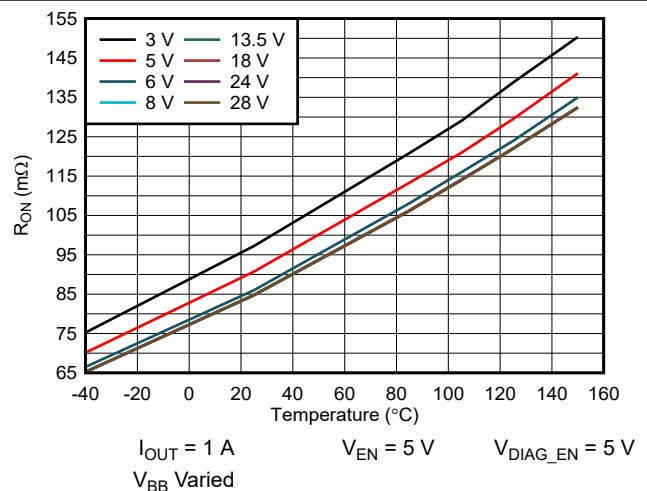


**Figure 6-6.  $R_{DS(on)}$  vs Temperature**

## 6.8 Typical Characteristics (continued)

All the following data are based on the mean value of the three lots samples,  $V_{VBB} = 13.5\text{ V}$  if not specified.

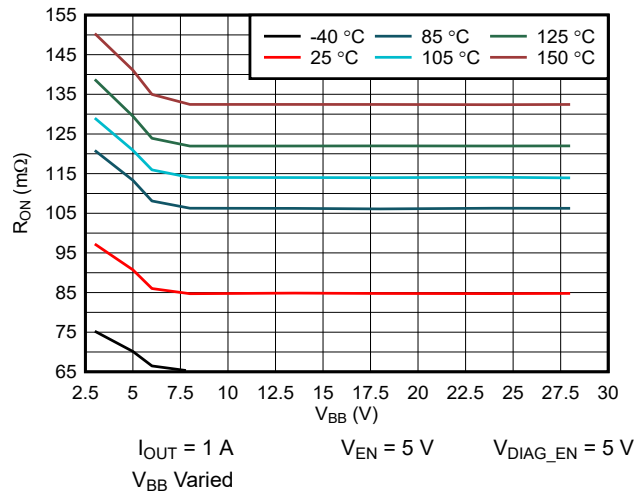


Figure 6-7.  $R_{DS(on)}$  vs  $V_{BB}$

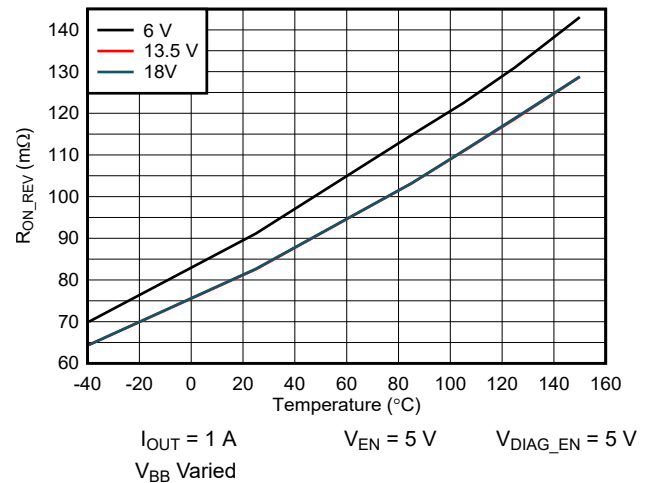


Figure 6-8.  $R_{ON(Rev)}$  vs Temperature

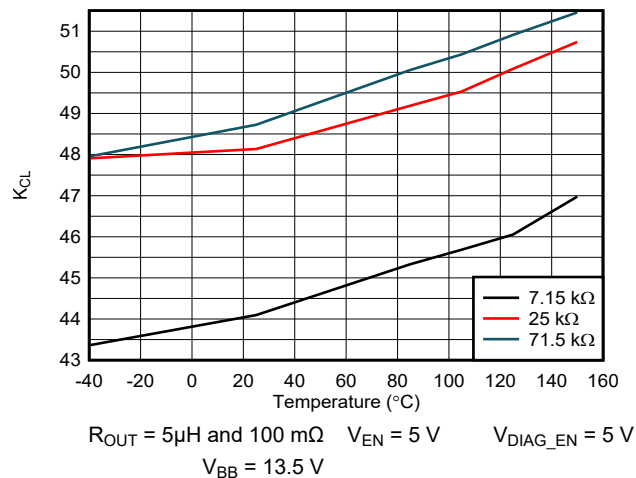


Figure 6-9.  $K_{CL}$  vs Temperature

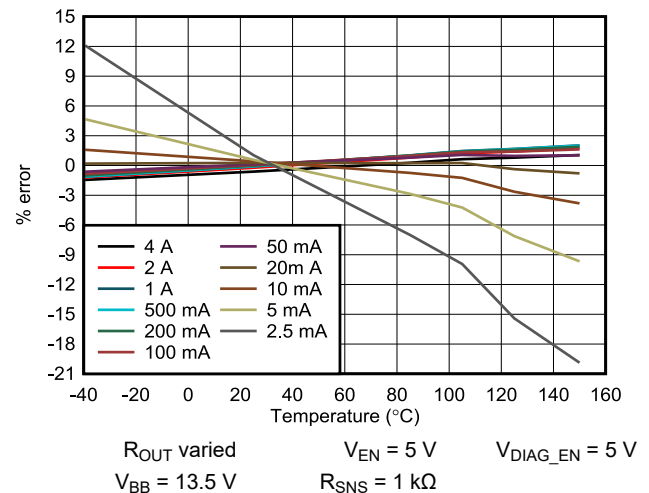


Figure 6-10.  $K_{SNS}$  Error vs Temperature

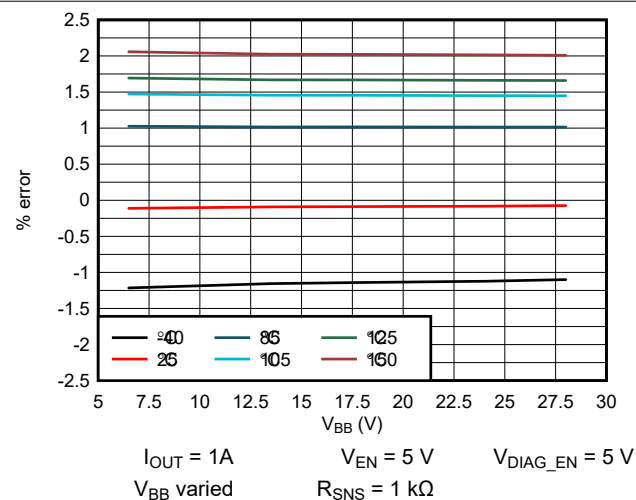


Figure 6-11.  $K_{SNS}$  Error vs  $V_{BB}$

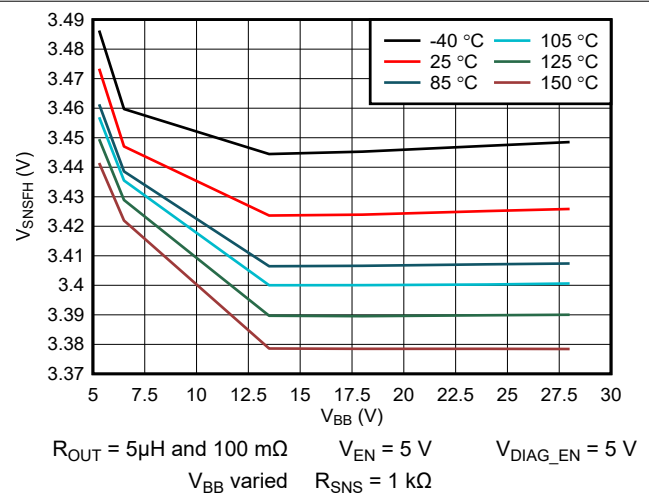


Figure 6-12.  $V_{SNS(FH)} (3.3\text{ V})$  vs  $V_{BB}$

## 6.8 Typical Characteristics (continued)

All the following data are based on the mean value of the three lots samples,  $V_{VBB} = 13.5\text{ V}$  if not specified.

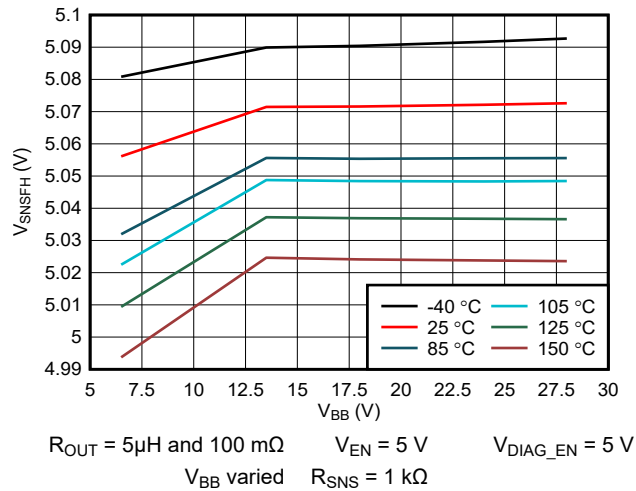


**Figure 6-13. V<sub>SNSFH</sub> (5 V) vs V<sub>BB</sub>**

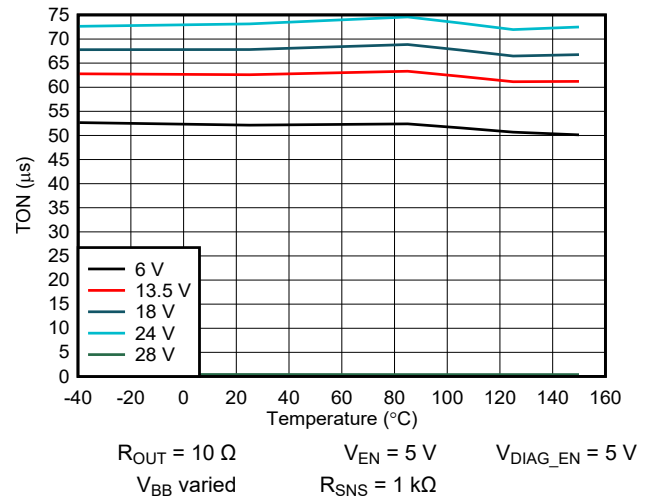


**Figure 6-14. Turn on time  $T_{ON}$  vs Temperature**

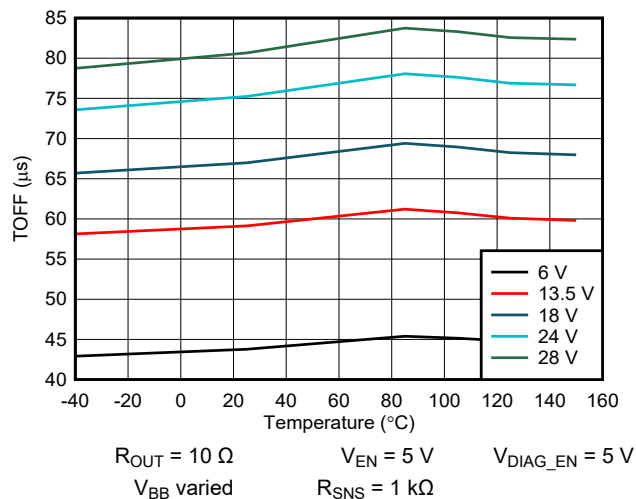


**Figure 6-15. Turn off time  $T_{OFF}$  vs Temperature**

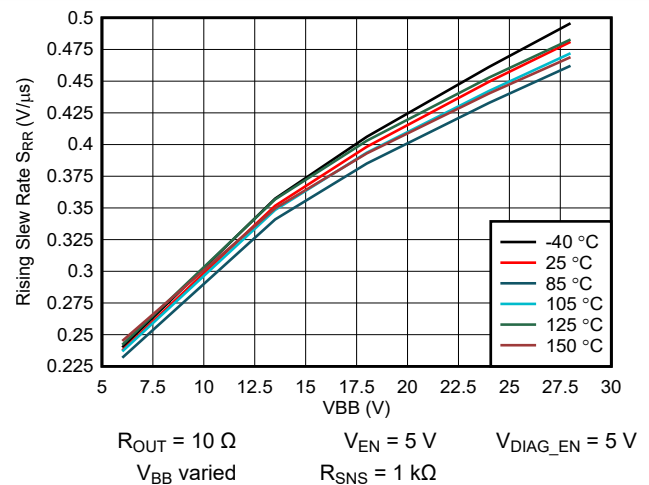


**Figure 6-16. Rising Slew Rate SRR vs Temperature**

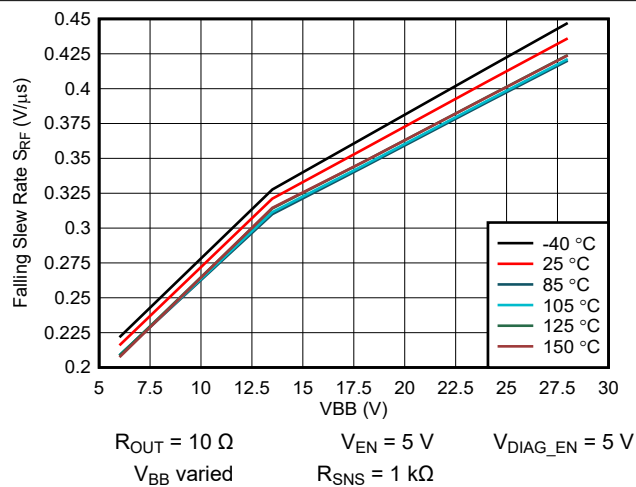


**Figure 6-17. Falling Slew Rate SRF vs Temperature**

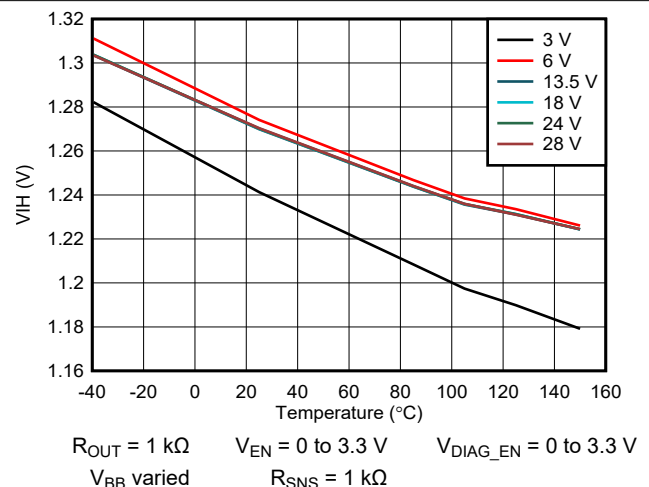


**Figure 6-18.  $V_{IH}$  vs Temperature**

## 6.8 Typical Characteristics (continued)

All the following data are based on the mean value of the three lots samples,  $V_{VBB} = 13.5\text{ V}$  if not specified.

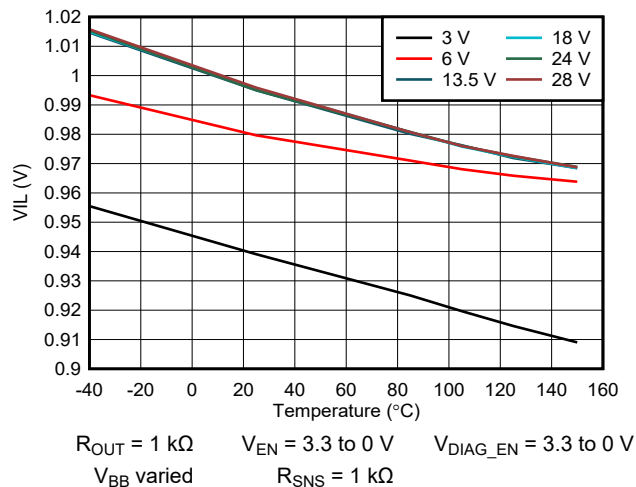


Figure 6-19.  $V_{IL}$  vs Temperature

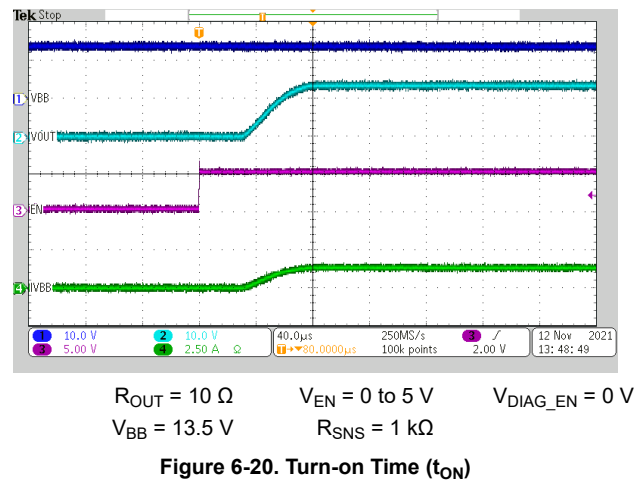


Figure 6-20. Turn-on Time ( $t_{ON}$ )

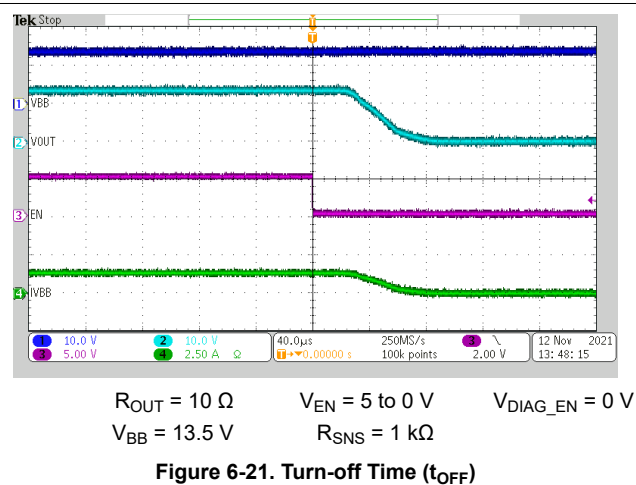


Figure 6-21. Turn-off Time ( $t_{OFF}$ )

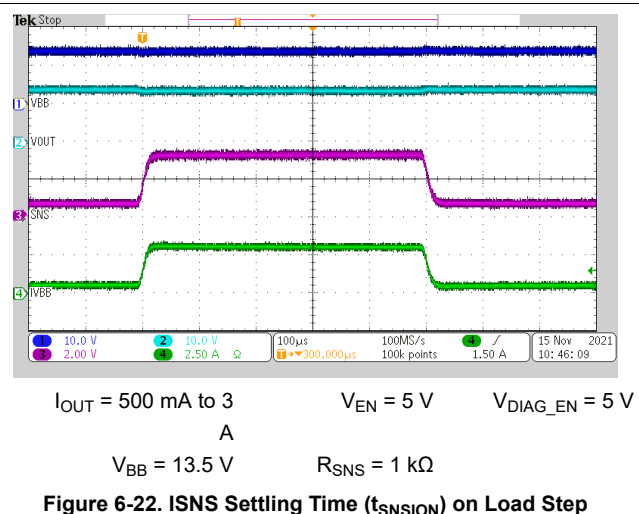


Figure 6-22. ISNS Settling Time ( $t_{SNSION}$ ) on Load Step

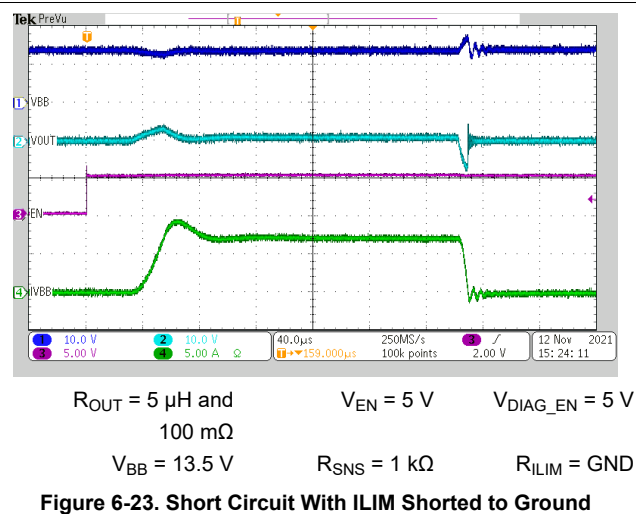


Figure 6-23. Short Circuit With ILIM Shorted to Ground

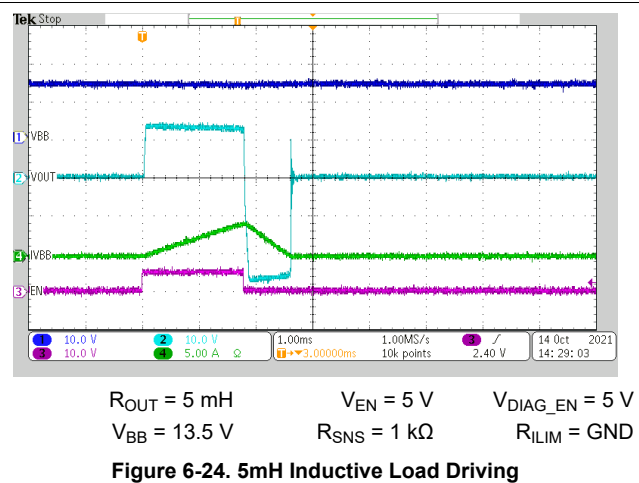
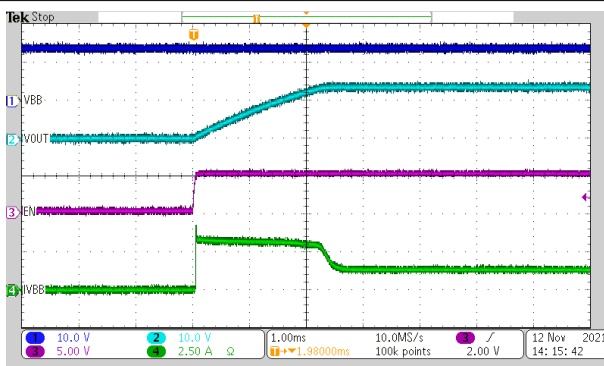


Figure 6-24. 5mH Inductive Load Driving

## 6.8 Typical Characteristics (continued)

All the following data are based on the mean value of the three lots samples,  $V_{VBB} = 13.5\text{ V}$  if not specified.



$R_{OUT} = 470\text{ }\mu\text{F}$  and  $10\text{ }\Omega$

$V_{BB} = 13.5\text{ V}$

$V_{EN} = 5\text{ V}$

$R_{SNS} = 1\text{ k}\Omega$

$V_{DIAG\_EN} = 5\text{ V}$

$R_{ILIM} = \text{open}$

**Figure 6-25. 470- $\mu\text{F}$  Capacitive Load Driving**

## 7 Parameter Measurement Information

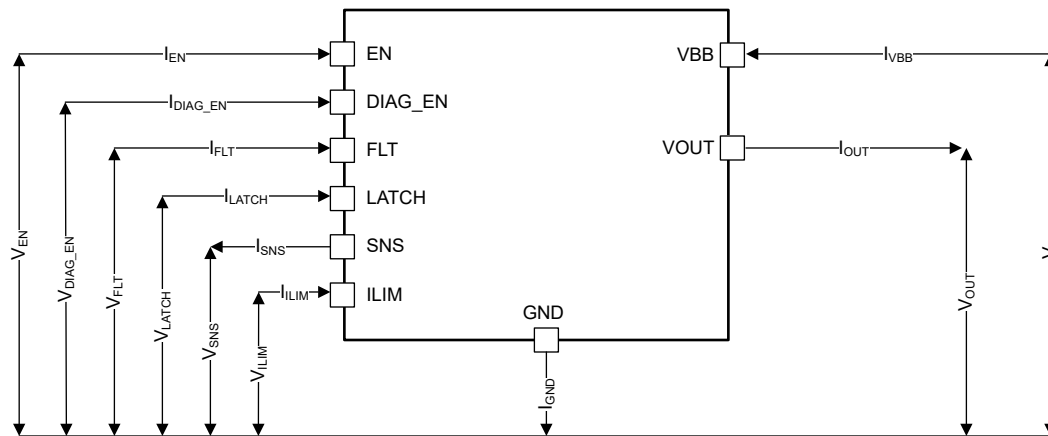


Figure 7-1. Parameter Definitions

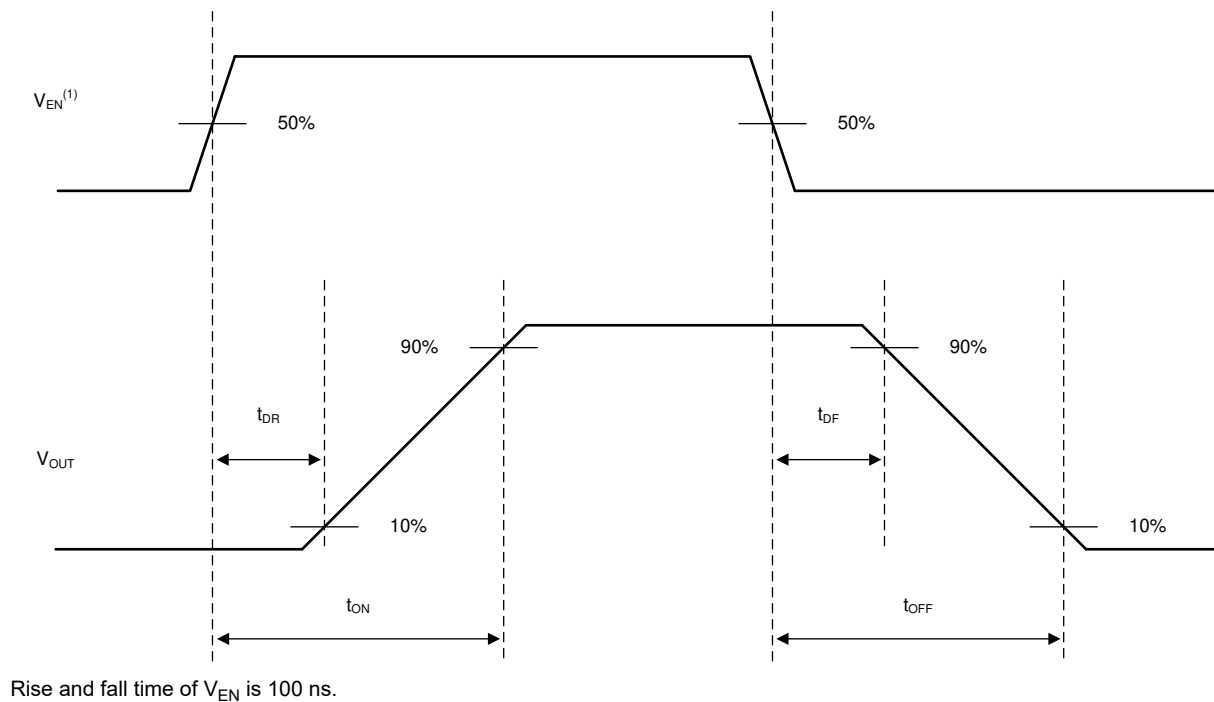
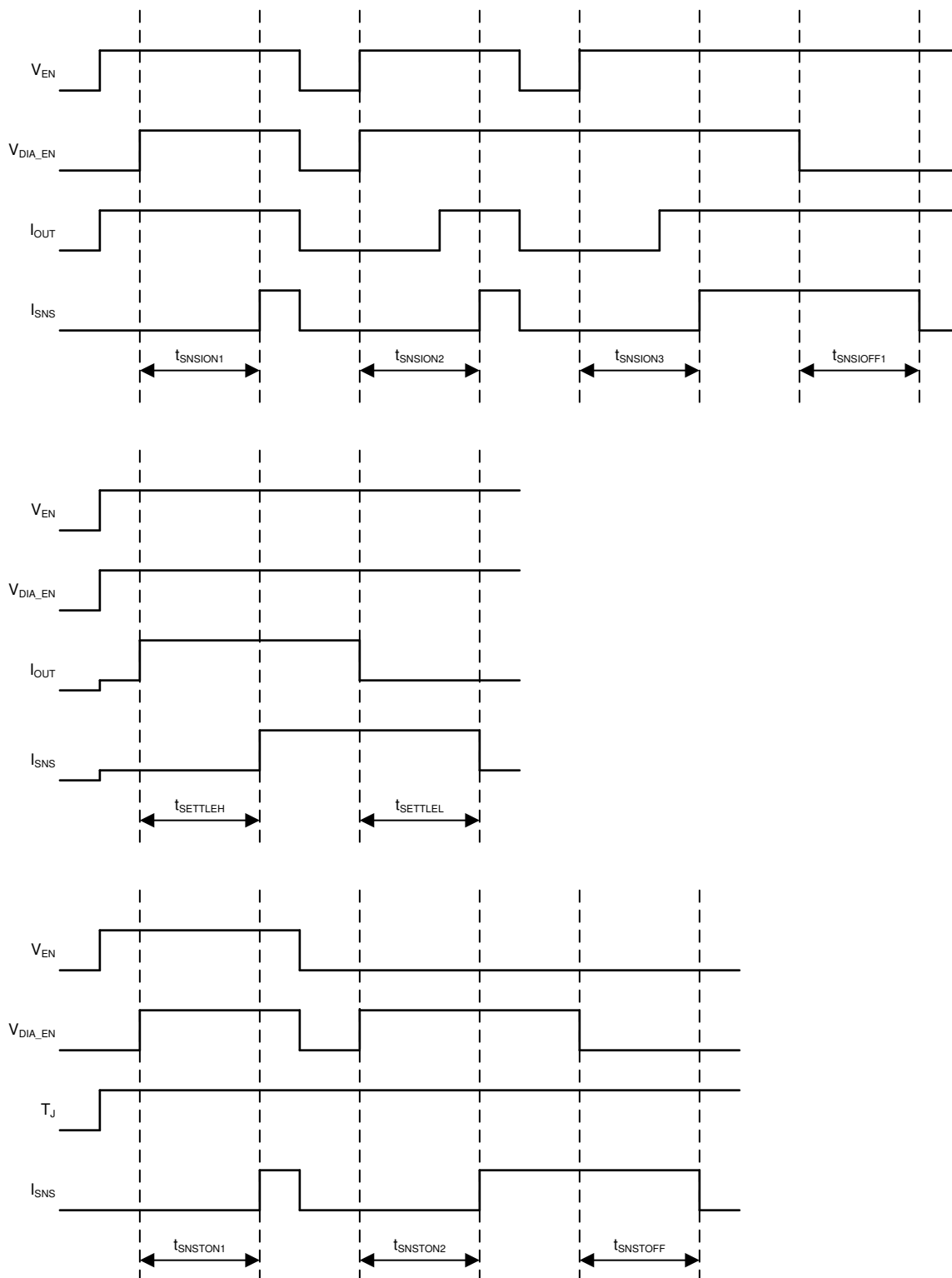


Figure 7-2. Switching Characteristics Definitions



Rise and fall times of control signals are 100 ns. Control signals include: EN, DIA\_EN.

**Figure 7-3. SNS Timing Characteristics Definitions**

## 8 Detailed Description

### 8.1 Overview

The TPS1HC100-Q1 is a single-channel, fully-protected, high-side power switch with an integrated NMOS power FET and charge pump. Full diagnostics and high-accuracy current-sense features enable intelligent control of the load. Low logic high threshold,  $V_{IH}$ , of 1.5 V on the input pins allow use of MCU GPIO signals of 1.8 V. A programmable current-limit function greatly improves the reliability of the whole system. The device diagnostic reporting has two pins to support both digital status and analog current-sense output, both of which can be set to the high-impedance state when diagnostics are disabled, for multiplexing the MCU analog or digital interface among devices.

The digital status report is implemented with an open-drain structure on the fault pin. When a fault condition occurs, the pin is pulled down to GND. An external pullup is required to match the microcontroller supply level. High-accuracy current sensing allows a better real-time monitoring effect and more-accurate diagnostics without further calibration. A current mirror is used to source  $1 / K_{SNS}$  of the load current, which is reflected as voltage on the SNS pin.  $K_{SNS}$  is a constant value across the temperature and supply voltage. The current-sensing function operates normally within a wide linear region from 0 to 4 V. The SNS pin can also report a fault by forcing a voltage of  $V_{SNSFH}$  that scales with the diagnostic enable voltage so that the maximum voltage seen by the system's ADC is within an acceptable value. This action removes the need for an external zener diode or resistor divider on the SNS pin.

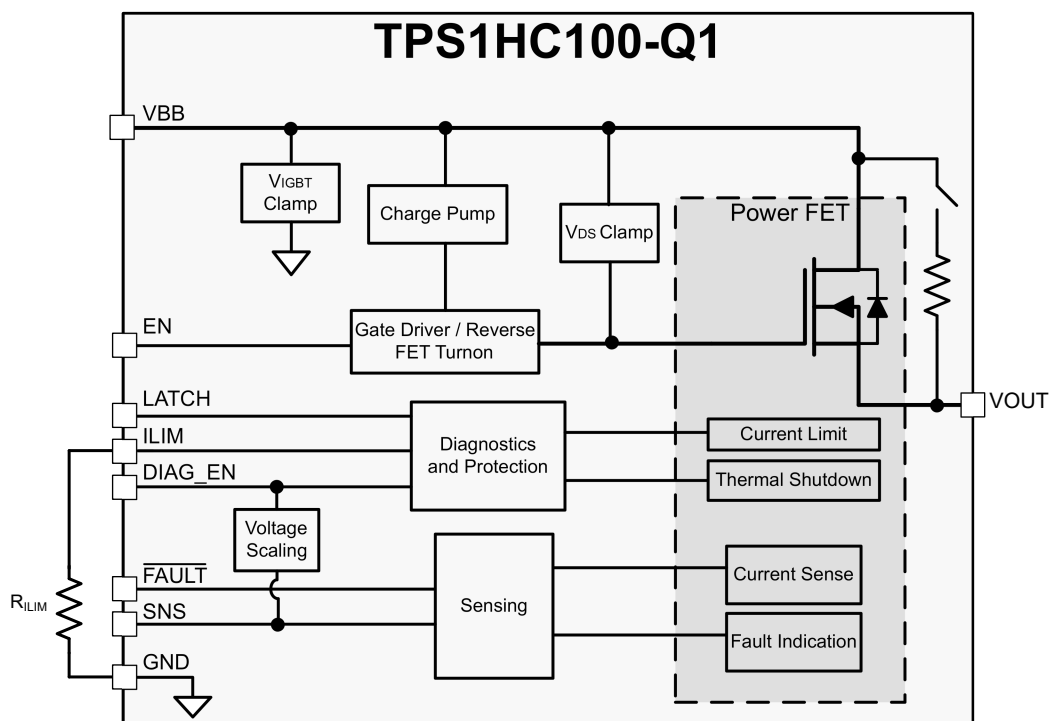
The external high-accuracy current limit allows setting the current limit value by application. The current limit highly improves the reliability of the system by clamping the inrush current effectively under start-up or short-circuit conditions. Also, the current limit can save system costs by reducing PCB trace, connector size, and the preceding power-stage capacity. An internal current limit is also implemented in this device. The lower value of the external or internal current-limit value is applied.

An active drain to source voltage clamp is built in to address switching off the energy of inductive loads, such as relays, solenoids, pumps, motors, and so forth. During the inductive switching-off cycle, both the energy of the power supply ( $E_{BAT}$ ) and the load ( $E_{LOAD}$ ) are dissipated on the high-side power switch itself. With the benefits of process technology and excellent IC layout, the TPS1HC100-Q1 device can achieve excellent power dissipation capacity, which can help save the external free-wheeling circuitry in most cases. For more details, see [Inductive-Load Switching-Off Clamp](#).

Short-circuit reliability is critical for smart high-side power-switch devices. The standard of AEC-Q100-012 is to determine the reliability of the devices when operating in a continuous short-circuit condition. Different grade levels are specified according to the pass cycles. This device is qualified with the highest level, Grade A, 1 million times short-to-GND certification.

The TPS1HC100-Q1 device can be used as a high-side power switch for a wide variety of resistive, inductive, and capacitive loads, including the low-wattage bulbs, LEDs, relays, solenoids, and heaters.

## 8.2 Functional Block Diagram



## 8.3 Feature Description

### 8.3.1 Accurate Current Sense

The high-accuracy current-sense function is internally implemented, which allows a better real-time monitoring effect and more-accurate diagnostics without further calibration. A current mirror is used to source  $1 / K_{SNS}$  of the load current, flowing out to the external resistor between the SNS pin and GND, and reflected as voltage on the SNS pin.

$K_{SNS}$  is the ratio of the output current and the sense current. The accuracy values of  $K_{SNS}$  quoted in the electrical characteristics do take into consideration temperature and supply voltage. Each device was internally calibrated while in production, so post-calibration by users is not required in most cases.

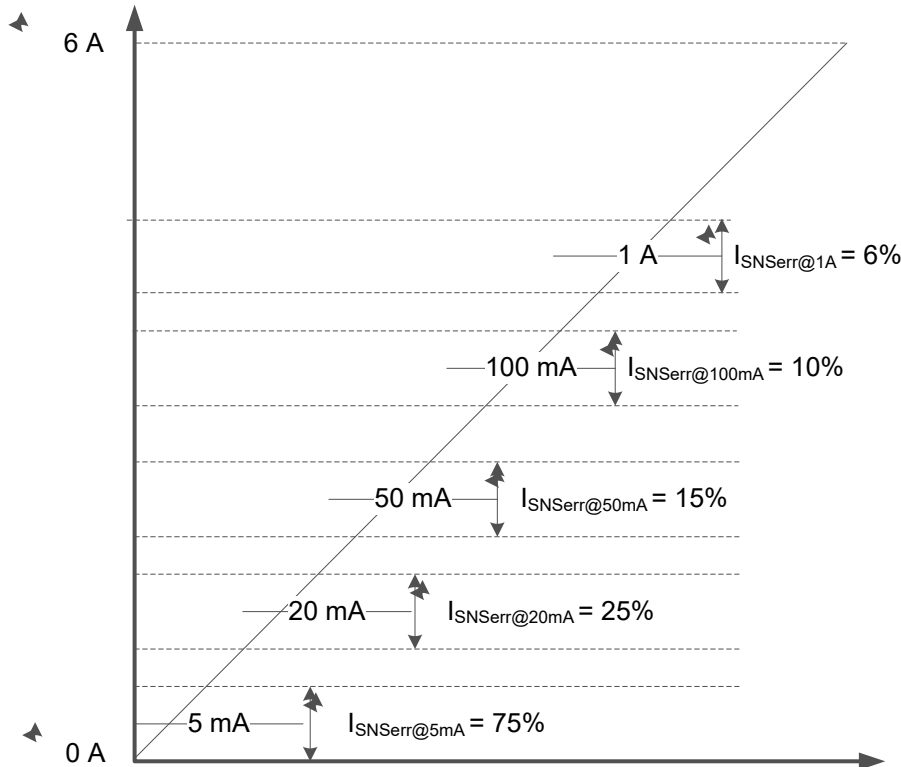


**Figure 8-1. Current-Sense Accuracy**

The maximum voltage out on the SNS pin is clamped to  $V_{SNSFH}$ , which is the fault voltage level. To make sure that this voltage is not higher than the system can tolerate, TI has correlated the voltage coming in on the DIAG\_EN pin with the maximum voltage out on the SNS pin. If DIAG\_EN is between  $V_{IH}$  and 3.3 V, the maximum output on the SNS pin is approximately 3.3 V. However, if the voltage at DIAG\_EN is above 3.3 V, then the fault SNS voltage,  $V_{SNSFH}$ , tracks that voltage up to 5 V. Tracking is done because the GPIO voltage output that is powering the diagnostics through DIAG\_EN is close to the maximum acceptable ADC voltage within the same microcontroller. Therefore, the sense resistor value,  $R_{SNS}$ , can be chosen to maximize the range of currents needed to be measured by the system. The  $R_{SNS}$  value must be chosen based on application need. The maximum usable  $R_{SNS}$  value is bounded by the ADC minimum acceptable voltage,  $V_{ADC,min}$ , for the smallest load current needed to be measured by the system,  $I_{LOAD,min}$ . The minimum acceptable  $R_{SNS}$  value has to ensure the  $V_{SNS}$  voltage is below the  $V_{SNSFH}$  value so that the system can determine faults. This difference between the maximum readable current through the SNS pin,  $I_{LOAD,max} \times R_{SNS}$ , and the  $V_{SNSFH}$  is called the headroom voltage,  $V_{HR}$ . The headroom voltage is determined by the system but is important so that there is a difference between the maximum readable current and a fault condition. Therefore, the minimum  $R_{SNS}$  value has to be the  $V_{SNSFH}$  minus the  $V_{HR}$  times the sense current ratio,  $K_{SNS}$  divided by the maximum load current the system must measure,  $I_{LOAD,max}$ . This boundary equation can be seen in [Equation 1](#).

$$(V_{SNSFH} - V_{HR}) \times K_{SNS} / I_{LOAD,max} \leq R_{SNS} \leq V_{ADC,min} \times K_{SNS} / I_{LOAD,min} \quad (1)$$

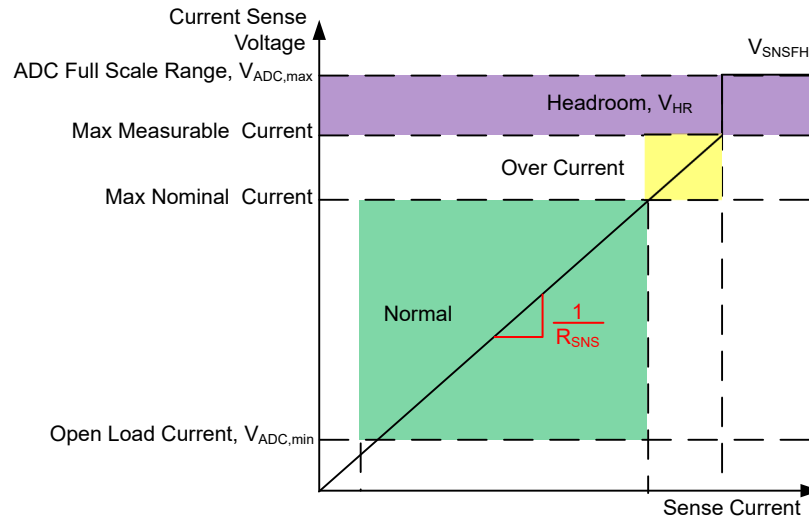


**Figure 8-2. Voltage Indication on the Current-Sense Pin**

The maximum current the system wants to read,  $I_{LOAD,max}$ , must be below the current limit threshold because after the current limit threshold is tripped the  $V_{SNS}$  value goes to  $V_{SNSFH}$ . Additionally, currents being measured must be below 6 A to ensure that the current sense output is not saturated.

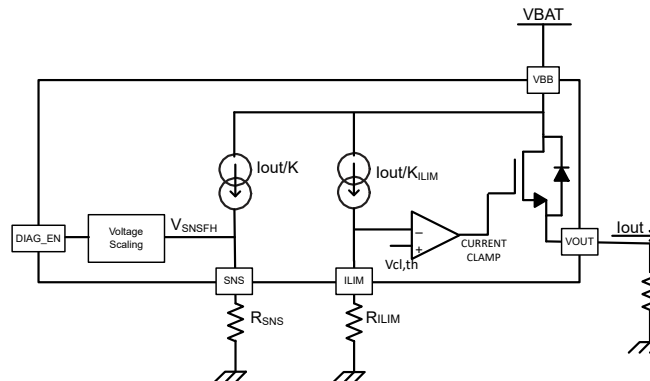


**Figure 8-3. Current-Sense and Current-Limit Block Diagram**

Because this scheme adapts based on the voltage coming in from the MCU, there is no need to have a Zener diode on the SNS pin to protect from high voltages.

### 8.3.2 Programmable Current Limit

A high-accuracy current limit allows higher reliability, which protects the power supply during short circuit or power up. Also, a current limit can save system costs by reducing PCB traces, connector size, and the capacity of the preceding power stage.

Current limiting offers protection from over-stressing to the load and integrated power FET. The current limit regulates the output current to the set value, and pulls up the SNS pin to  $V_{SNSFH}$  and asserts the FLT pin as diagnostic reports. The three current-limit thresholds are:

- External programmable current limit – an external resistor,  $R_{ILIM}$ , is used to set the channel current limit. When the current through the device exceeds  $I_{CL}$  (current limit threshold), a closed loop steps in immediately.  $V_{GS}$  voltage regulates accordingly, leading to the  $V_{DS}$  voltage regulation. When the closed loop is set up, the current is clamped at the set value. The external programmable current limit provides the capability to set the current-limit value by application.

Additionally, this value can be dynamically changed by changing the resistance on the ILIM pin. This information can be seen in the [Applications](#) section.

- Internal current limit: ILIM pin shorted to ground – if the external current limit is out of range on the lower end or the  $I_{LIM}$  pin is shorted to ground, the internal current limit is fixed and typically 7 A. To use the internal current limit for large-current applications, tie the ILIM pin directly to the device GND.
- Internal current limit: ILIM pin open – if the external resistor is out of range on the higher end or the ILIM pin is open, the current limit reverts to 3 A or half the current limit range. This level is still above the nominal operation for the device to operate in DC steady state but is low enough that if a pin fault occurs and the  $R_{ILIM}$  opens up, the current does not default to the highest rating and put additional stress on the power supply.

Both the internal current limit ( $I_{lim,nom}$ ) and external programmable current limit are always active when  $V_{BB}$  is powered and EN is high. The lower value one (of  $I_{LIM}$  and the external programmable current limit) is applied as the actual current limit. The typical deglitch time for the current limit to assert is 2.5  $\mu$ s.

Note that if a GND network is used (which leads to the level shift between the device GND and board GND), the ILIM pin must be connected with device GND. Calculate  $R_{ILIM}$  with Equation 2.

$$R_{ILIM} = K_{CL} / I_{LIM} \quad (2)$$

For better protection from a *hot short* condition (when  $V_{BB}$  is high, channel is on, and a short to GND happens suddenly), an over current protection, OVCR, circuit is triggered that makes sure to limit the maximum current the device allows to go through. With this OVCR, the device is protected during *hot short* events.

For more information about the current limiting feature, see the [Short-Circuit and Overload Protection](#) section.

### Current Limit Accuracy

The TPS1HC100-Q1 has very tight accuracy of the current limit regulation level across the full range of currents and temperature. This accuracy is defined at several defined  $R_{ILIM}$  values, 7.15 k $\Omega$ , 25 k $\Omega$ , and 71.5 k $\Omega$  specified in the Electrical Characteristics. As the current limit is changed with the  $R_{ILIM}$ , the KCL ratio value also slightly changes. Additionally, the current limit architecture in the device allows for the tightest variation at current limit set by a 25-k $\Omega$   $R_{ILIM}$ , 1.9 A, of +18%, -7% and at the lower and upper ends of the range, 690 mA and 6.15 A respectively, to be about  $\pm 25\%$ . Then, using the boundaries for  $R_{ILIM}$  of 7.15 k $\Omega$  and 71.5 k $\Omega$ , a graph can be built to linearly interpret the error for  $R_{ILIM}$  values that are inside of the range. This graph can be seen in the figure below.

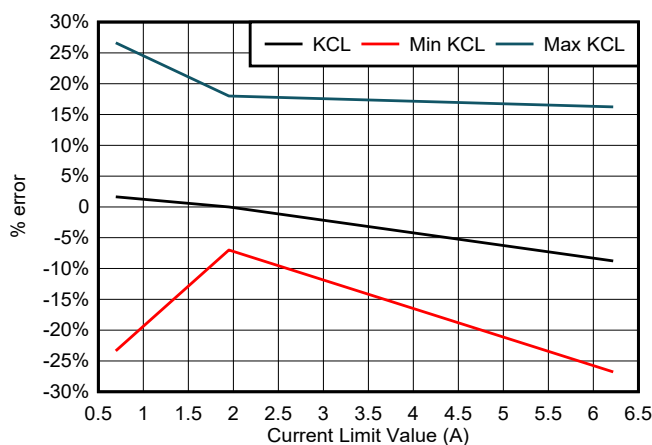


**Figure 8-4. Current Limit Ratio vs Current limit Value With Percent Error**

Using this figure, the error can be estimated for any current limit value desired, and the associated KCL value can determine the  $R_{ILIM}$  resistor appropriate. This graph does not take into account  $R_{ILIM}$  resistor tolerances, only the error associated with the current limit regulation.

### 8.3.2.1 Capacitive Charging

Figure 8-5 shows the typical set up for a capacitive load application and the internal blocks that function when the device is used. Note that all capacitive loads have an associated *load* in parallel with the capacitor that is described as a resistive load but in reality it can be inductive or resistive.

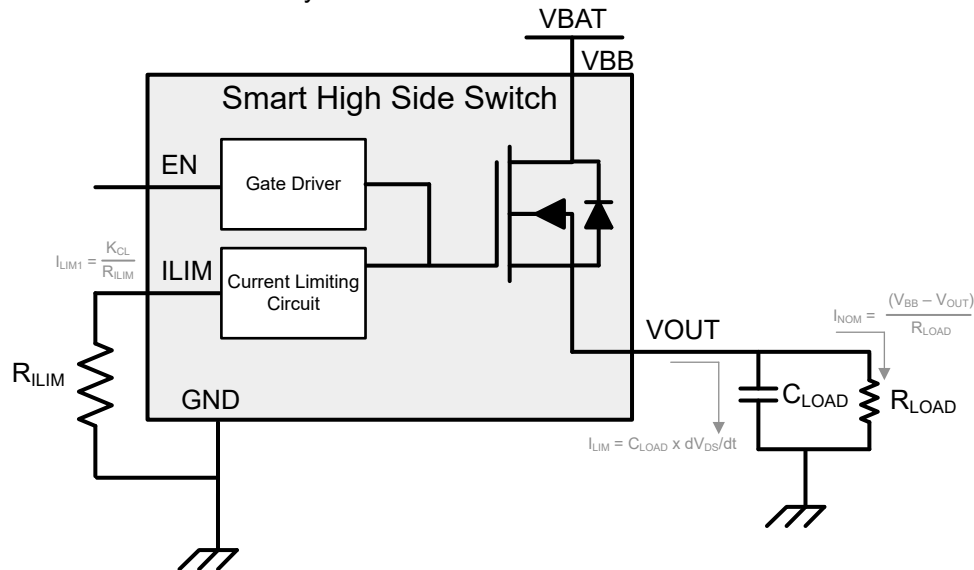


Figure 8-5. Capacitive Charging Circuit

The first thing to check is that the nominal DC current,  $I_{NOM}$ , is acceptable for the TPS1HC100-Q1 device. This check can easily be done by taking the  $R_{\theta JA}$  from the [Thermal](#) section and multiplying the  $R_{ON}$  of the TPS1HC100-Q1 and the  $I_{NOM}$  with it, add the ambient temperature and if that value is below the thermal shutdown value the device can operate with that load current. For an example of this calculation see the [Applications](#) section.

The second key care about for this application is to make sure that the capacitive load can be charged up completely without the device hitting thermal shutdown. The reason is because if the device hits thermal shutdown during the charging, the resistive nature of the load in parallel with the capacitor starts to discharge the capacitor over the duration the TPS1HC100-Q1 is off. Note that there are some application with high enough load impedance that the TPS1HC100-Q1 hitting thermal shutdown and trying again is acceptable; however, for the majority of applications, the system must be designed so that the TPS1HC100-Q1 does not hit thermal shutdown while charging the capacitor.

With the current clamping feature of the TPS1HC100-Q1, capacitors can be charged up at a lower inrush current than other high current limit switches. This lower inrush current means that the capacitor takes a little longer to charge all the way up. The time that it takes to charge up follows the equation below.

$$I_{LIM} = C \times d(V_{BB} - V_{DS}) / dt \quad (3)$$

However, because the  $V_{DS}$  for a typical 1 A applications is much less than the  $V_{BB}$  voltage ( $V_{DS} \approx 1A \times 0.1 \Omega = 100 \text{ mV}$ ,  $V_{BB} \approx 13.5 \text{ V}$ ), the equation can be rewritten and approximated as

$$dt = C \times dV_{BB} / I_{LIM} \quad (4)$$

Figure 8-6 pictures this charge timing.

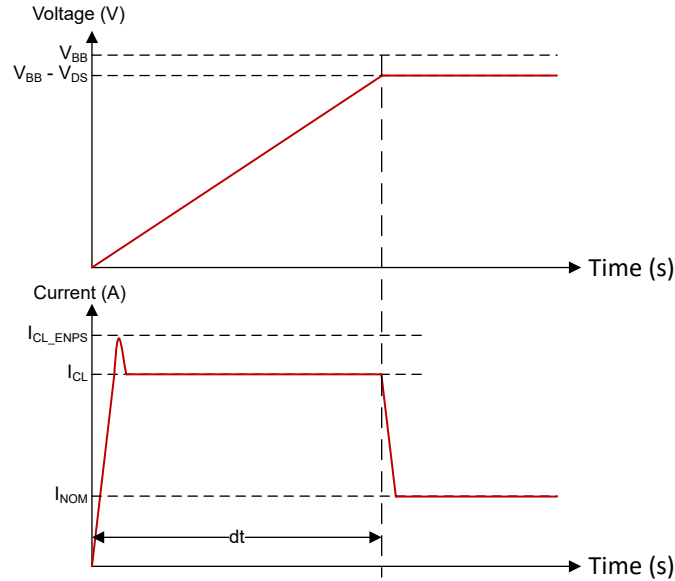


**Figure 8-6. Capacitive Charging Timing**

For more information about capacitive charging with high side switches, see the [How to Drive Capacitive Loads application note](#). This application note has information about the thermal modeling available along with quick ways to estimate if a high side switch is able to charge a capacitor to a given voltage.

### 8.3.3 Inductive-Load Switching-Off Clamp

When an inductive load is switching off, the output voltage is pulled down to negative, due to the inductance characteristics. The power FET can break down if the voltage is not clamped during the current-decay period. To protect the power FET in this situation, internally clamp the drain-to-source voltage, namely  $V_{DS,clamp}$ , the clamp diode between the drain and gate.

$$V_{DS,clamp} = V_{BAT} - V_{OUT} \quad (5)$$

During the current-decay period ( $T_{DECAY}$ ), the power FET is turned on for inductance-energy dissipation. Both the energy of the power supply ( $E_{BAT}$ ) and the load ( $E_{LOAD}$ ) are dissipated on the high-side power switch itself, which is called  $E_{HSD}$ . If resistance is in series with inductance, some of the load energy is dissipated in the resistance.

$$E_{HSD} = E_{BAT} + E_{LOAD} = E_{BAT} + E_L - E_R \quad (6)$$

From the high-side power switch's view,  $E_{HSD}$  equals the integration value during the current-decay period.

$$E_{HSD} = \int_0^{T_{DECAY}} V_{DS,clamp} \times I_{OUT}(t) dt \quad (7)$$

$$T_{DECAY} = \frac{L}{R} \times \ln \left( \frac{R \times I_{OUT(MAX)} + |V_{OUT}|}{|V_{OUT}|} \right) \quad (8)$$

$$E_{HSD} = L \times \frac{V_{BAT} + |V_{OUT}|}{R^2} \times \left[ R \times I_{OUT(MAX)} - |V_{OUT}| \ln \left( \frac{R \times I_{OUT(MAX)} + |V_{OUT}|}{|V_{OUT}|} \right) \right] \quad (9)$$

When  $R$  approximately equals 0,  $E_{HSD}$  can be given simply as:

$$E_{HSD} = \frac{1}{2} \times L \times I_{OUT(MAX)}^2 \times \frac{V_{BAT} + |V_{OUT}|}{R^2} \quad (10)$$

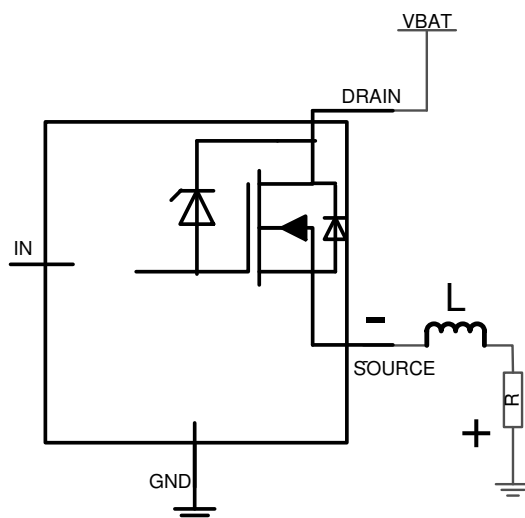


**Figure 8-7. Driving Inductive Load**

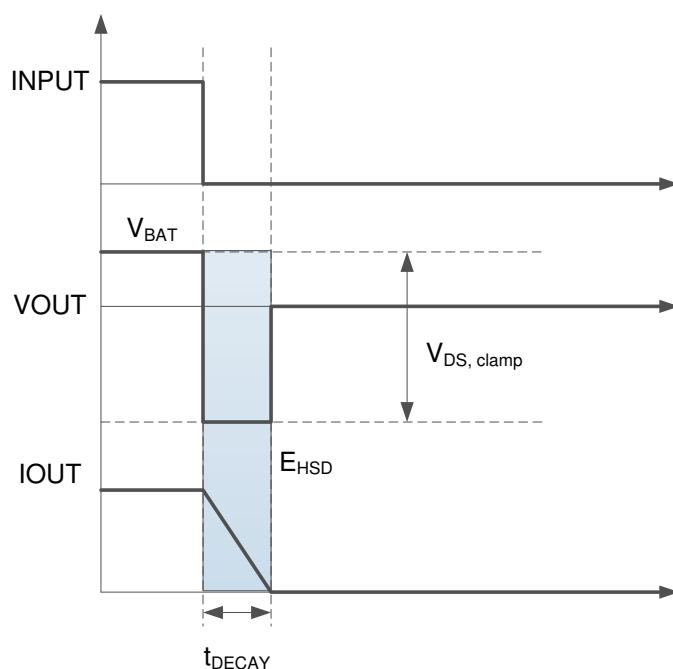


**Figure 8-8. Inductive-Load Switching-Off Diagram**

When switching off, battery energy and load energy are dissipated on the high-side power switch, which leads to the large thermal variation. For each high-side power switch, the upper limit of the maximum safe power dissipation depends on the device intrinsic capacity, ambient temperature, and board dissipation condition.

See [Figure 8-9](#) for one dedicated inductance, 5 mH. If the maximum switching-off current is lower than the current value shown on the curve, the internal clamp function can be used for the demagnetization energy dissipation. If not, external free-wheeling circuitry is necessary for device protection.

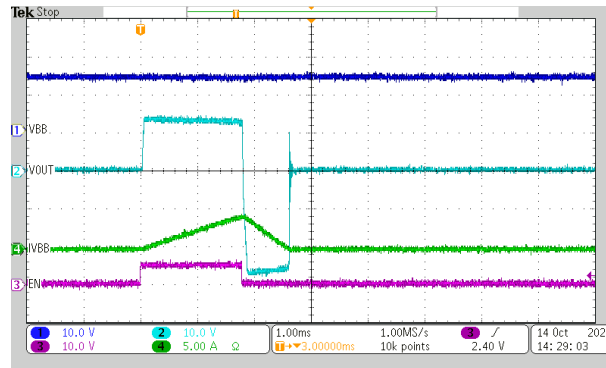


Figure 8-9. 5-mH Maximum Demagnetization Curve

### 8.3.4 Full Protections and Diagnostics

Table 8-1 is when DIAG\_EN is enabled. When DIAG\_EN is low, current sense and FLT are disabled. The output is in high-impedance mode. Refer to Table 8-1 for details.

Table 8-1. Diagnostic Enable Logic Table

| DIAG_EN | IN Condition | Protections and Diagnostics             |
|---------|--------------|-----------------------------------------|
| HIGH    | ON           | See <a href="#">Fault Table</a>         |
|         | OFF          |                                         |
| LOW     | ON           | Diagnostics disabled, protection normal |
|         | OFF          | SNS and FLT are high impedance          |

Table 8-2. Fault Table

| Conditions                                                | EN | VOUT                               | Latch | FLT  | SNS                  | Behavior                                                                                                                                                                                                                                                  | Recovery                                                                                  |
|-----------------------------------------------------------|----|------------------------------------|-------|------|----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| Normal                                                    | L  | L                                  | x     | Hi-Z | 0                    | Normal                                                                                                                                                                                                                                                    |                                                                                           |
|                                                           | H  | $V_{BB} - I_{LOAD} \times R_{ON}$  | x     | Hi-Z | $I_{Load} / K_{SNS}$ | Normal                                                                                                                                                                                                                                                    |                                                                                           |
| Overcurrent                                               | H  | $V_{BB} - I_{LIM} \times R_{LOAD}$ | x     | L    | $V_{SNSFH}$          | Holds the current at the current limit until thermal shutdown or when the overcurrent event is removed. Typical deglitch time for device to recognize overcurrent fault and begin to act on it is 2.5 $\mu$ s.                                            |                                                                                           |
| STG, Relative Thermal Shutdown, Absolute Thermal Shutdown | H  | H/L                                | L     | L    | $V_{SNSFH}$          | Shuts down when devices hits relative or absolute thermal shutdown. Typical deglitch time for device to recognize overcurrent fault and begin to act on it is 2.5 $\mu$ s. Typical deglitch time for device to recognize a $T_{ABS}$ fault is 20 $\mu$ s. | Auto retries when $T_{HYS}$ is met and it has been longer than $t_{RETRY}$ amount of time |
|                                                           | H  | H/L                                | H     | L    | $V_{SNSFH}$          | Shuts down when devices hits relative or absolute thermal shutdown. Typical deglitch time for device to recognize overcurrent fault and begin to act on it is 2.5 $\mu$ s. Typical deglitch time for device to recognize a $T_{ABS}$ fault is 20 $\mu$ s. | Stays off until latch or enable is toggled                                                |

**Table 8-2. Fault Table (continued)**

| Conditions       | EN | VOUT | Latch | FLT  | SNS                           | Behavior                                                                                                                                              | Recovery                    |
|------------------|----|------|-------|------|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|
| Open load, STB   | H  | H    | x     | Hi-Z | $I_{Load} / K_{SNS} = \sim 0$ | Normal behavior, user can judge through SNS pin output if it is an open load or not.                                                                  |                             |
|                  | L  | H    | x     | L    | $V_{SNSFH}$                   | Internal pullup resistor is active. If $V_{BB} - V_{OUT} < V_{OL}$ then fault active. Typical deglitch time before fault is indicated is 700 $\mu$ s. | Clears when fault goes away |
| Reverse Polarity | x  | x    | x     | x    | x                             | Channel turns on to lower power dissipation. Current into ground pin is limited by external ground network.                                           |                             |

**Table 8-3. Deglitch Time for Each Fault Condition**

| Fault Condition | Deglitch Time |
|-----------------|---------------|
| ILIM            | 2.5 $\mu$ s   |
| TREL            | 2.5 $\mu$ s   |
| TABS            | 20 $\mu$ s    |
| Open load       | 700 $\mu$ s   |

#### 8.3.4.1 Short-Circuit and Overload Protection

TPS1HC100-Q1 provides output short-circuit protection to ensure that the device prevents current flow in the event of a low impedance path to GND, removing the risk of damage or significant supply droop. The device is ensured to protect against short-circuit events regardless of the state of the ILIM pins and with up to 28-V supply at 125°C.

Figure 8-10 shows the behavior of the TPS1HC100-Q1 when the device is enabled into a short-circuit.

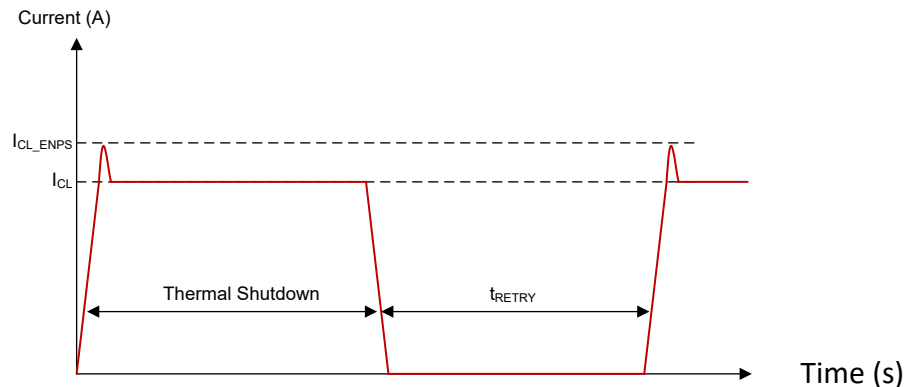


**Figure 8-10. Enable into Short-Circuit Behavior (LATCH = 0)**

Due to the low impedance path, the output current rapidly increases until it hits the current limit threshold. Due to the response time of the current limiting circuit, the measured maximum current can temporarily exceed the  $I_{CL}$  value defined as  $I_{CL\_ENPS}$ , however, it settles to the current limit regulation value. The amount of deglitch timing between when the overload is recognized and when the system begins to react on it is about 2.5  $\mu$ s.

In this state, high power is dissipated in the FET, so eventually the internal thermal protection temperature for the FET is reached and the device safely shuts down. Then, if LATCH pin is low, the part waits  $t_{RETRY}$  amount of time and turn back on, unless a  $T_{ABS}$  fault was triggered in which case it can AND the  $t_{RETRY}$  timer and the  $T_{HYS}$  temperature reduction.

Figure 8-11 shows the behavior of the TPS1HC100-Q1 when a short-circuit occurs when the device is in the on-state and already outputting current. When the internal pass FET is fully enabled, the current clamping settling time is slower so to ensure overshoot is limit. The device implements a fast-trip level at a level  $I_{OVCR}$ . When this fast-trip threshold is hit, the device immediately shuts off for a short period of time before quickly re-enabling and clamping the current to  $I_{CL}$  level after a brief transient overshoot to the higher peak current ( $I_{CL\_ENPS}$ ) level. The device then keeps the current clamped at the regulation current limit until the thermal shutdown temperature is hit and the device safely shuts off.

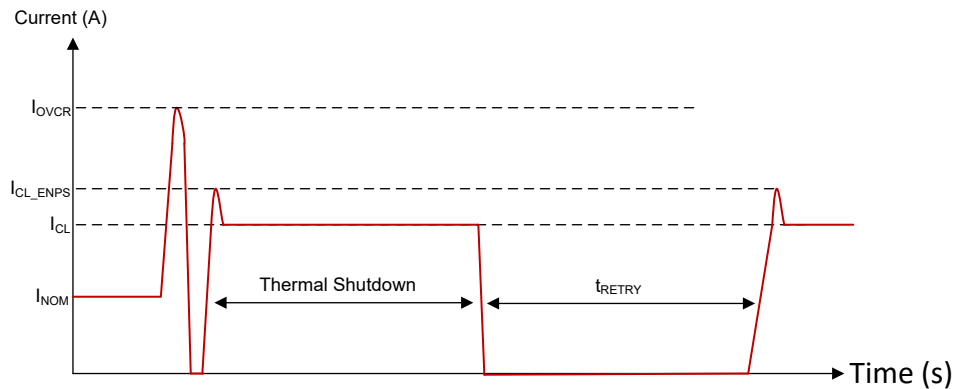


**Figure 8-11. On-State Short-Circuit Behavior**

Overload Behavior shows the behavior of the TPS1HC100-Q1 when there is a small change in impedance that sends the load current above the  $I_{CL}$  threshold. The current rises (commonly referred to as current creep) to  $I_{CL\_LINPK}$  above the regulation level. Then the current limit regulation loop kicks in and the current drops to the  $I_{CL}$  value.

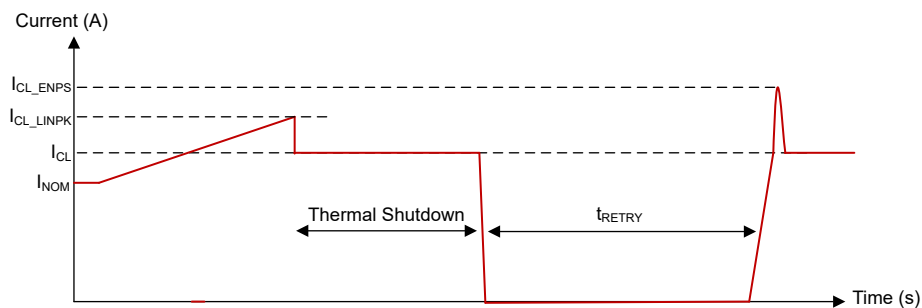


**Figure 8-12. Overload Behavior (Current Creep)**

In all of these cases, the internal thermal shutdown is safe to hit repetitively. There is no device risk or lifetime reliability concerns from repeatedly hitting this thermal shutdown level.

#### 8.3.4.2 Open-Load and Short-to-Battery Detection

When the main channel is enabled faults are diagnosed by reading the voltage on the SNS or  $\overline{FLT}$  pin and evaluated by the user. A benefit of high-accuracy current sense is that this device can achieve a very low open-load detection threshold, which correspondingly expands the normal operation region. TI suggests 5 mA as the upper limit for the open-load detection threshold and 15 mA as the lower limit for the normal operation current. In Figure 8-13, the recommended open-load detection region is shown as the dark-shaded region and the light-shaded region is for normal operation. As a guideline, do not overlap these two regions.

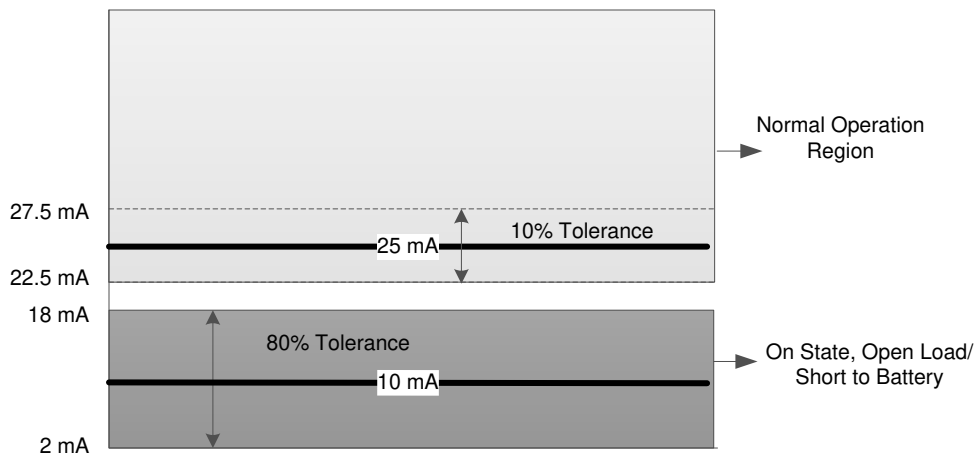


**Figure 8-13. On-State Open-Load Detection and Normal-Operation Diagram**

In the off state, if a load is connected, the output voltage is pulled to 0 V. In the case of an open load, the output voltage is close to the supply voltage,  $V_{BB} - V_{OUT} < V_{ol,off}$ . The FLT pin goes low to indicate the fault to the MCU, and the SNS pin is pulled up to  $I_{SNSFH}$ . There is always a leakage current  $I_{ol,off}$  present on the output, due to the internal logic control path or external humidity, corrosion, and so forth. Thus, TI implemented an internal pullup resistor to offset the leakage current. This pullup current must be less than the output load current to avoid false detection in the normal operation mode. To reduce the standby current, TI implemented a switch in series with the pullup resistor controlled by the DIAG\_EN pin. The pull up resistor value is  $R_{pu} \leq 150 \text{ k}\Omega$ .

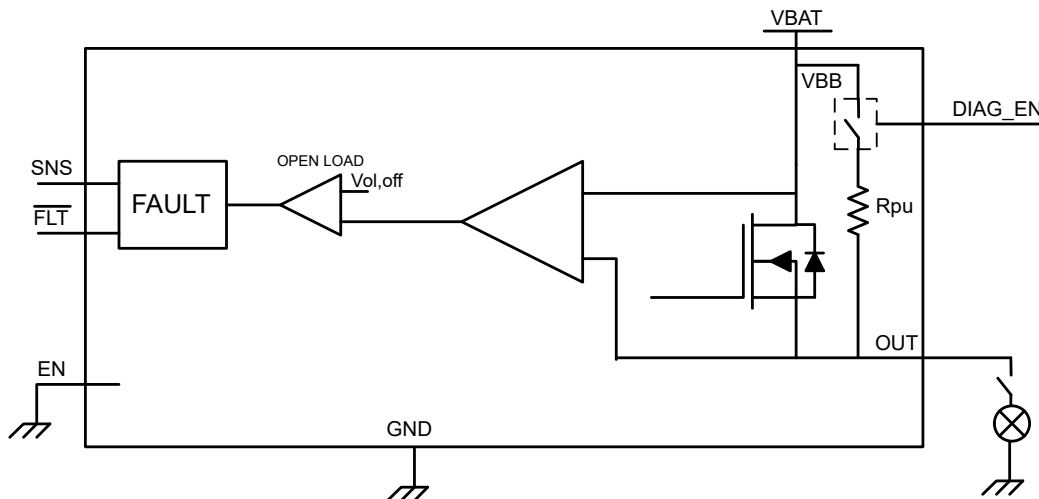


**Figure 8-14. Open-Load Detection Circuit**

#### 8.3.4.3 Short-to-Battery Detection

Short-to-battery detection has the same detection mechanism and behavior as open-load detection, both in the on-state and off-state. There is no way to differentiate between open load and short-to-battery in this device, but the system does detect the fault and protect accordingly. See [Table 8-2](#) for more details.

#### 8.3.4.4 Reverse-Polarity and Battery Protection

Reverse-polarity, commonly referred to as reverse battery, occurs when the ground of the device goes to the battery potential,  $V_{GND} = V_{BAT}$ , and the supply pin goes to ground,  $V_{BB} = 0 \text{ V}$ . In this case, if the EN pin has a path to the *ground* plane, then the FET turns on to lower the power dissipation through the main channel and prevent current flow through the body diode. Note that the resistor/diode ground network (if there is not a central blocking diode on the supply) must be present for the device to protect itself during a reverse battery event.

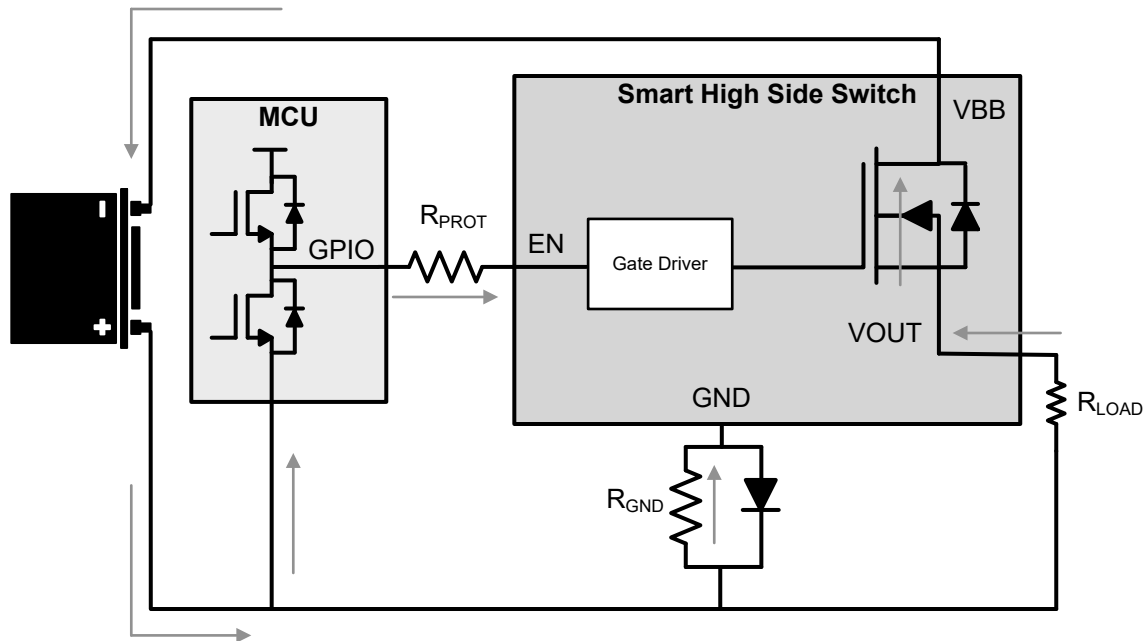


Figure 8-15. Reverse Battery Circuit

For more external protection circuitry information, see [Reverse Current Protection](#). See the fault truth table for more details.

#### 8.3.4.5 Latch-Off Mode

The TPS1HC100-Q1 comes with a latch functionality that decides after the channel is shut down due to a fault, whether or not to automatically try and turn back on, or stay off until other action is taken. This action is done by holding the LATCH pin high for latch-off functionality or holding LATCH low for auto-retry functionality.

The order that occurs is:

1. Device shuts down due to fault (relative thermal shutdown)
2. Wait  $t_{RETRY}$
3. If LATCH = 0
  - a. Turn back on the channel
4. If LATCH = 1
  - a. Keep off until LATCH = 0 || EN = 0
    - i. Then if LATCH = 0 and EN = 1
      1. Turn on channel into auto-retry mode
    - ii. If LATCH = 1 and EN = 1
      1. Turn on channel into latch mode where if another fault occurs then output is latched off again

For more information, see [Thermal Protection Behavior](#).

#### 8.3.4.6 Thermal Protection Behavior

The thermal protection behavior can be split up into three categories of events that can happen. [Figure 8-16](#) shows each of these categories.

1. **Relative thermal shutdown:** the device is enabled into an overcurrent event. The DIAG\_EN pin is high so that diagnostics can be monitored on SNS and FLT (however, DIAG\_EN being high is not necessary for all protection features to function). The output current rises up to the  $I_{LIM}$  level and the FLT goes low while the SNS goes to  $V_{SNSFH}$ . With this large amount of current going through the junction temperature of the FET increases rapidly with respect to the controller temperature. When the power FET temperature rises  $T_{REL}$  amount above the controller junction temperature  $\Delta T = T_{FET} - T_{CON} > T_{REL}$ , the device shuts down. The faults are continually shown on SNS and FLT and the part waits for the  $t_{RETRY}$  timer to expire. When  $t_{RETRY}$

- timer expires, because the LATCH pin is low and EN is still high, the device comes back on into this  $I_{LIM}$  condition.
2. **Absolute thermal shutdown:** the device is still enabled in an overcurrent event with DIAG\_EN high and LATCH still low. However, in this case the junction temperature rises up and hits an absolute reference temperature,  $T_{ABS}$ , and then shuts down. The device does not recover until both  $T_J < T_{ABS} - T_{hys}$  and the  $t_{RETRY}$  timer has expired.
  3. **Latch-off mode:** the device is enabled into an overcurrent event. The DIAG\_EN pin is high so that diagnostics can be monitored on SNS and FLT. The output current rises up to the  $I_{LIM}$  level and the FLT goes low while the SNS goes to  $V_{SNSFH}$ . If the part shuts down due to a thermal fault, either relative thermal shutdown or absolute thermal shutdown, the device does not enable the channel until either the LATCH pin or the EN pin is toggled.

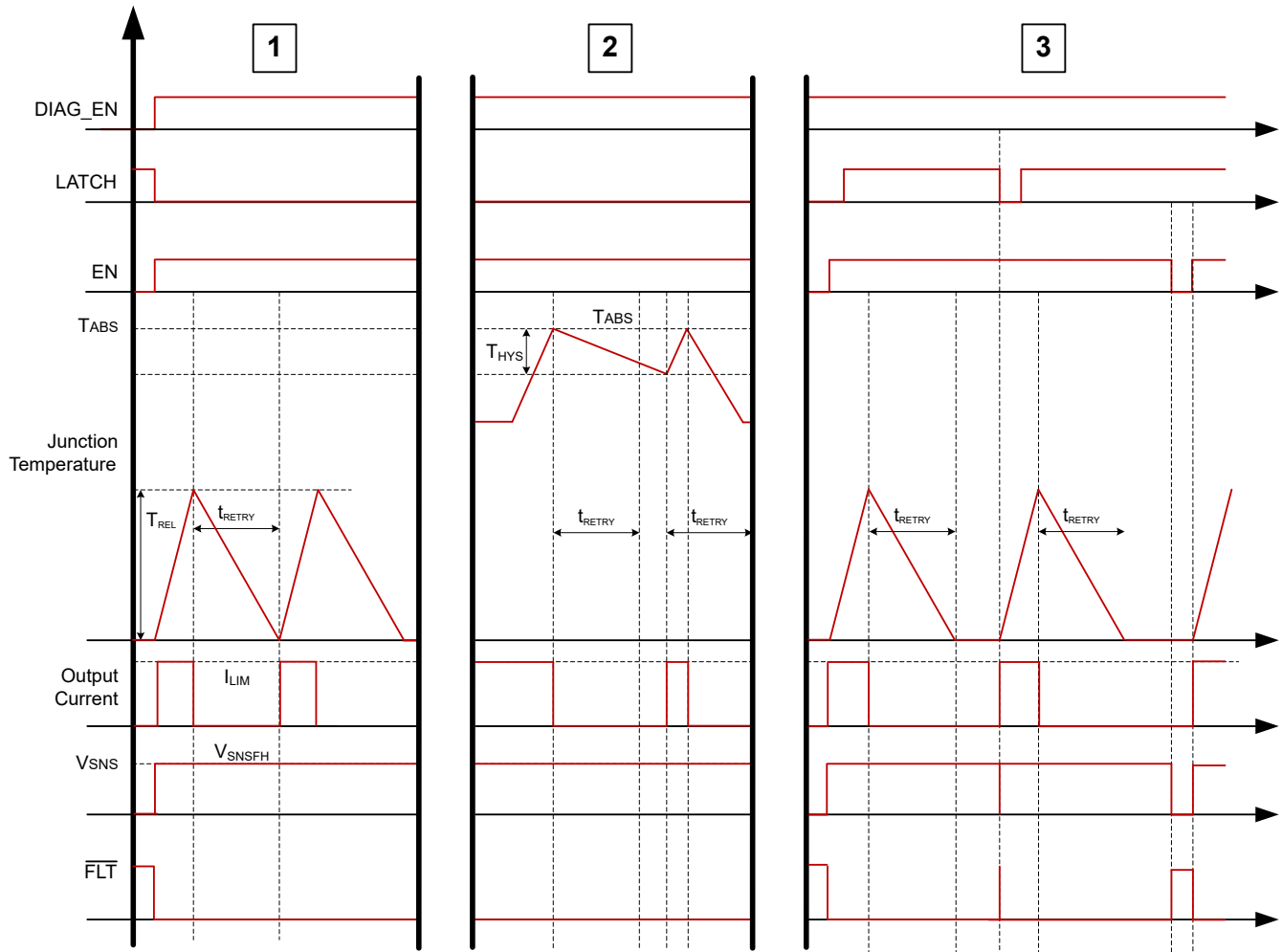


**Figure 8-16. Thermal Behavior**

#### 8.3.4.7 UVLO Protection

The device monitors the supply voltage  $V_{BB}$  to prevent unpredicted behaviors in the event that the supply voltage is too low. When the supply voltage falls down to  $V_{UVLOF}$ , the output stage is shut down automatically. When the supply rises up to  $V_{UVLOR}$ , the device turns on. If an overcurrent event trips the UVLO threshold, the device shuts off and comes back on into a current limit safely.

### 8.3.4.8 Loss of GND Protection

When loss of GND occurs, output is turned off regardless of whether the input signal is high or low.

**Case 1 (loss of device GND):** loss of GND protection is active when the thermal pad (Tab),  $I_{C\_GND}$ , and current limit ground are one trace connected to the system ground, as shown in [Figure 8-17](#).

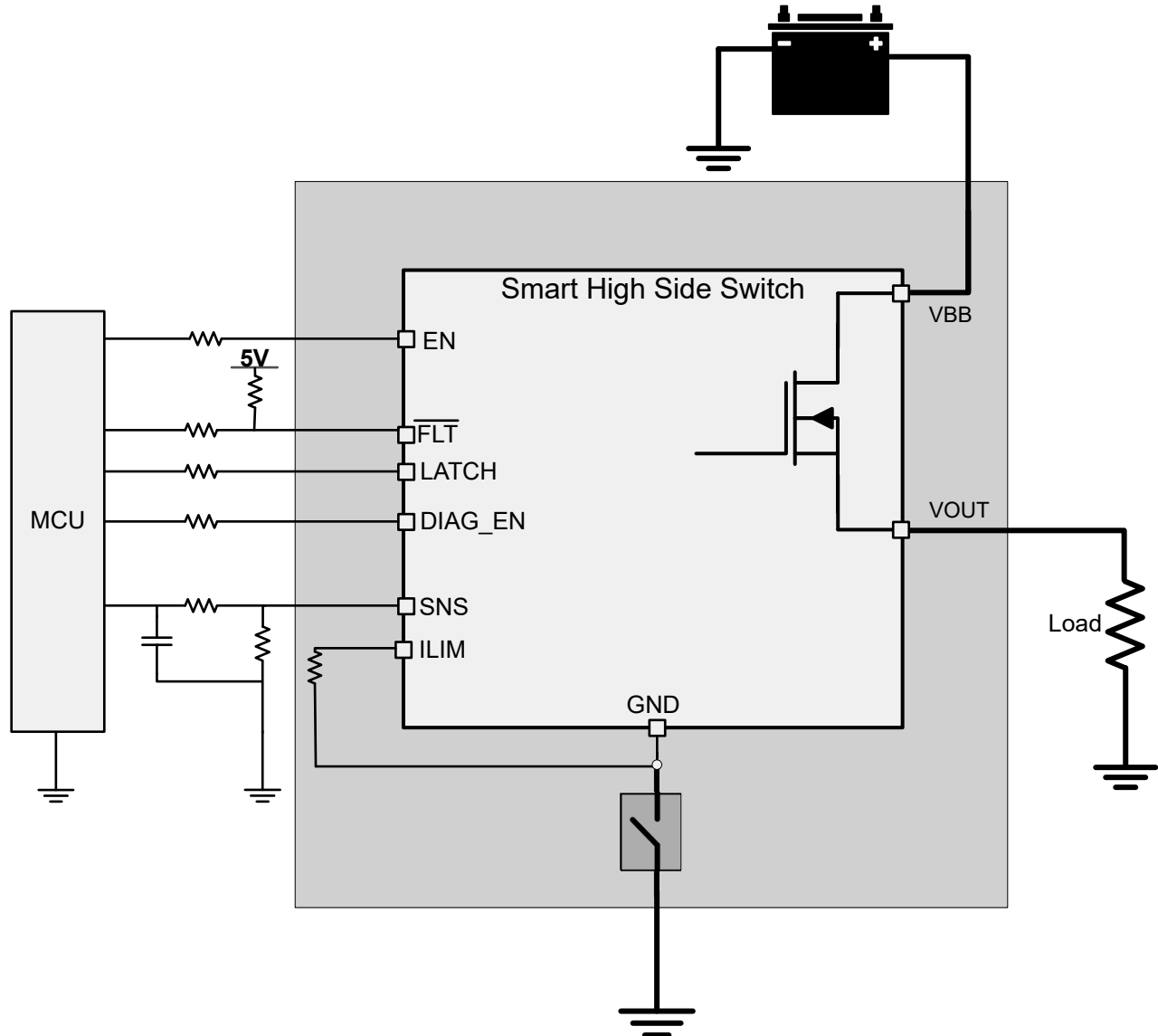


Figure 8-17. Loss of Device GND

**Case 2 (loss of module GND):** when the whole ECU module GND is lost, protections are also active. At this condition, the load GND remains connected.

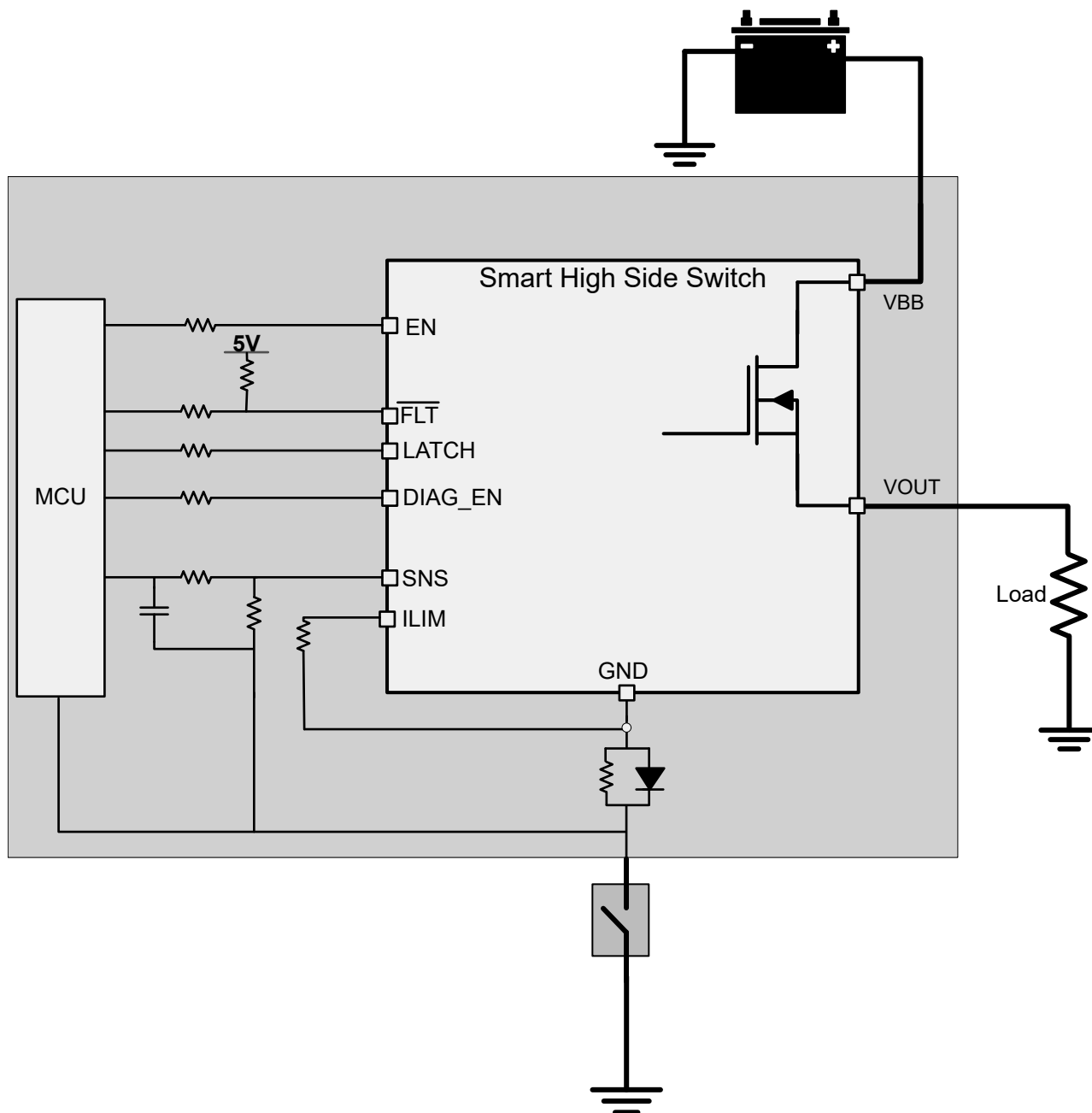


Figure 8-18. Loss of Module GND

### 8.3.4.9 Loss of Power Supply Protection

When loss of supply occurs, output is turned off regardless of whether the input is high or low. For a resistive or capacitive load, loss of supply protection is easy to achieve due to no more power. The worst case is a charged inductive load. In this case, the current is driven from all of the IOs to maintain the inductance output loop. TI recommends either the MCU serial resistor plus the GND network (diode and resistor in parallel) or external free-wheeling circuitry.

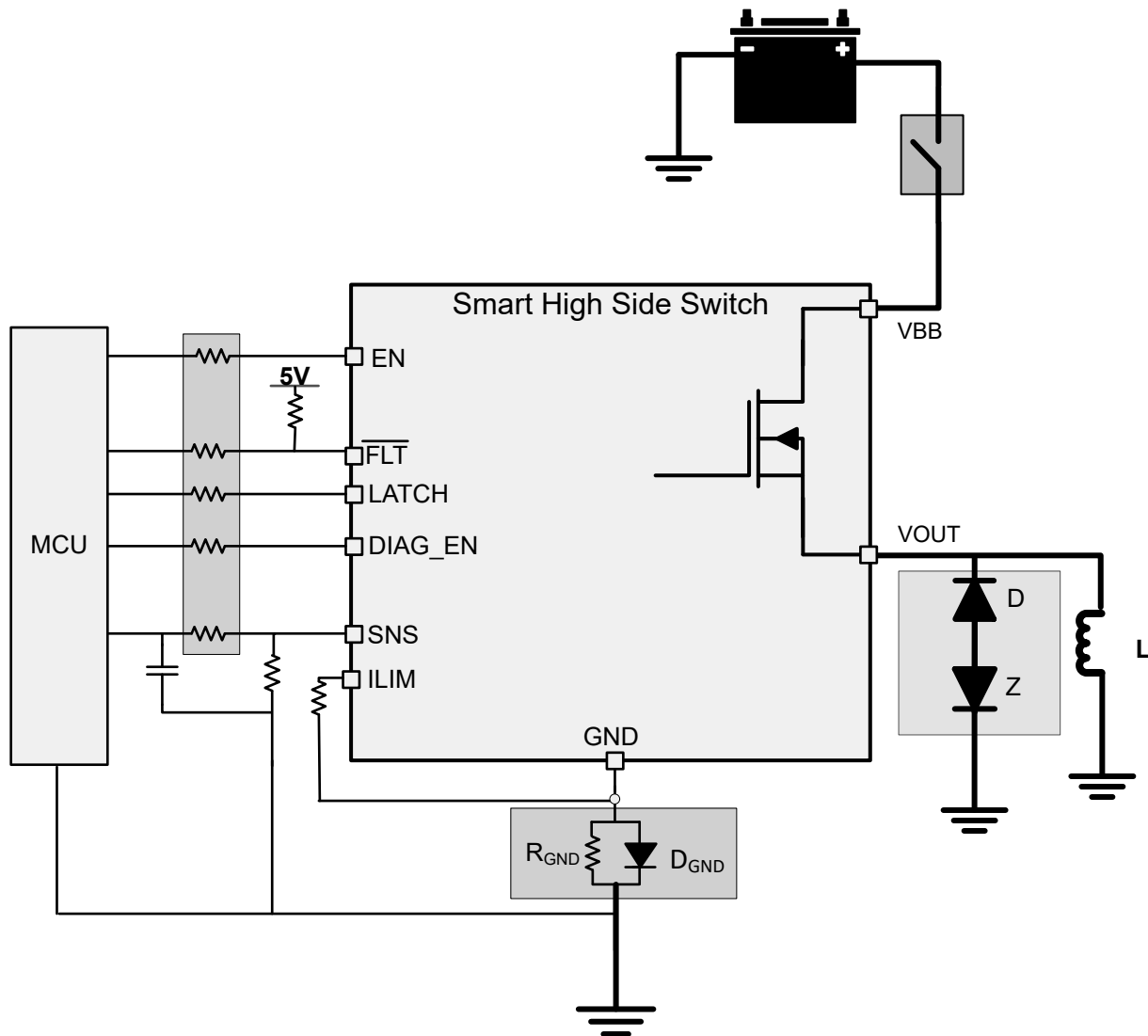


Figure 8-19. Loss of Battery

### 8.3.4.10 Reverse Current Protection

**Method 1:** block diode connected with  $V_{BB}$ . Both the device and load are protected when in reverse polarity. The blocking diode does not allow any of the current to flow during reverse battery condition.

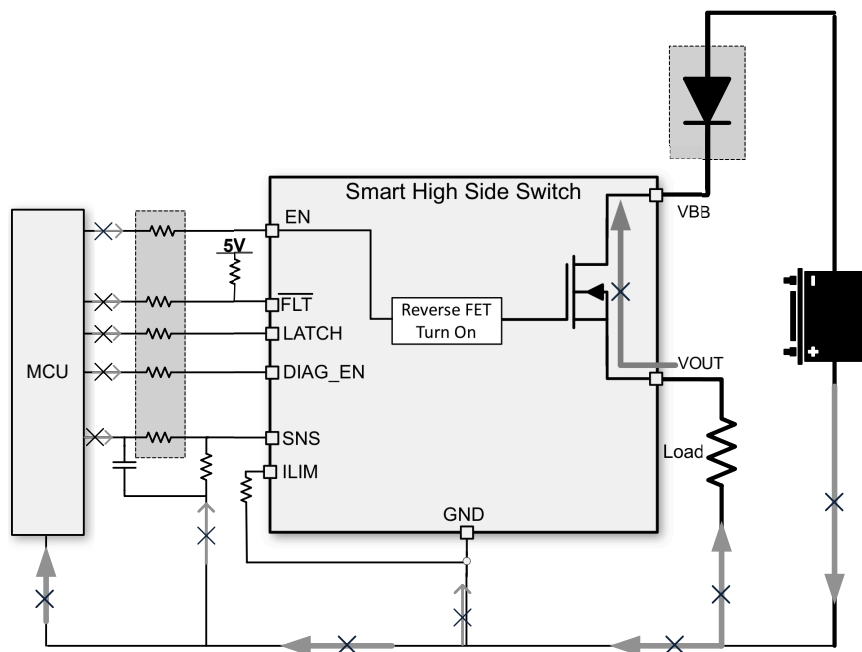


**Figure 8-20. Reverse Protection With Block Diode**

**Method 2 (GND network protection):** only the high-side device is protected under this connection. The load reverse current is limited by the impedance of the load itself. Note when reverse polarity happens, the continuous reverse current through the power FET must not make the heat build up be greater than the absolute maximum junction temperature. This can be calculated using the  $R_{ON(REV)}$  value and the  $R_{\theta JA}$  specification. In the reverse battery condition it is important that the FET comes on to lower the power dissipation. This action is achieved through the path from EN to system ground where the positive voltage is being applied. No matter what types of connection are between the device GND and the board GND, if a GND voltage shift happens, ensure the following proper connections for the normal operation:

- Connect the current limit programmable resistor to the device GND.

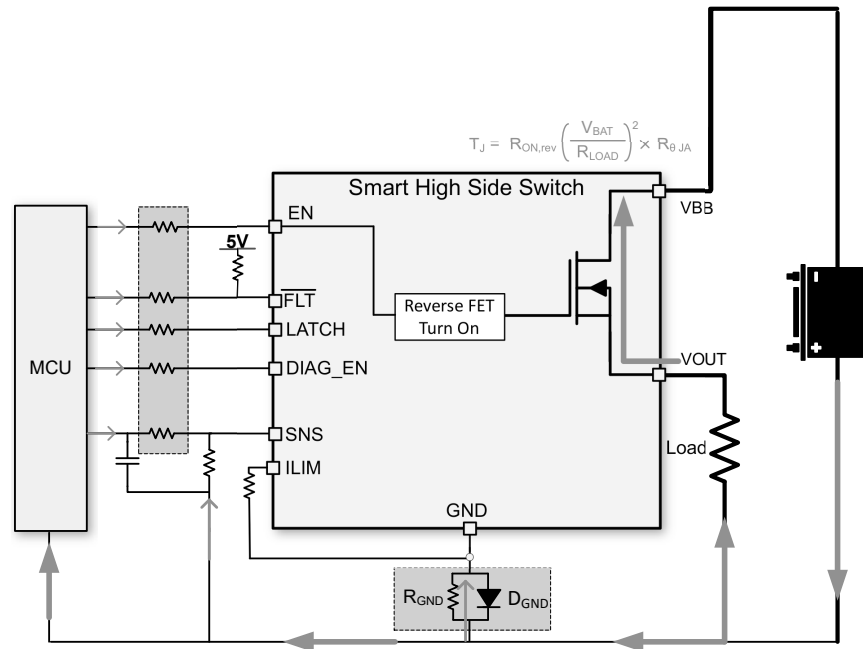


**Figure 8-21. Reverse Protection With GND Network**

- **Recommendation – resistor and diode in parallel:** a peak negative spike can occur when the inductive load is switching off, which can damage the HSD or the diode. So, TI recommends a resistor in parallel with the diode when driving an inductive load. The recommended selection are a 1-k $\Omega$  resistor in parallel with an  $I_F > 100$ -mA diode. If multiple high-side switches are used, the resistor and diode can be shared among devices.

If multiple high-side power switches are used, the resistor can be shared among devices.

- **Ground Resistor:** The higher resistor value contributes to a better current limit effect when the reverse battery or negative ISO pulses.

$$R_{GND} \geq \frac{(-V_{CC})}{(-I_{GND})} \quad (11)$$

where

- $-V_{CC}$  is the maximum reverse battery voltage (typically  $-16$  V).
- $-I_{GND}$  is the maximum reverse current the ground pin can withstand, which is available in the [Absolute Maximum Ratings](#).
- **Ground Diode:** A diode is needed to block the reverse voltage, which also brings a ground shift ( $\approx 600$  mV). Additionally, the diode must be  $\approx 200$ -V reverse voltage for the ISO 7637 pulse 1 testing so that it does not get biased.

### 8.3.4.11 Protection for MCU I/Os

In many conditions, such as the negative ISO pulse, or the loss of battery with an inductive load, a negative potential on the device GND pin can damage the MCU I/O pins (more likely, the internal circuitry connected to the pins). Therefore, the serial resistors between MCU and HSS are required.

Also, for proper protection against loss of GND, TI recommends 5-k $\Omega$  resistance for the R<sub>PROT</sub> resistors.

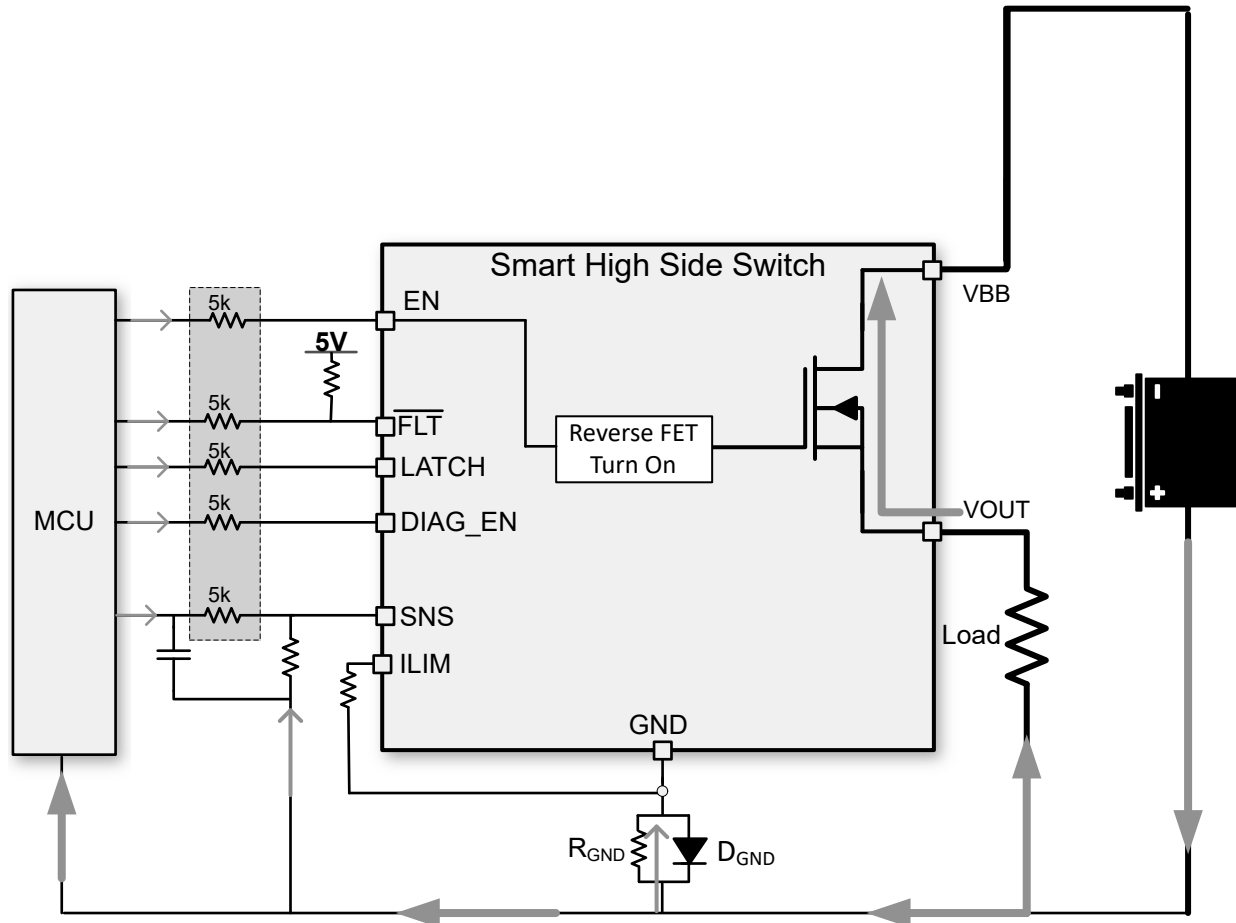


Figure 8-22. MCU I/O Protections

### 8.3.5 Diagnostic Enable Function

The diagnostic enable pin, DIAG\_EN, offers multiplexing of the microcontroller diagnostic input for current sense or digital status, by sharing the same sense resistor and ADC line or I/O port among multiple devices.

In addition, during the output-off period, the diagnostic disable function lowers the current consumption for the standby condition. The three working modes in the device are normal mode ( $I_Q$ ), standby mode ( $I_{STBY}$ ), and standby mode with diagnostic ( $I_{DIA}$ ). If off-state power saving is required in the system, the standby current is < 500 nA with DIAG\_EN low. If the off-state diagnostic is required in the system, the typical standby current is around 1 mA with DIAG\_EN high.

## 8.4 Device Functional Modes

### 8.4.1 Working Mode

The three working modes in the device are normal mode, standby mode, and standby mode with diagnostic. If an off-state power saving is required in the system, the standby current is less than 500 nA with EN and DIAG\_EN low. If an off-state diagnostic is required in the system, the typical standby current is around 1.2 mA with DIAG\_EN high. Note that to enter standby mode requires IN low and  $t > t_{STBY}$ .  $t_{STBY}$  is the standby-mode

deglitch time, which is used to avoid false triggering or interfere with PWM switching. Figure 8-23 shows a work-mode state-machine state diagram.

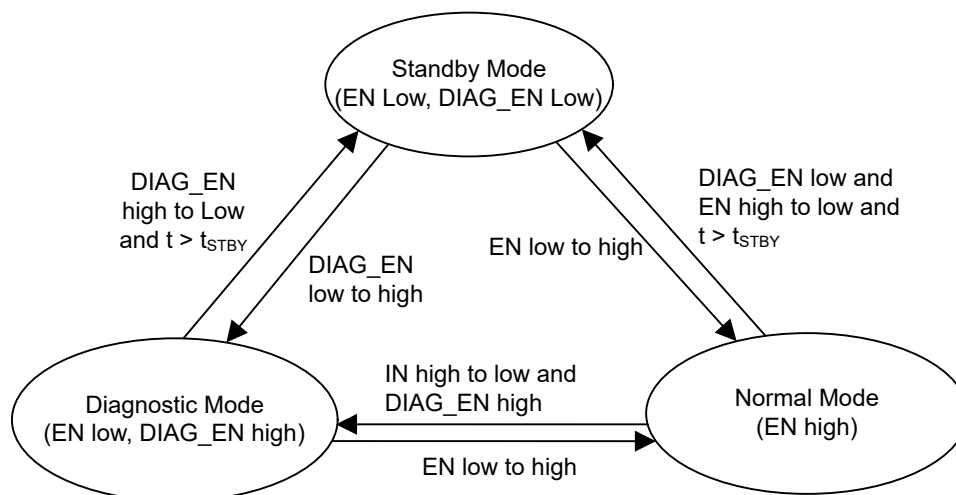


**Figure 8-23. Work-Mode State Machine**

## 9 Application and Implementation

### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

### 9.1 Application Information

The following discussion notes how to implement the device to distinguish the different fault modes and implement a transient-pulse immunity test.

In some applications, open load, short-to-battery, and short to GND must be distinguished from each other. This action requires two steps.

### 9.2 Typical Application

Figure 9-1 shows an example of how to design the external circuitry parameters.

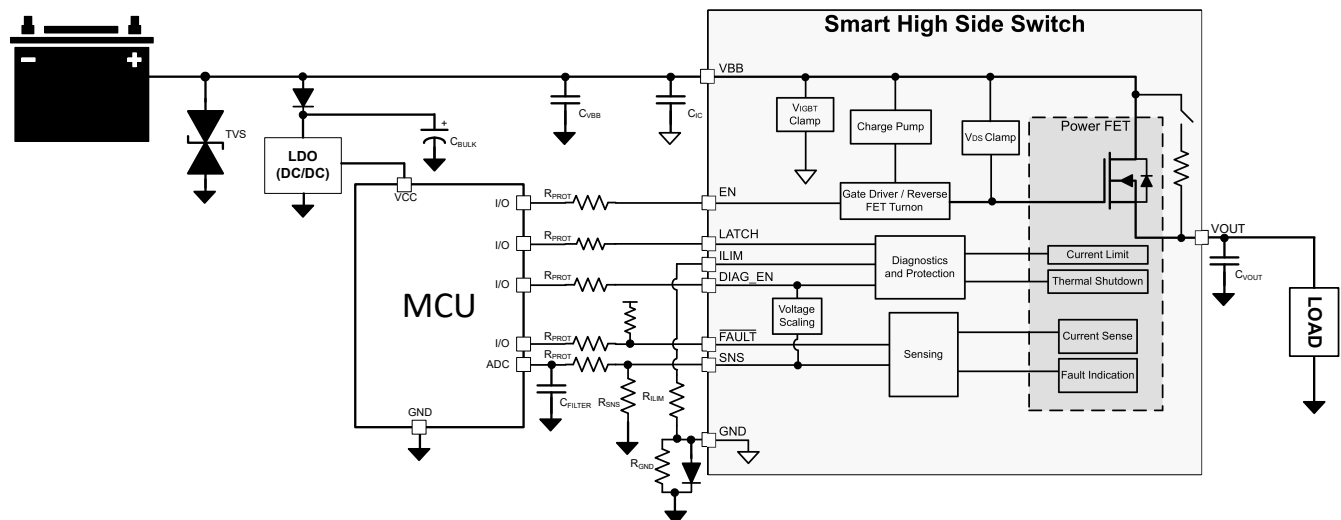


Figure 9-1. Typical Application Circuitry

## 9.2.1 Design Requirements

| Component | Description         | Purpose                                                                                                            |
|-----------|---------------------|--------------------------------------------------------------------------------------------------------------------|
| TVS       | SMBJ39CA (optional) | Filter voltage transients coming from battery (ISO7637-2)                                                          |
| CVBB      | 220 nF (optional)   | Better EMI performance                                                                                             |
| CIC       | 100 nF              | Minimal amount of capacitance on input for EMI mitigation                                                          |
| CBULK     | 10 uF (optional)    | There to hold the rail for the LDO; however, helps to filter voltage transients on supply rail. Not a requirement. |
| RPROT     | 5 kΩ                | Protection resistor for microcontroller and device I/O pins                                                        |
| RILIM     | 7 kΩ – 70 kΩ        | Set current limit threshold                                                                                        |
| RSNS      | 1kΩ                 | Translate the sense current into sense voltage.                                                                    |
| CFILTER   | 100 nF              | Coupled with RPROT on the SNS line creates a low pass filter to filter out noise going into the ADC of the MCU     |
| CVOUT     | 22 nF               | Improves EMI performance, filtering of voltage transients                                                          |
| RGND      | 1 kΩ                | Stabilize GND potential during turn-off of inductive load                                                          |
| DGND      | BAS21 Diode         | Keeps GND close to system ground during normal operation                                                           |

## 9.2.2 Detailed Design Procedure

To keep maximum voltage on the SNS pin at an acceptable range for the system, calculate the  $R_{SNS}$  as in Equation 1. To achieve better current sense accuracy. A 1% accuracy or better resistor is preferred.

$$(V_{SNSFH} - V_{HR}) \times K_{SNS} / I_{LOAD,max} \leq R_{SNS} \leq V_{ADC,min} \times K_{SNS} / I_{LOAD,min} \quad (12)$$

**Table 9-1. Typical Application**

| Parameter      | Value |
|----------------|-------|
| $V_{DIAG\_EN}$ | 5 V   |
| $I_{LOAD,max}$ | 2 A   |
| $I_{LOAD,min}$ | 5 mA  |
| $V_{ADC,min}$  | 5 mV  |
| $V_{HR}$       | 1 V   |

For this application, an  $R_{SNS}$  value of approximately 1 kΩ can be chosen to satisfy the equation requirements.

$$(5\text{ V} - 1\text{ V}) \times 1040 / 4\text{ A} \leq \approx 1\text{ k}\Omega \leq 5\text{ mV} \times 1040 / 5\text{ mA} \quad (13)$$

In other applications, more emphasis can be put on the lower end measurable values, which can increase  $R_{SNS}$ . Likewise if the higher currents are of more interest the  $R_{SNS}$  can be decreased. Note that the maximum current that can be measured without saturation is 6 A.

Having the maximum SNS voltage scale with the  $DIAG\_EN$  voltage removes the need for a Zener diode on the SNS pin going to the ADC.

The current limit must be set to an acceptable level, so with the  $K_{CL}$  tolerances, the current limit of 4A is chosen. To set the programmable current limit value at 4 A, calculate the  $R_{LIM}$  as in Equation 12.

$$R_{LIM} = K_{CL} / I_{LIM} = 45 / 4 = 11.25\text{ k}\Omega \quad (14)$$

For a more accurate current limit estimation with the error tolerances of  $K_{CL}$  see the Current Limit Accuracy section and use the graph to estimate the error at each desired current limit value.

TI recommends  $R_{PROT} = 5\text{ k}\Omega$  to ensure the current going into the digital pins (EN,  $DIAG\_EN$ , LATCH) is limited.

TI recommends a 1-kΩ resistor and 200-V, 0.2-A diode (BAS21 for example) for the GND network.

### 9.2.2.1 Dynamically Changing Current Limit

The current limit threshold is able to be changed dynamically by altering the resistance going from the current limit pin to the ground of the device on the fly. This alteration allows the system to have a different current limit for start-up, when there can be significant inrush current, and during normal operation. The way this is commonly done is by putting two resistors in parallel on the ILIM pin and having a switch to enable or disable one of the resistors. This set-up can be seen in the figure below. Alternatively, a digital potentiometer can be used to adjust the impedance on the ILIM pin on the fly. Care must be taken so that the capacitance on the ILIM pin is below approximately 100 pF because it can cause the current regulation loop to become unstable. The most common application where this feature is useful is capacitive loads.

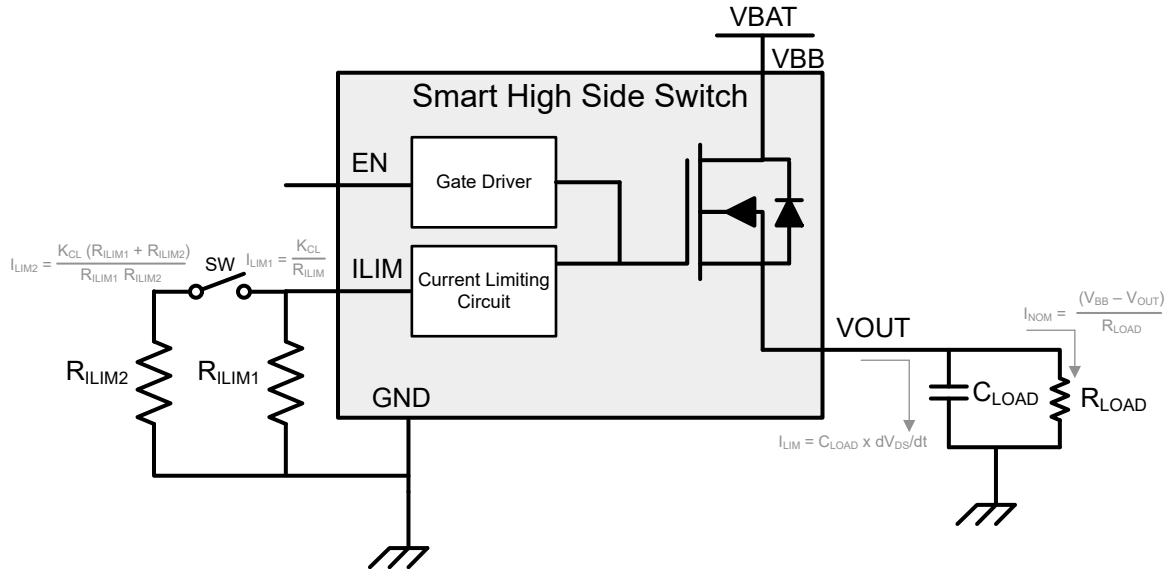


**Figure 9-2. Dynamic Changing Current Limit Setup**

In a capacitive charging case, the initial current to charge the capacitor is the inrush current. Depending on the system requirements, dynamically changing the current limit can help either charge up a capacitor faster or charge up a larger capacitor. To allow a higher inrush level of current through in the beginning, the switch can be closed making the current limit be according to the equation below.

$$I_{LIM2} = K_{CL}(R_{ILIM1} + R_{ILIM2}) / (R_{ILIM1} \times R_{ILIM2}) \quad (15)$$

When the inrush event is over and the output voltage is charged up, the switch opens and the current limit is just the  $R_{ILIM1}$  equivalent level. This timing can be seen in the figure below.

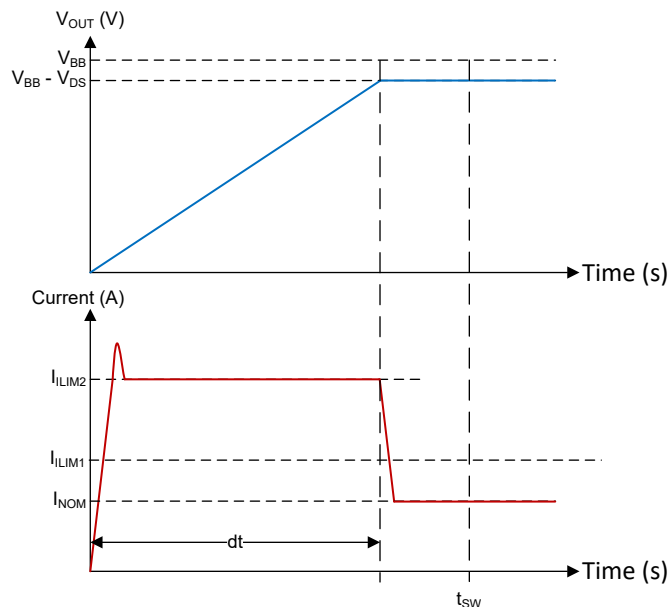


**Figure 9-3. Capacitive Charging Changing Current Limit**

Alternatively, if the switch is open, the current limit starts out at a lower value and then the switch can be closed when the capacitance gets charged up. This lower current limit level allows higher value capacitance's to be charged up. The timing diagram can be seen below.

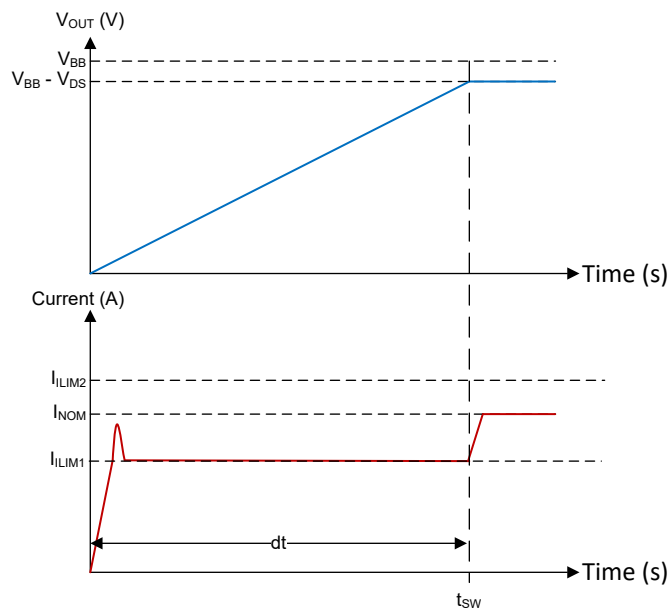


**Figure 9-4. Large Capacitive Charging Changing Current Limit**

#### 9.2.2.2 AEC Q100-012 Test Grade A Certification

Short-circuit reliability is critical for smart high-side power switch devices. The AEC-Q100-012 standard is used to determine the reliability of the devices when operating in a continuous short-circuit condition. Different grade levels are specified according to the pass cycles. This device is qualified with the highest level, Grade A, 1 million times short-to-GND certification.

Three test modes are defined in the AEC Q100-012 standard. See [Table 9-2](#) for cold repetitive short-circuit test – long pulse, cold repetitive short-circuit test – short pulse, and hot repetitive short-circuit test.

**Table 9-2. Tests**

| Test Items                                       | Test Condition                 | Test Cycles |
|--------------------------------------------------|--------------------------------|-------------|
| Cold repetitive short-circuit test – short pulse | –40°C, 10-ms pulse, cool down  | 1M          |
| Cold repetitive short-circuit test – long pulse  | –40°C, 300-ms pulse, cool down | 1M          |
| Hot repetitive short-circuit test                | 25°C, continuous short         | 1000 hr     |

Different grade levels are specified according to the pass cycles. The TPS1HC100-Q1 device gets the certification of Grade A level, 1 million short-to-GND cycles, which is the highest test standard in the market.

**Table 9-3. Grade Levels**

| Grade | Number of Cycles    | Lots, Samples Per Lot | Number of Fails |
|-------|---------------------|-----------------------|-----------------|
| A     | > 1000000           | 3, 10                 | 0               |
| B     | > 300000 to 1000000 | 3, 10                 | 0               |
| C     | > 100000 to 300000  | 3, 10                 | 0               |
| D     | > 30000 to 100000   | 3, 10                 | 0               |
| E     | > 10000 to 30000    | 3, 10                 | 0               |
| F     | > 3000 to 10000     | 3, 10                 | 0               |
| G     | > 1000 to 3000      | 3, 10                 | 0               |
| H     | 300 to 1000         | 3, 10                 | 0               |
| O     | < 300               | 3, 10                 | 0               |

### 9.2.2.3 EMC Transient Disturbances Test

Due to the severe electrical conditions in the automotive environment, immunity capacity against electrical transient disturbances is required, especially for a high-side power switch, which is connected directly to the battery. Detailed test requirements are in accordance with the ISO 7637-2:2011 and ISO 16750-2:2010 standards. The TPS1HC100-Q1 device is tested and certificated by a third-party organization.

**Table 9-4. ISO 7637-2:2011(E) in 12-V System<sup>(1) (2) (3) (4)</sup>**

| Test Item | Test Pulse Severity Level and vs Accordingly |      | Pulse Duration ( $t_d$ ) | Minimum Number of Pulses or Test Time | Burst-Cycle Pulse-Repetition Time |        | Input Resistance ( $\Omega$ ) | Function Performance Status Classification |
|-----------|----------------------------------------------|------|--------------------------|---------------------------------------|-----------------------------------|--------|-------------------------------|--------------------------------------------|
|           | Level                                        | Vs/V |                          |                                       | MIN                               | MAX    |                               |                                            |
| 1         | III                                          | –112 | 2 ms                     | 500 pulses                            | 0.5 s                             | e s    | 10                            | Status II                                  |
| 2a        | III                                          | 55   | 50 $\mu$ s               | 500 pulses                            | 0.2 s                             | 5 s    | 2                             | Status II                                  |
| 2b        | IV                                           | 10   | 0.2 to 2 s               | 10 pulses                             | 0.5 s                             | 5 s    | 0 to 0.05                     | Status II                                  |
| 3a        | IV                                           | –220 | 0.1 $\mu$ s              | 1h                                    | 90 ms                             | 100 ms | 50                            | Status II                                  |
| 3b        | IV                                           | 150  | 0.1 $\mu$ s              | 1h                                    | 90 ms                             | 100 ms | 50                            | Status II                                  |

- (1) Tested both under input low condition and high condition.
- (2) Considering the worst test condition, it is tested without any filter capacitors in  $V_{BB}$  and  $V_{OUT}$ .
- (3) GND pin network is a 1-k $\Omega$  resistor in parallel with a diode BAS21-7-F.
- (4) Status II: the function does not perform as designed during the test, but returns automatically to normal operation after the test.

**Table 9-5. ISO 16750-2:2010(E) Load Dump Test B in 12-V System<sup>(1) (2) (3) (4) (5)</sup>**

| Test Item | Test Pulse Severity Level and vs Accordingly |      | Pulse Duration ( $t_d$ ) | Minimum Number of Pulses or Test Time | Burst- Cycle Pulse-Repetition Time |         | Input Resistance ( $\Omega$ ) | Function Performance Status Classification |
|-----------|----------------------------------------------|------|--------------------------|---------------------------------------|------------------------------------|---------|-------------------------------|--------------------------------------------|
|           | Level                                        | Vs/V |                          |                                       | MIN (s)                            | MAX (s) |                               |                                            |
| Test B    |                                              | 35   | 40 to 400 ms             | 5 pulses                              | 60                                 | e       | 0.5 to 4                      | Status II                                  |

- (1) Tested both under input low condition and high condition (DIAG\_EN, EN, and  $V_{BB}$  are all classified as inputs).
- (2) Considering the worst test condition, the device is tested without any filter capacitors on  $V_{BB}$  and  $V_{OUT}$ .
- (3) The GND pin network is a 1-k $\Omega$  resistor in parallel with a diode BAS21-7-F.
- (4) Status II: the function does not perform as designed during the test, but returns automatically to normal operation after the test.
- (5) Select a 39-V external suppressor.

### 9.2.3 Application Curves

**Figure 9-5** shows a test example of charging a 470- $\mu$ F capacitor. Test conditions:  $V_{BB} = 13.5$  V, input is from low to high, load is a 470- $\mu$ F capacitive load, ILIM pin is shorted to GND. CH4 is the output current, CH3 is the input step. CH2 is the output voltage, VOUT. CH1 is the supply voltage, VBB

**Figure 9-6** shows a test example of a enable into short-circuit inrush current limit. Test conditions:  $V_{BB} = 13.5$  V, input is low to high, load is 5  $\mu$ H + 100 m $\Omega$ , ILIM pin is shorted to GND. CH4 is the output current, CH3 is the input step. CH2 is the output voltage, VOUT. CH1 is the supply voltage, VBB

**Figure 9-7** shows a test example of a load step from 500 mA to 3 A back to 500 mA. Test conditions:  $V_{BB} = 13.5$  V, input is high, load is 6.75  $\Omega$  and then changed to 4.5  $\Omega$  then back to 6.75  $\Omega$ , ILIM pin is shorted to GND. CH4 is the output current, CH3 is the SNS pin. CH2 is the output voltage, VOUT. CH1 is the supply voltage, VBB

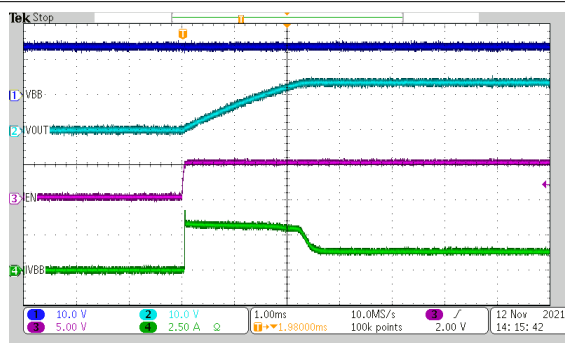


**Figure 9-5. Charging a 470- $\mu$ F Capacitor**

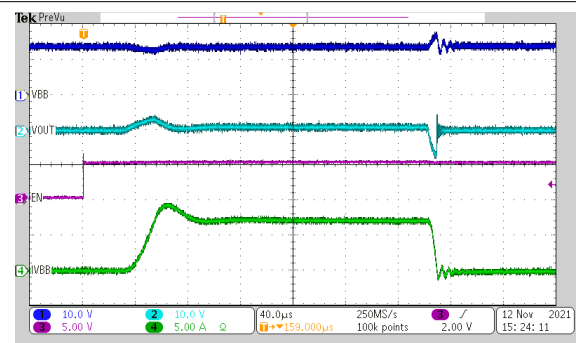


**Figure 9-6. Enable into Short Circuit**

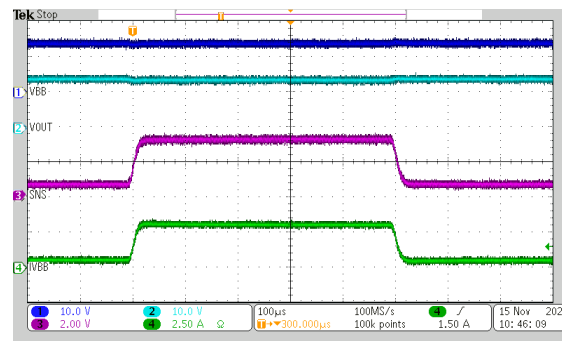


**Figure 9-7. Load Step**

## 10 Power Supply Recommendations

The device is qualified for both automotive and industrial applications. The normal power supply connection is a 12-V automotive system. The supply voltage must be within the range specified in the [Recommended Operating Conditions](#).

| VBB Voltage Range | Note                                                                                                                                                                                                                                     |
|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3 V to 6 V        | Extended lower 12-V automotive battery operation such as cold crank and start-stop. Device is fully functional but current sense and current limit accuracies do not apply as well as timing parametrics can deviate from specification. |
| 6 V to 18 V       | Nominal 12-V automotive battery voltage range. All parametric specifications apply and the device is fully functional and protected.                                                                                                     |
| 18 V to 28 V      | Extended upper 12-V automotive battery operation such as double battery. Device is fully functional and protected but timing parametrics can deviate from specifications                                                                 |
| 35 V              | Load dump voltage. Device is operational and lets the pulse pass through without being damaged but does not protect against short circuits.                                                                                              |

## 11 Layout

### 11.1 Layout Guidelines

To prevent thermal shutdown,  $T_J$  must be less than 150°C. If the output current is very high, the power dissipation can be large. The HTSSOP package has good thermal impedance. However, the PCB layout is very important. Good PCB design can optimize heat transfer, which is absolutely essential for the long-term reliability of the device.

- Maximize the copper coverage on the PCB to increase the thermal conductivity of the board. The major heat-flow path from the package to the ambient is through the copper on the PCB. Maximum copper is extremely important when there are not any heat sinks attached to the PCB on the other side of the board opposite the package.
- Add as many thermal vias as possible directly under the package ground pad to optimize the thermal conductivity of the board.
- Plate shut or plug and cap all thermal vias on both sides of the board to prevent solder voids. To ensure reliability and performance, the solder coverage must be at least 85%.

### 11.2 Layout Example

#### 11.2.1 Without a GND Network

Without a GND network, tie the thermal pad directly to the board GND copper for better thermal performance.

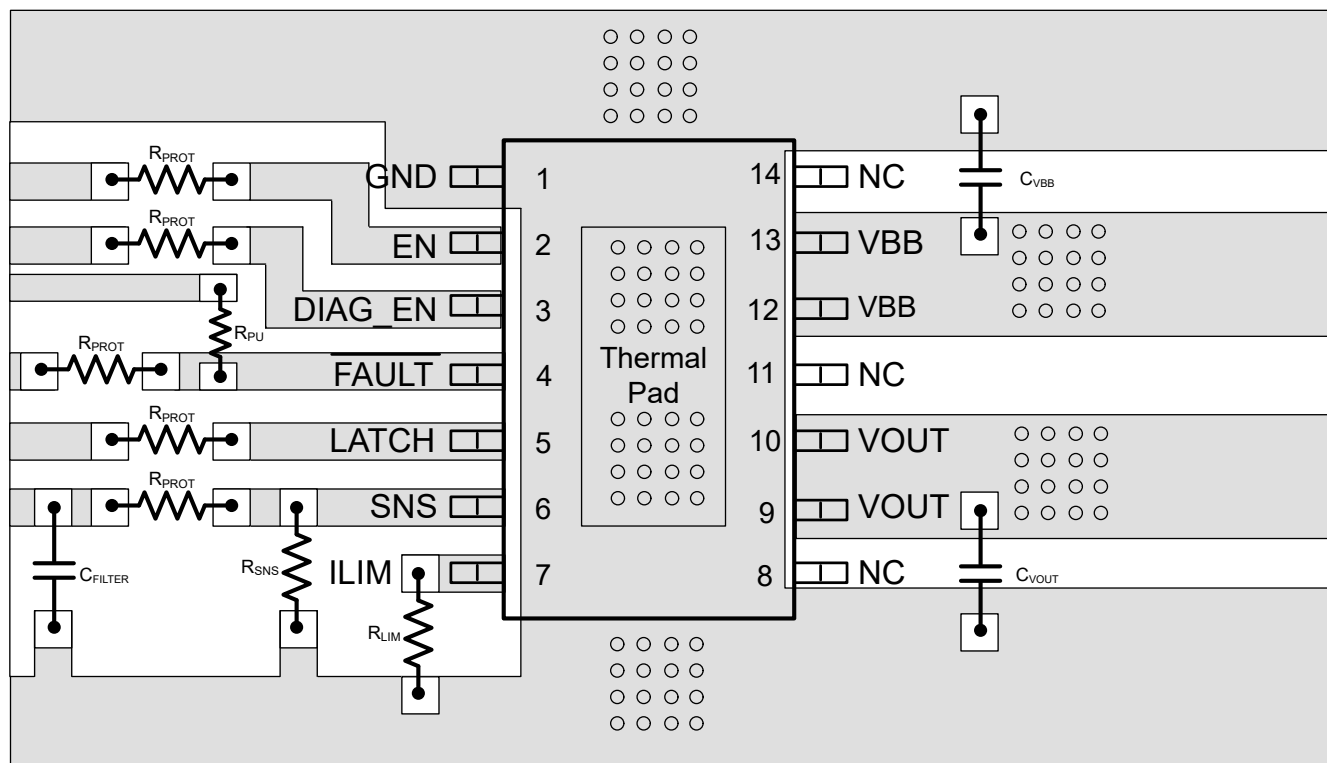


Figure 11-1. Layout Without a GND Network

### 11.2.2 With a GND Network

With a GND network, tie the thermal pad with a single trace through the GND network to the board GND copper.

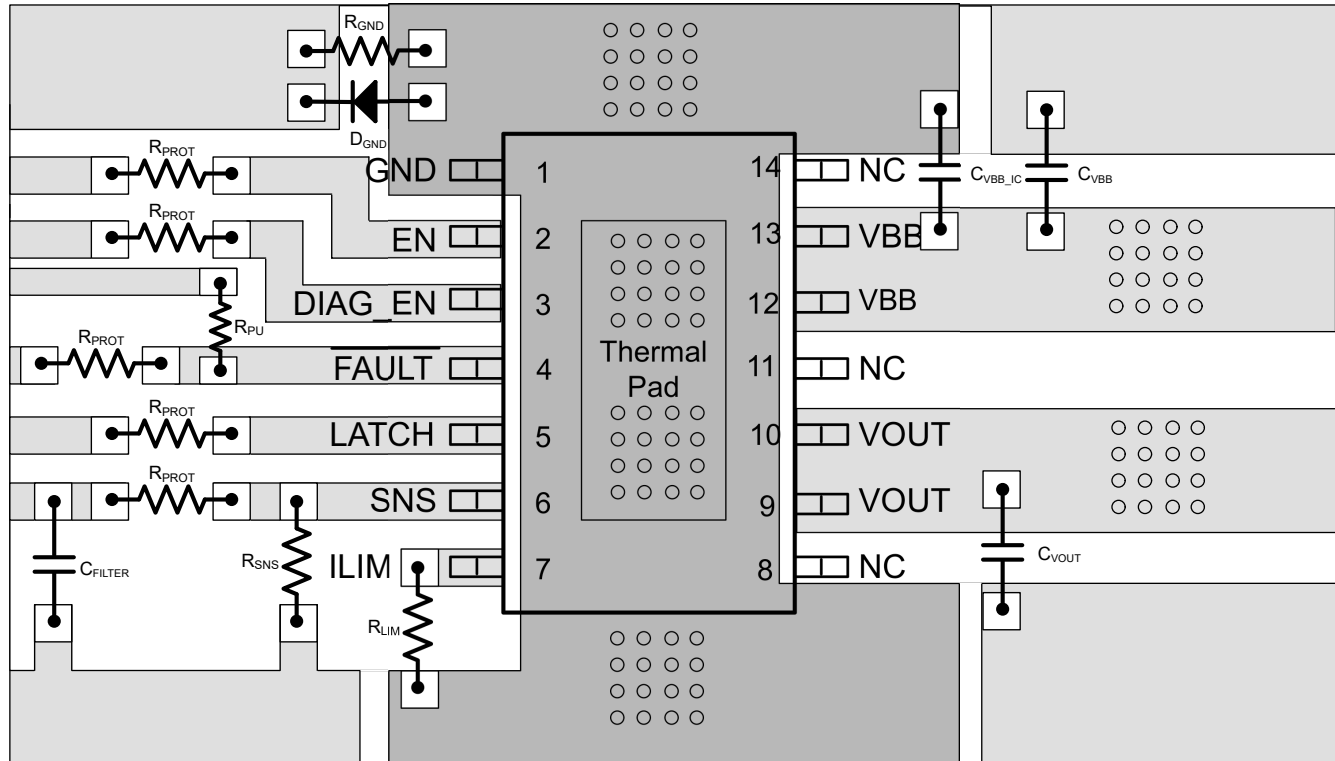


**Figure 11-2. Layout With a GND Network**

### 11.3 Thermal Considerations

This device possesses thermal shutdown ( $T_{ABS}$ ) circuitry as a protection from overheating. For continuous normal operation, the junction temperature must not exceed the thermal-shutdown trip point. If the junction temperature exceeds the thermal-shutdown trip point, the output turns off. When the junction temperature falls below the thermal shutdown hysteresis, the output turns on again.

Calculate the power dissipated by the device according to [Equation 13](#).

$$P_T = I_{OUT}^2 \times R_{DS(on)} + V_{BB} \times I_Q \quad (16)$$

where

- $P_T$  = total power dissipation of the device

After determining the power dissipated by the device, calculate the junction temperature from the ambient temperature and the device thermal impedance.

$$T_J = T_A + R_{\theta JA} \times P_T \quad (17)$$

For more information, please see the [How to Drive Resistive, Inductive, Capacitive, and Lighting Loads application note](#).

## 12 Device and Documentation Support

### 12.1 Documentation Support

#### 12.1.1 Related Documentation

For related documentation see the following:

- Texas Instruments, [How to Drive Resistive, Inductive, Capacitive, and Lighting Loads](#) application note

### 12.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on [ti.com](http://ti.com). Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

### 12.3 Support Resources

TI E2E™ [support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

### 12.4 Trademarks

TI E2E™ is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

### 12.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 12.6 Glossary

[TI Glossary](#) This glossary lists and explains terms, acronyms, and definitions.

## 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

## PACKAGING INFORMATION

| Orderable Device  | Status<br>(1) | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan<br>(2) | Lead finish/<br>Ball material<br>(6) | MSL Peak Temp<br>(3) | Op Temp (°C) | Device Marking<br>(4/5) | Samples                 |
|-------------------|---------------|--------------|--------------------|------|----------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|-------------------------|
| TPS1HC100BQPWPRQ1 | ACTIVE        | HTSSOP       | PWP                | 14   | 3000           | RoHS & Green    | NIPDAU                               | Level-3-260C-168 HR  | -40 to 125   | 1HC100Q                 | <a href="#">Samples</a> |

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBsolete:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

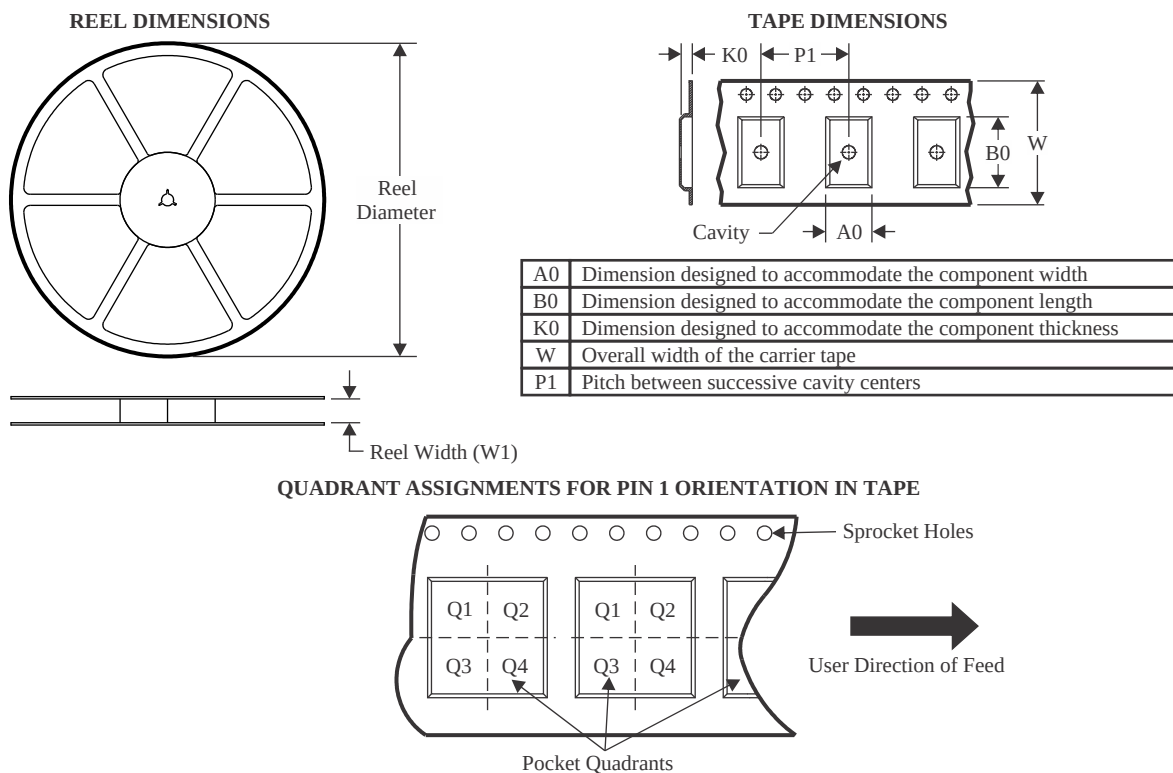
(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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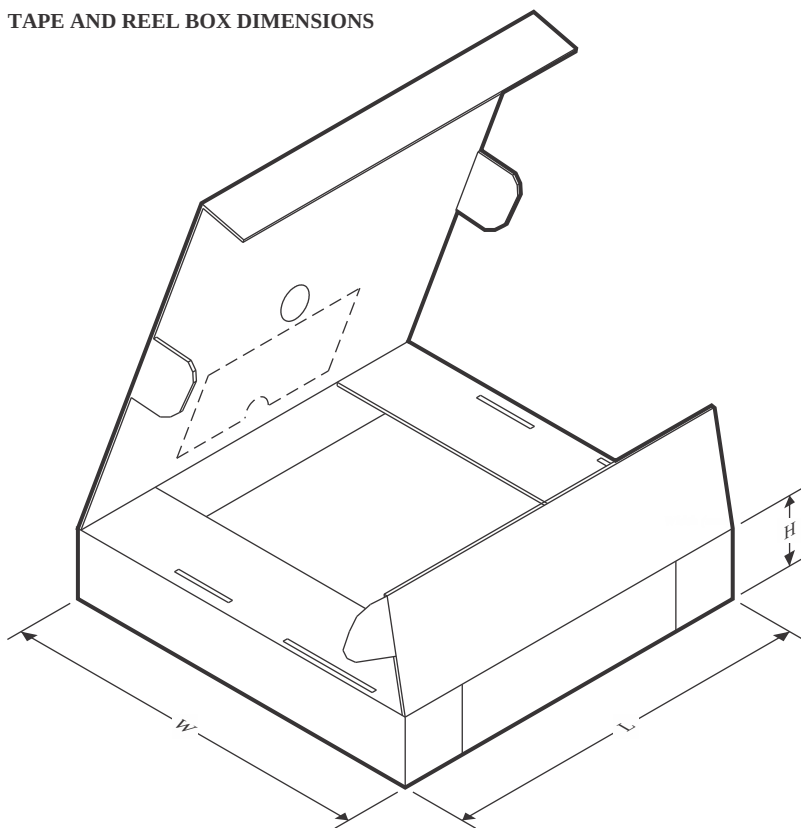
## TAPE AND REEL INFORMATION



\*All dimensions are nominal

| Device            | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|-------------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| TPS1HC100BQPWPRQ1 | HTSSOP       | PWP             | 14   | 3000 | 330.0              | 12.4               | 6.9     | 5.6     | 1.6     | 8.0     | 12.0   | Q1            |
| TPS1HC100BQPWPRQ1 | HTSSOP       | PWP             | 14   | 3000 | 330.0              | 12.4               | 6.9     | 5.6     | 1.6     | 8.0     | 12.0   | Q1            |

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

| Device            | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|-------------------|--------------|-----------------|------|------|-------------|------------|-------------|
| TPS1HC100BQPWPRQ1 | HTSSOP       | PWP             | 14   | 3000 | 367.0       | 367.0      | 35.0        |
| TPS1HC100BQPWPRQ1 | HTSSOP       | PWP             | 14   | 3000 | 350.0       | 350.0      | 43.0        |

## GENERIC PACKAGE VIEW

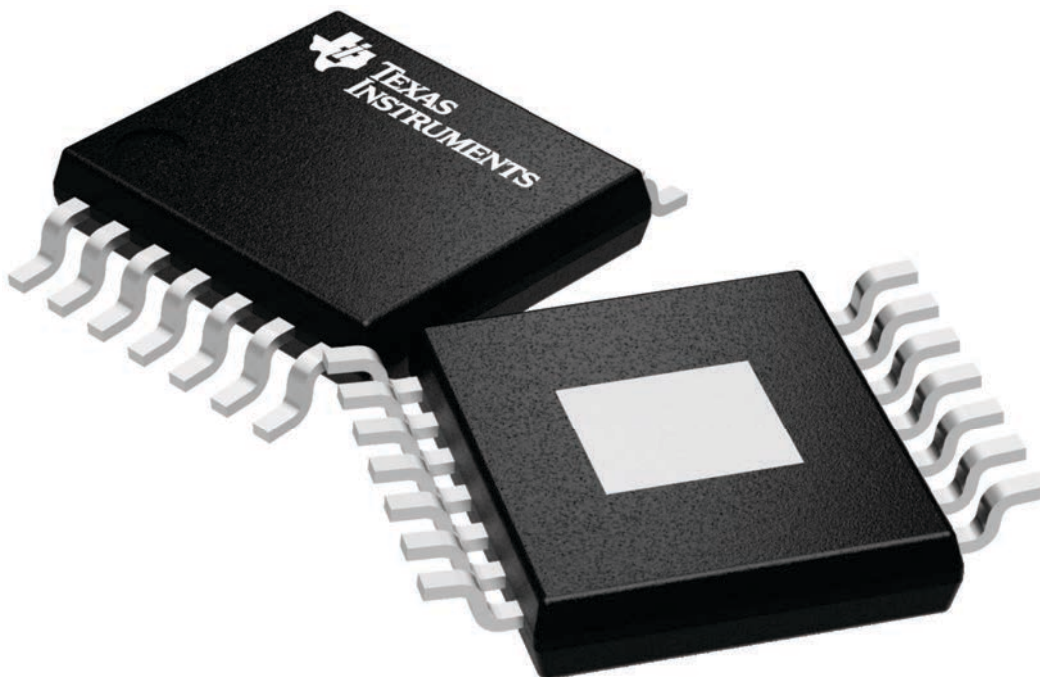
**PWP 14**

**PowerPAD TSSOP - 1.2 mm max height**

4.4 x 5.0, 0.65 mm pitch

PLASTIC SMALL OUTLINE

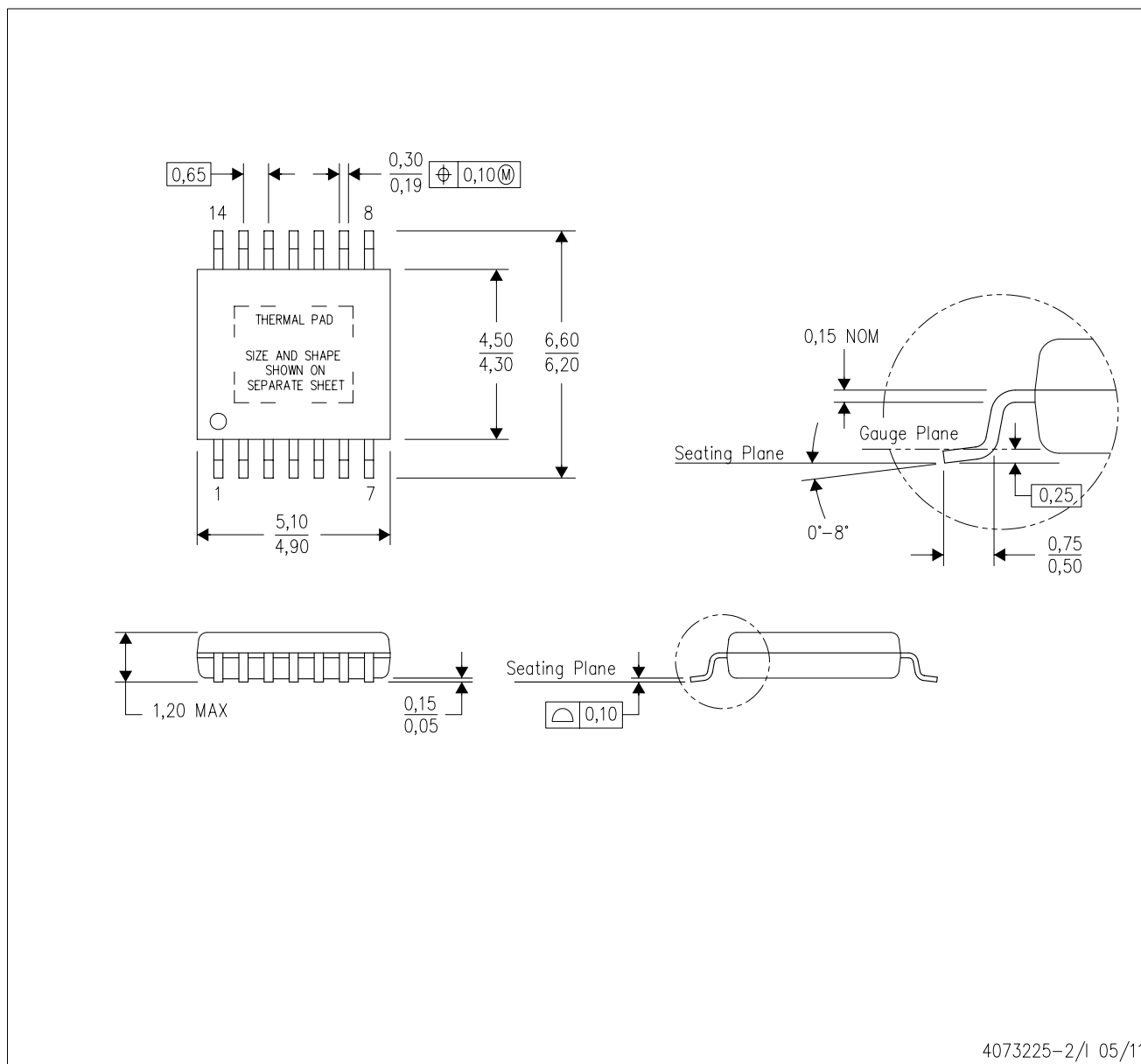
This image is a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.



4224995/A

PWP (R-PDSO-G14)

PowerPAD™ PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Body dimensions do not include mold flash or protrusions. Mold flash and protrusion shall not exceed 0.15 per side.
  - D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at [www.ti.com](http://www.ti.com) <<http://www.ti.com>>.
  - E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
  - E. Falls within JEDEC MO-153

PowerPAD is a trademark of Texas Instruments.

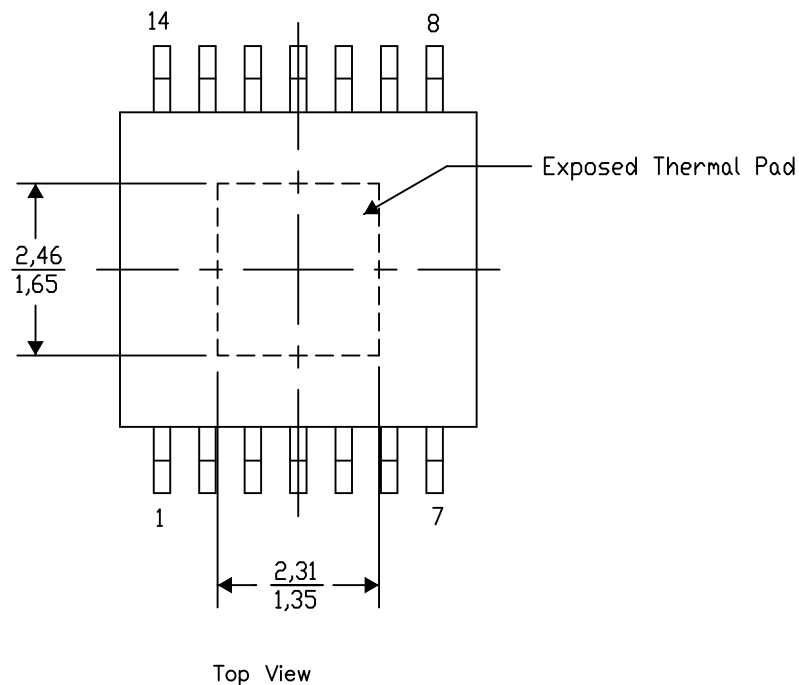
## PWP (R-PDSO-G14) PowerPAD™ SMALL PLASTIC OUTLINE

### THERMAL INFORMATION

This PowerPAD™ package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at [www.ti.com](http://www.ti.com).

The exposed thermal pad dimensions for this package are shown in the following illustration.



Exposed Thermal Pad Dimensions

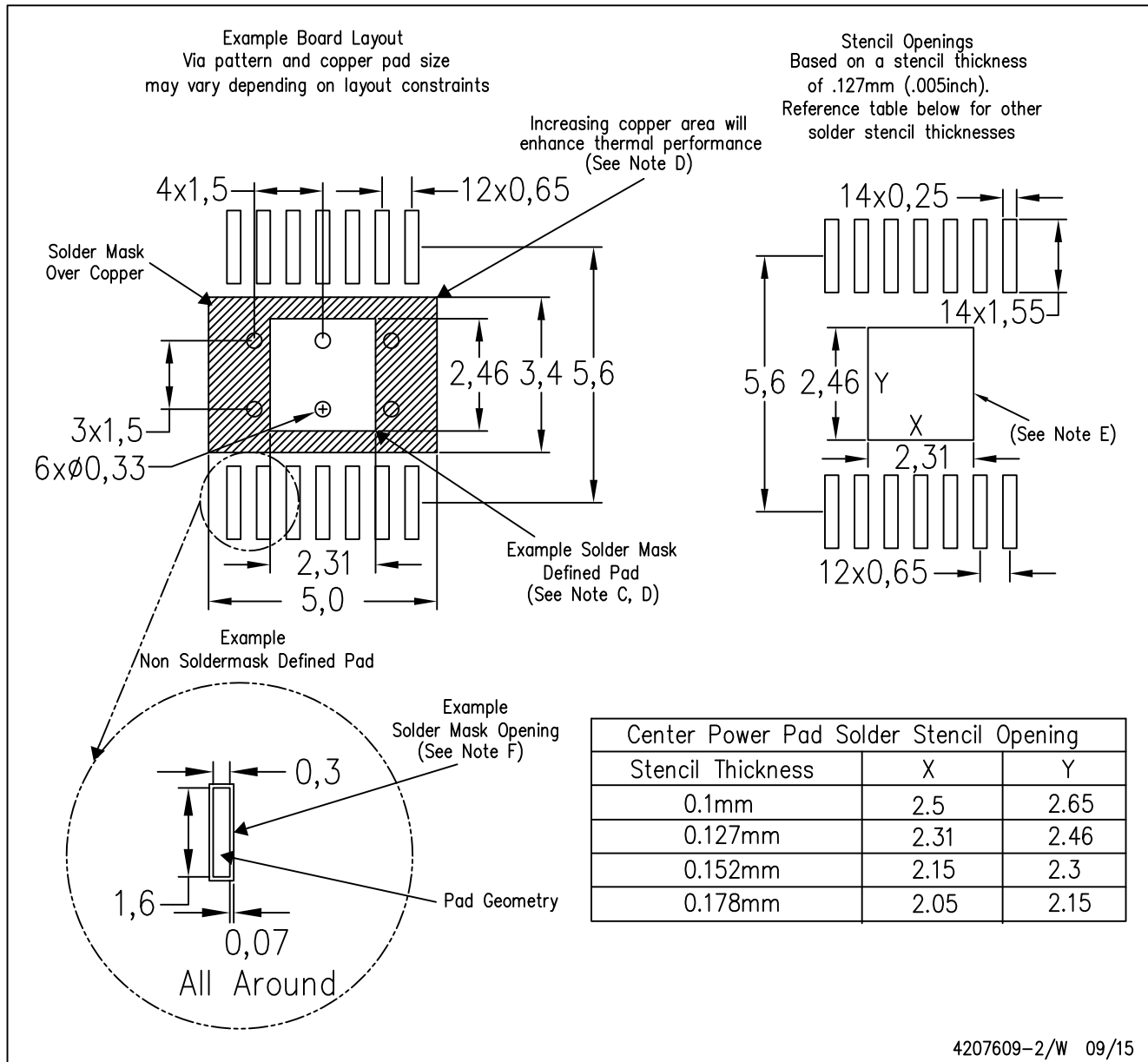
4206332-2/AO 01/16

NOTE: A. All linear dimensions are in millimeters

PowerPAD is a trademark of Texas Instruments

PWP (R-PDSO-G14)

PowerPAD™ PLASTIC SMALL OUTLINE



- NOTES:
- All linear dimensions are in millimeters.
  - This drawing is subject to change without notice.
  - Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
  - This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at [www.ti.com](http://www.ti.com) <<http://www.ti.com>>. Publication IPC-7351 is recommended for alternate designs.
  - Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
  - Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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